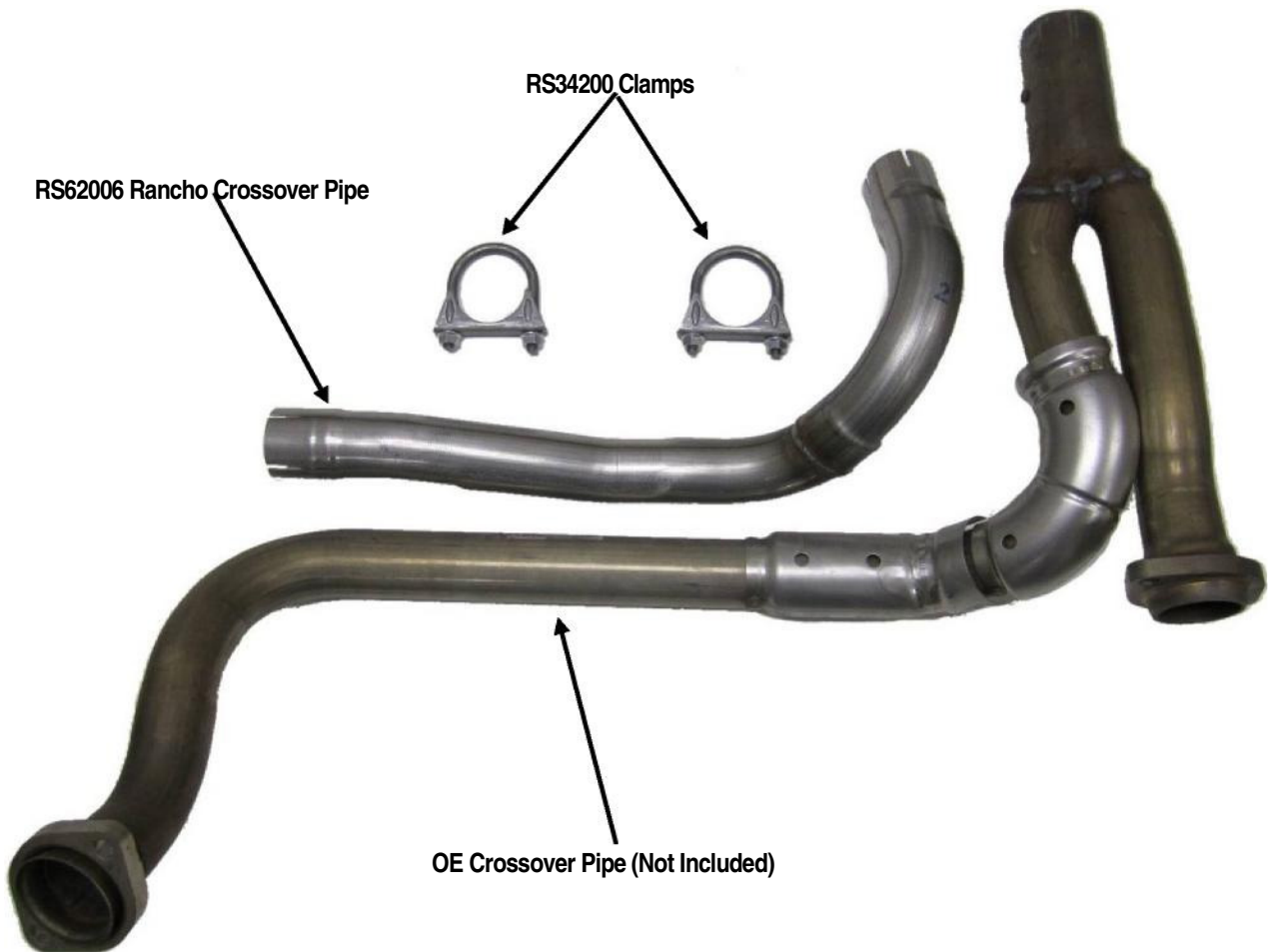


INSTALLATION INSTRUCTION



RS720003 2012 JEEP JK CROSSOVER PIPE KIT



Jeep Wrangler and Wrangler Unlimited JK with 3.6L.

PARTS LIST

P/N	DESCRIPTION	QTY.
RS62006	Pipe	1
RS34200	Clamp	2
11003 (712877)	Instructions	1

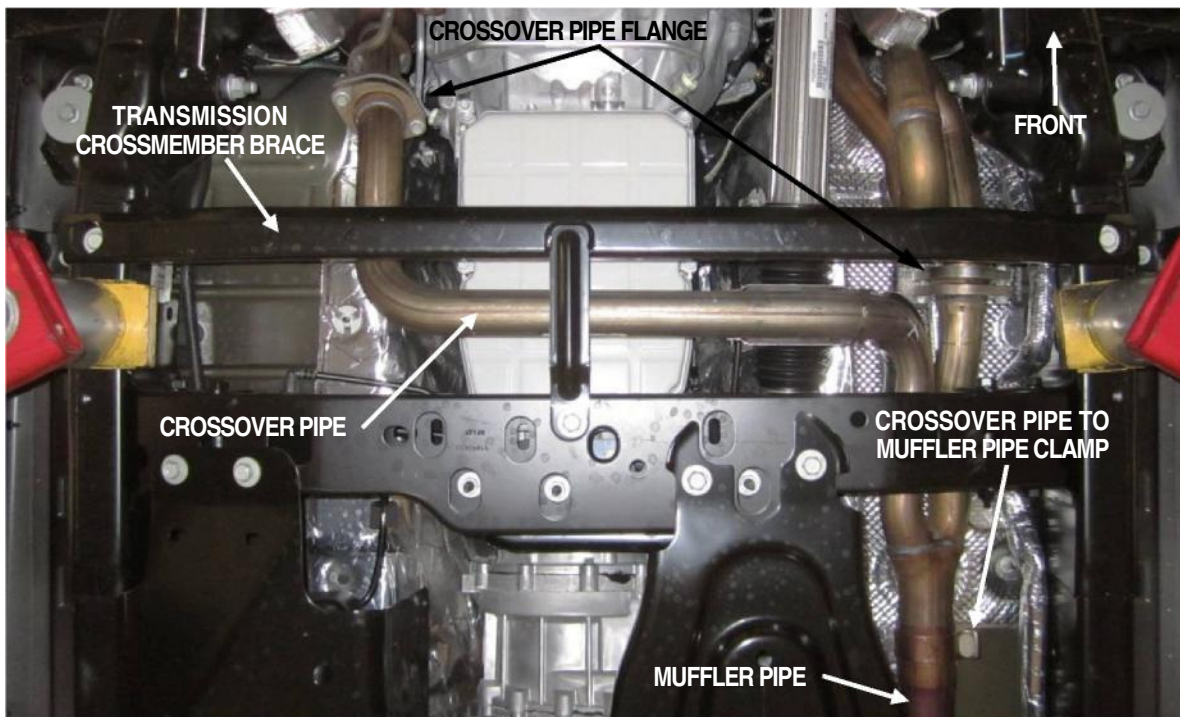


Illustration 1

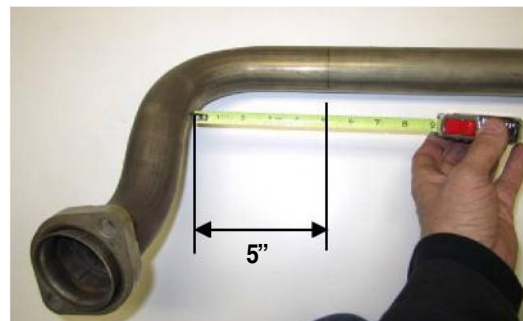
WARNING – Do not attempt to cut exhaust while installed on vehicle; damage to oil pan, wiring and brake lines can result.

- 1) **D** Park vehicle on a level surface. Set the parking brake and chock rear wheels. Disconnect the negative ground cable from the battery.
- 2) **D** Raise the front of the vehicle and support the frame with jack stands.
- 3) **D** Raise the rear of the vehicle and support the frame with jack stands.
- 4) **D** If equipped, remove the transmission cross member brace. See Illustration 1.
- 5) **D** Loosen the rear crossover pipe to muffler pipe clamp. See Illustration 1.
- 6) **D** Pry muffler pipe back to disengage from crossover pipe.
- 7) **D** Remove bolts from driver and passenger side crossover pipe flanges. See Illustration 1.
- 8) **D** Remove crossover pipe.
- 9) **D** Mark and cut driver side of crossover pipe 10" from end of pipe. See Illustration 2.

Illustration 2



Illustration 3



- 10) **D** Mark and cut passenger side of crossover pipe 5" from bend. See Illustration 3.
- 11) **D** Install driver side section of cut crossover pipe on muffler pipe. Make sure crossover pipe is fully engaged on muffler pipe.
- 12) **D** Line up flanges and loosely install flange bolts. Tighten crossover pipe to muffler pipe clamp.
- 13) **D** Slide Rancho Exhaust Pipe onto cut end of driver side crossover pipe. Do not clamp.
- 14) **D** Slide cut end of passenger side crossover pipe into Rancho Exhaust Pipe.
- 15) **D** Line up flanges and loosely install flange bolts.
- 16) **D** Install and tighten supplied clamps. Align driver side clamp so nuts face to the side toward the driveshaft. Align passenger side clamp so nuts face down. See illustration 4.

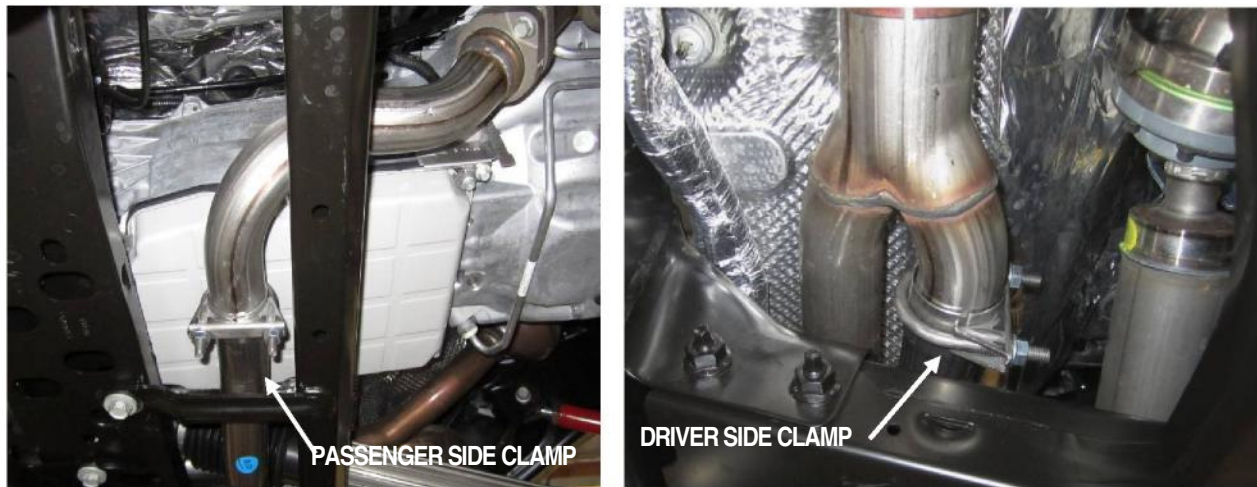
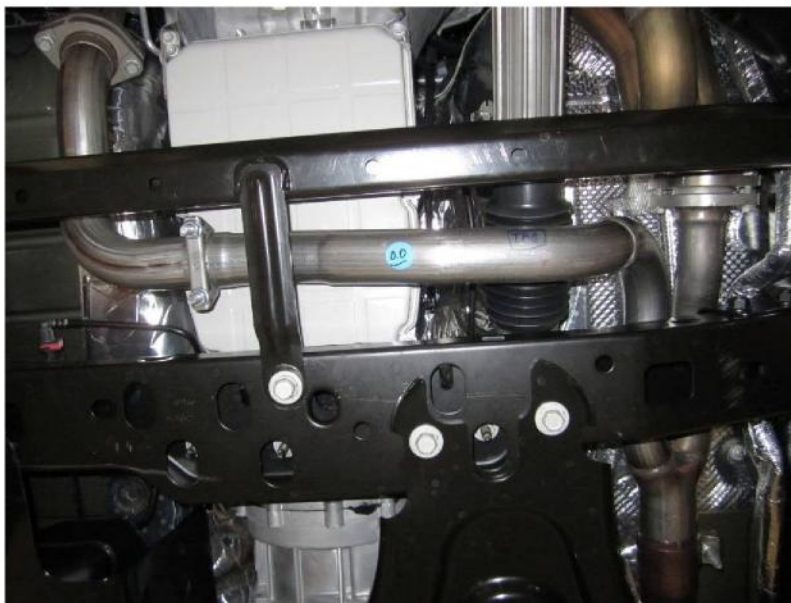


Illustration 4

- 17) **D** Tighten four flange bolts. Re-torque all clamps.



Installed Rancho Crossover Pipe