

Rancho Oil Pan Armor Kit **RS6236B** Fits 2012 Jeep Wrangler JK 3.6L V6

***ONLY USE CLEANING ALCOHOL ***

ATTN: DO NOT USE PETROLEUM BASE SOLVENT. PERMATEX WILL NOT ADHERE TO PETROLEUM BASED SOLVENT.

- 1) Clean and dry oil pan surface. Apply a 1/4" bead of silicone to the inside of oil pan armor 176672.
- 2) Allow 15 minutes for silicone to skin-over, then place Rancho armor over oil pan. Using a jack and wooden block, press armor onto the oil pan until fully seated.
- 3) Support the assembly overnight with a jack stand. The silicone fully cures in **24 hours**.
- 4) Line up tab 176665 with tabs on Rancho armor. Remove two oil pan mounting screws and fasten tabs to sides of oil pan reusing OE hardware; line up with welded on tab. Insert 1/4 - 20 x 3/4 screw with nut and washer, torque to 15 ft/lb. See illustration below.

