



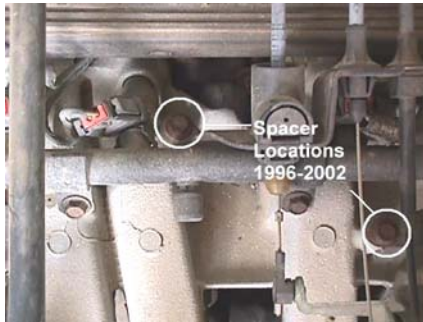
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Helix Power Tower PLUS **Installation Instructions**

(1991-2002 Jeep Wrangler 2.5L I-4
1991-2006 Cherokee, Grand Cherokee, Wrangler 4.0L I-6 Part #40005)

Important! Read all instructions before you begin installation.

1. Remove the air cleaner duct/diffuser from throttle body.
2. Remove the four 6mm bolts from the throttle body assembly.
3. Unbolt the two/three linkage retaining bolts from the linkage bracket.
4. Raise the throttle body assembly with the throttle linkage assembly and place the Helix Power Tower PLUS (engraved side towards the throttle body) with the new gaskets in place and secure with the new longer bolts supplied with this kit. Tighten the bolts to 10 Nm (89 lb/in).
5. Install the two or three one-inch spacers under the linkage plate and secure them down with the longer bolts supplied. Tighten the bolts to 10 Nm (89 lb/in).
6. Reinstall the air cleaner duct to the throttle body.



Parts List

- 1 Helix Power Tower PLUS
- 2 Gaskets
- 4 50mm x 6mm bolts
- 7 6mm washers
- 3 1" x 6mm spacers
- 3 40mm x 6mm bolts