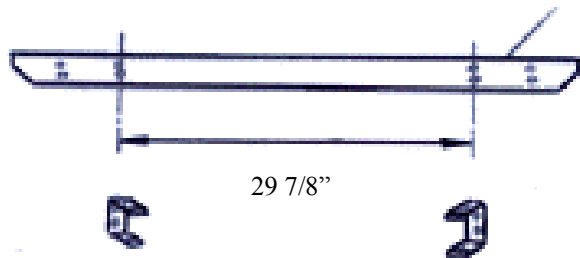


Installation Instructions

Part No. 30508 & 20504



Rear Cross Member



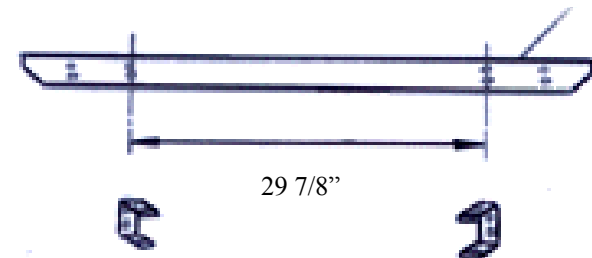
Place rear bumper brackets as shown on the rear cross member and fasten using 3/8" stainless bolts. Place the bumper on the bumper brackets and fasten bumper to brackets. We recommend that you use anti-sieze on all threads of the stainless bolts provided with your parts.

Installation Instructions

Part No. 30508 & 20504



Rear Cross Member



Place rear bumper brackets as shown on the rear cross member and fasten using 3/8" stainless bolts. Place the bumper on the bumper brackets and fasten bumper to brackets. We recommend that you use anti-sieze on all threads of the stainless bolts provided with your parts.