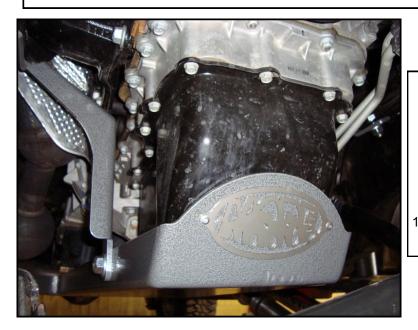


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INSTALLATION INSTRUCTIONS for JKOPSP OIL PAN/TRANNY SKID PLATE



HARDWARE KIT:

1– OIL PAN/TRANNY SKID PLATE 1– DS BRACKET 3– 1/2"x1-1/2 BOLTS 1– 1/2x1-1/4 BOLT 2– 1/2x1-1/4 CARRIAGE BOLT 6– 1/2" LOCK NUTS 11– 1/2" FLAT WASHER 1- 12mm x1.5x45mm BOLT

Please read and understand all instructions before beginning the installation of the Skid Plate. Please read the terms and policies on the back of these instructions.

The **JKOPSP** Oil Pan/Tranny Skid Plate is designed to fit the following Jeep® vehicles: 2007 to Current JK Wranglers equipped with 6-cylinder engines (3.8L) and the OEM Exhaust system.

**STEP 1:**Remove factory transmission skid plate (IF EQUIPPED).

STEP 2: Position skid plate below crossmember. Install 12mm bolt with washer in center hole (see figure 1).

**STEP 3:**Center skidplate on oilpan.

**STEP 4:**Using a 1/2" drill bit, drill a hole through the crossmember and install a 1/2" x1-1/2" bolt and nut with a washer on the top and bottom in both drilled holes. (see figure 2).

**STEP 5:**Loosen both motor mount bolts and drive bolt towards the rear of the vehicle with a rubber hammer (see figure 3).

**STEP 6:**Insert a 1/2" x 1.5" bolt with a flat washer into the rear hole of the DS motor mount bracket from the top. (see figure 4)

**STEP 7:** Install DS skid plate bracket over bolt and motor mount bolt. Slide carriage bolt from the inside of skidplate and through the bottom hole of the bracket. Loosely install flat washers and lock nuts. (see figure 5 &5A)

**STEP 8:**Slip PS skid plate bracket over motor mount bolt and insert a 1/2" x1.25" bolt from the bottom up. Loosely install a flat washer and lock nut. (see figure 6)

**STEP 9:**Install Carriage bolt, flat, and lock washer through bottom of bracket. When all bolts are started, tighten all bolts. Verify clearance between top of bolt and motor mount and around exhaust pipes. (see figure 7&7A).



FIGURE 1



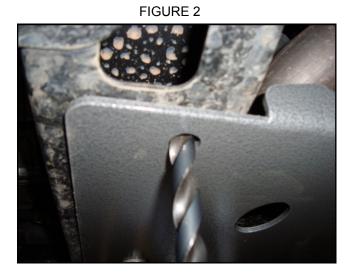


FIGURE 3





FIGURE 4



FIGURE 5



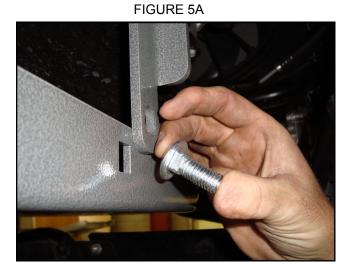


FIGURE 6



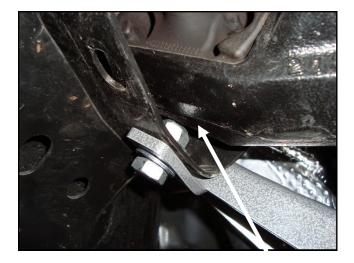
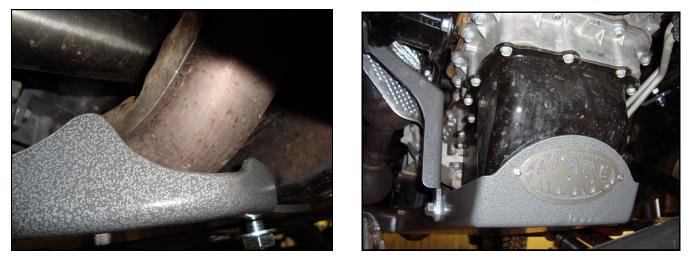


FIGURE 7

Verify Clearance between Bolt/ Nut and PS Motor Mount !!!



## FIGURE 7A



## TERMS-POLICIES:

<u>FIT</u> and <u>TOLERANCES</u>: This skid plate is the result of countless hours of research, testing, fitting and refining. Jeep® frames have a wide tolerance on bolt hole centers from frame to frame. This is why M.O.R.E.<sup>M</sup> has installed "slots" in which to mount them. In addition to the factory tolerances, most people install other then factory equipment such as suspension lift kits, bumpers, etc. M.O.R.E.<sup>M</sup> has done the best job we can to insure that our parts fit with all of the possibilities. However, you may find it necessary to grind, elongate, bend, or force these parts to fit on your rig. Please use common sense when installing these parts and let us know how we can improve them.

DAMAGE CLAIMS: All orders are carefully packed, however, mishandling by the carrier can result in damage. The carrier has the responsibility for the shipment from the time it leaves our warehouse until it is delivered to you. All claims for lost or damaged goods should be reported to the carrier, not to **M.O.R.E.™** LLC.

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