

# JKS™

## Installation Instructions



Product: **Adjustable Rear Spring Mounts**

Part Number: **PN 2400**

Application: **Jeep Wrangler JK, 2007+ (rear)**

### Welcome

CONGRATULATIONS on your purchase of new JKS Adjustable Spring Mounts! At JKS Manufacturing, we are committed to providing you with the best products available and your satisfaction is our first priority.

PLEASE READ these Installation Instructions carefully, and save them for future reference, as they contain important installation and maintenance information.

JKS Adjustable Spring Mount Installation

### Tools Required

- Hydraulic Floor Jack and Jack Stands
- Metric/Standard Socket Wrench Set
- Torque Wrench
- Tape Measure
- Die Grinder with Cut-Off Wheel (for removing factory spring mounts)
- Grinding Wheel
- Satin Black Spray Paint
- Angle Measuring Tool
- Anti-Seize Lubricant \*
- Factory Service Manual (recommended)

\* Asterisk denotes tools that are not required for some applications. Thoroughly read instructions first to determine which tools will be required for your application.

### Installation

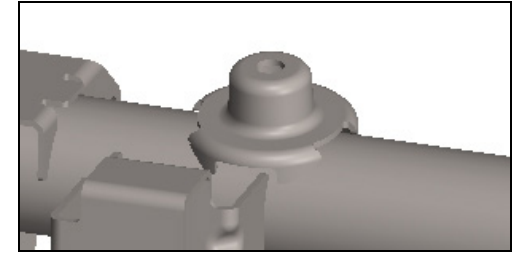
#### ❑ 1. REMOVE REAR TRACKBAR AND COIL SPRINGS

- Raise and support the vehicle chassis with jack stands positioned in front of the rear lower suspension arm brackets.
- Raise and support the rear axle housing with a hydraulic jack to relieve tension from the track bar mounting hardware.
- Remove the rear track bar mounting hardware from the axle and chassis brackets. Retain original hardware and remove rear track bar from vehicle.
- Remove the rear stabilizer bar drop link mounting hardware from the axle housing. Disconnect drop links from axle and retain original hardware.
- Remove the lower mounting hardware from the shock absorbers and disconnect shocks from axle brackets. Retain original hardware.
- Lower the rear axle housing until the coil springs are free from the upper spring mounts. Remove coil springs from vehicle.

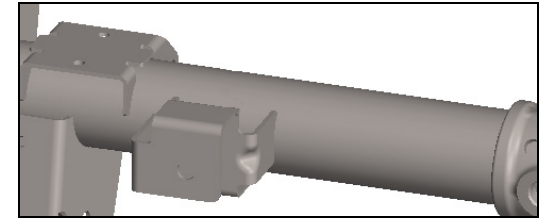
PN 2400

#### ❑ 2. REMOVE FACTORY SPRING MOUNTS FROM AXLE

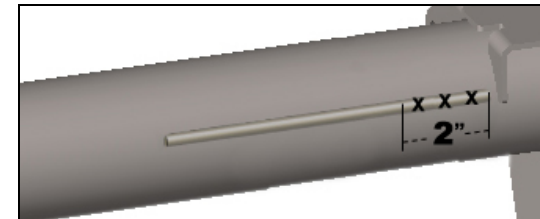
- Inspect the factory spring mount on the axle housing. Locate the areas that are welded to the axle tube.



- Cut the factory spring mount off of the axle housing. Use care to avoid cutting into the axle tube. **HINT:** A die grinder with cut-off wheel is useful for cutting off the factory spring mount.
- Remove any remaining spring mount material from the axle housing until surface of axle tube is smooth. **HINT:** A grinding wheel is useful for removing remaining spring mount material.



- Locate the long factory weld on front (driver side) of rear axle tube.

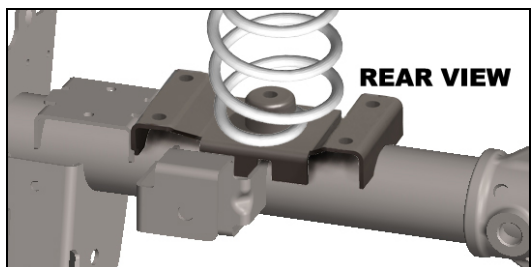
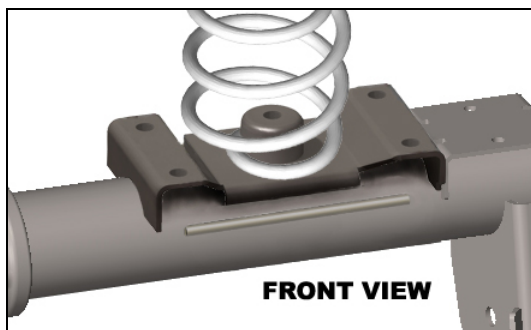


- On outboard side (closest to tire) of weld, grind off 2" of material until smooth and flush with surrounding area.
- With the factory spring mounts removed and the long factory weld shortened, paint bare metal on axle tube to prevent corrosion.

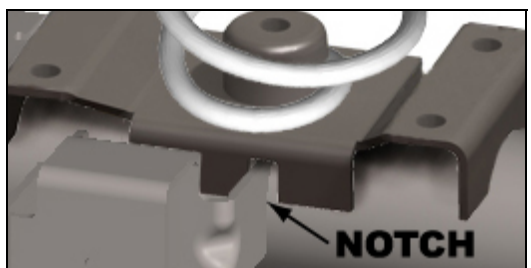
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### 3. INSTALL ADJUSTABLE SPRING MOUNTS ON REAR AXLE

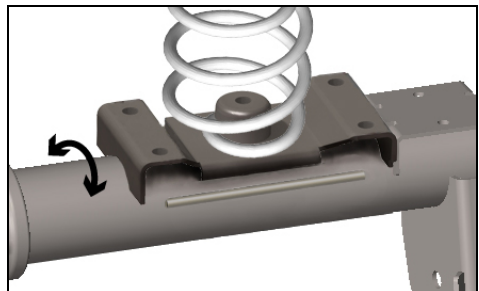
- Install optional JKS Spring Retainer PN 1600 (recommended – sold separately) at this time if purchased.
- Place coil spring on Adjustable Spring Mount and position assembly on axle housing. Make sure original rubber isolator pad is located between upper spring mount and top of coil.



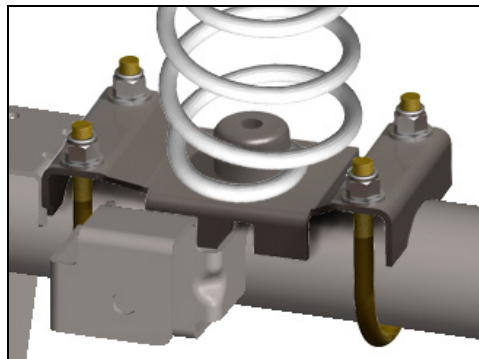
**IMPORTANT:** Adjustable Spring Mount bracket must be installed with rounded side facing forward and flat side facing the rear as illustrated above. On driver side of vehicle, notch in Adjustable Spring Mount bracket will line up with the track bar bracket as illustrated below.



- Slide Adjustable Spring Mount bracket outboard on axle tube until it is as close to the factory bump stop pad as possible. **HINT:** Stop when bracket contacts factory weld between bump stop pad and axle tube.
- Using the supplied U-bolts, loosely fasten Adjustable Spring Mount bracket to axle tube. **Do not tighten U-bolt nuts yet.**



- Measure mounting angle of bracket to ensure both sides are identically adjusted. **HINT:** Use an angle measuring tool to accurately record mounting angle of Adjustable Spring Mount bracket.
- With Adjustable Spring Mount correctly positioned, evenly tighten the U-bolt mounting nuts until bracket is secure.



- Slowly raise the rear axle housing with a hydraulic jack. Make sure top of coil spring is properly seated in the upper spring mount.
- Connect shock absorbers to axle housing using original mounting hardware. Tighten shock mounting bolts to 56 ft-lbs.
- Connect the rear stabilizer bar drop links to axle housing using original mounting hardware. Tighten hardware to 75 ft-lbs.

### 4. REINSTALL REAR TRACK BAR

- Apply anti-seize lubricant to bolt threads of original track bar mounting hardware.
  - Insert axle end of track bar into axle bracket and loosely install the original mounting hardware.
  - Mount chassis end of track bar and loosely install the original mounting hardware.
- IMPORTANT:** The vehicle must be on level ground and the coil springs supporting the full vehicle weight before the mounting hardware is tightened.
- Using a torque wrench, tighten mounting hardware at both ends of track bar to 125 ft-lbs.

### Maintenance

Check torque specifications regularly.

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