



EVO-1017 EVO MFG Trail Table



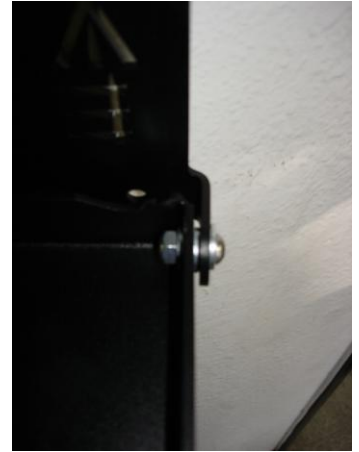
Note: This kit requires drilling. Table can be mounted with table folding up or down. Recommended installation is table folding up.

	QTY	PART#	DESCRIPTION
☐	1	EVO-760014	BOX 26x15x5
☐	1	EVO-10032B	Table Plate, Jeep Tailgate Table, BLACK
☐	1	EVO-10033B	Mounting Plate, Jeep Tailgate Table, BLACK
☐	2	EVO-10034B	Hinge Plate, Jeep Tailgate Table, BLACK
☐	1	EVO-10035B	Hinge Plate with Stop Left, Jeep Tailgate Table,
☐	1	EVO-10036B	Hinge Plate with Stop Right, Jeep Tailgate
☐	1	EVO-900274	NUT PLATE
☐	1	EVO-900275	Thumb Screw
☐	1	EVO-7700001	EVO Trail Table Hardware Pack
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1. Remove plastic cover along rear tailgate. Optional reinstall, step 14.
2. Hold panel that mounts to door against rear tailgate. Upper right hand bolt hole should be aligned with spot weld (circled) in photo. Level backing plate to door. This is a reference starting hole location. Verify that this location will not interfere with any of the surrounding areas, including optional factory subwoofer etc.



3. Mark center of all 6 holes. You will be installing supplied nutserts in 5 of the 6 holes.
4. Drill the center of all marked holes (6 holes total) with a 3/8" diameter drill bit, a pilot hole approx 1/4" drilled first will ease drilling. **Only drill thru the inside panel of the tailgate.** See photo
5. From hardware pack EVO770001, Insert the nutserts into the drilled holes with the flange side out until the flange is fully seated against the tailgate. This may require a light tap with a hammer/mallet to fully insert.
6. Only install the nutserts into the 3 holes that are countersunk on the backing plate and 2 outer holes that are not countersunk. Do not install the nutserts on center none countersunk of the backing plate.
7. Fully thread the long 1/4" bolt with nut into the nutsert as seen in photo. With wrenches hold the bolt stationary and turn the nut 2 - 3 turns making sure that the nutsert does **NOT** turn. Nutsert installation tools are available. Call for details.
8. Repeat step 6 for all five nutserts. Two extra nutserts are supplied.
9. Hold EVO10033 backing plate to the tailgate.
10. Using the 1/4-20 flat top Screws from hardware pack EVO770001, fasten plate to tailgate in the 3 countersunk hole locations. Using the bottom head screws in the two other hole locations.
11. Using the 1/4-20 Button Head Screws, washers and lock nuts from hardware pack EVO770001, mount table to narrow tabs of backing plate with three washers per bolt. One washer against head of screw, one washer between the table and the backing plate and one washer against nut. See Photo.



12. Mount the hinge plates as seen in the photo. The hinge plates with the bent detent should be mounted to the backing plate on the tailgate with the detent side mounted to the other hinge plate and facing towards the center of the table on both sides.
13. Make sure that three washers are used for every bolt as explained in step 10. The middle hinge bolt should be inserted from the inside out.
14. Snug all bolts to desired torque. The tighter the bolts, the firmer the table will be to fold.
15. Using supplied thumb screw, thread into nut clip on 6th hole location through the hole in the table top to secure in the closed position.
16. Optional: Cut the plastic cover 5" from left side and reinstall to tailgate.

