

66481 68481

07-13 JEEP WRANGLER UNLIMITED



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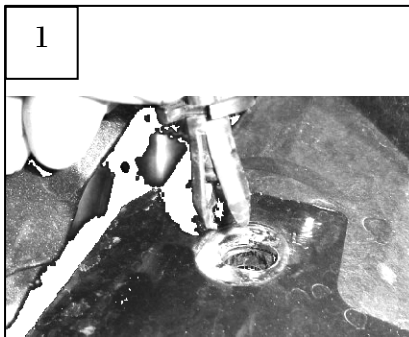
CUSTOM SERIES STAINLESS GRILLE

Tools Required:

Phillip/ Slotted Screwdriver
Needle Nose Pliers
8mm Socket
Die Grinder/Cut off Wheel

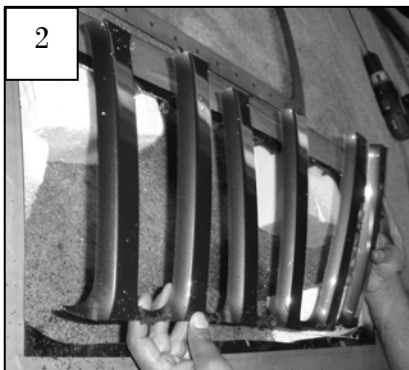
Hardware / Parts List:

1 Custom Grille
7 1/2" x 135 L Brackets
7 6-32 Nylon Lock Nuts



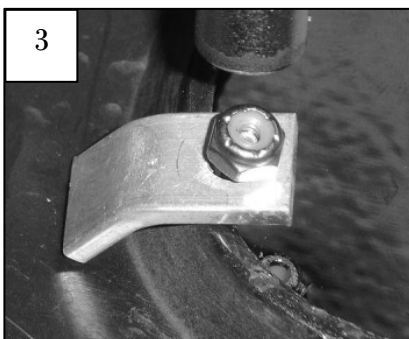
Step 1

Read and understand all instructions before attempting the install of this grille. Be sure that the package of hardware matches the hardware list as listed above. Next, test fit the T-REX grille to the vehicles factory openings. You are now ready for the install:



Step 2

Using the needle nose pliers; unclip the harness to the factory turn signals. These can be accessed through the wheel wells. Remove the upper factory pop clips holding the grille to the vehicles core support (1). By pulling on the bottom center of the grille; this will release the four lower grille clips. Remove the grille from the vehicle and place on a soft surface to prevent damaging your factory grille.



Step 3

If the grille is equipped with a one piece factory mesh; remove the mesh by removing the screws and U clips on the bottom of the grille. Cut the center vertical bars from the grille shell (2). Sand the edges of your cut marks till smooth. Check your custom grille in the shell. Trim the necessary areas for the insert to fit properly. From the backside of the grille; place an L bracket and nylon lock nut on each stud (3). With the grille centered; tighten all of the hardware.

Step 4

Replace the grille and all hardware. Reconnect the fog lights. Make sure all hardware is secure.

Thank you for purchasing your T-Rex billet grille. 7/27/10

