

## **183-Auxliary Light Bar**

2007- current Wrangler JK 2 & 4 Door.

183-171 Gloss Black 183-174 Texture Black

# Made in the USA since 1948

Can be easily installed with the Jeep brand Bumper and Olympic Rock Bumpers

#### Parts List:

- 1 Light Bar with three Light Tabs
- 2- Mounting Brackets (1) Left Side and (1) Right side

#### **Hardware Included:**

- 4 5/16" X 1 3/4" Hex Head Bolts
- 4 5/16" Flat Washers
- 4 5/16" Loc Washers
- 4 5/16" Hex Nuts
- 4 1/2" X 3/4" Hex Head Bolt
- 4- 1/2" Flat Washers
- 4- 1/2" Loc Washers
- 4- 1/2" Nuts

### **Tools Reguired:**

Duct Tape. 3/4" Socket 3/4" Open End Wrench 3/4" Socket & Ratchet



## <u>DO NOT TIGHTEN HARDWARE UNT</u>IL ALL HARDWARE IS IN PLACE, OR INSTRUCTED TO DO SO.

- Step 1: Remove Front Bumper.
- **Step 2:** (Photo two) locate frame mounting holes on the right and left side of the vehicle. Using the Duck Tape secure 1/2" Hex Nut to one side of the 3/4" open end wrench and slide wrench between frame and mounting bracket. Place 1/2" loc washer than flat washer over 1/2" X 3/4" long Hex Bolt. Place Light Bar Mounitng bracket in position as seen in photo three, than loosely assemble 1/2" Bolt to nut inside mounting bracket on vehicle frame. Do not tighten. Place the pastic frame cover back in position and follow the same hardware installation procedure on opposite side of the vehicle frame.
  - Special note: 2012 and newer models will require you to cut the plastic frame cover to fit around Light Bar.
- **Step 3:** (Photo four), Slide the Light Bar over the tubes on the mounting brackets. Place a 5/16" flat washer onto the 5/16X 1 3/4" hex head bolts and insert bolt thru mounting holes. Place a 5/16 loc washer and nut onto bolt and hand tighten.
- **Step 4:** With everything in place securely fasten all hardware. Place bumper back in position and refasten it to the vehicle.



Photo of parts and hardware



Step 2: Photo Two: Havng placed tape on wrench and inserting Nut, slide wrench placing nut in position.



Step 2: Photo Three. Picture of bracket being fasten to frame



Step 3: Photo Four. Slide light bar onto tube welded to mounting bracket.