

## EVO-1005 JK Front Lower Control Arm Skids



Caution: This kit requires welding. Welding creates a very bright arc that should not be looked at without an approved protective shield/clothing. Welded surfaces and areas in their vicinity will be very hot for a long period of time after welding. Please use caution. All welding should be performed by a professional.

QTY	PART#	DESCRIPTION
1	EVO-760001	BOX 7x4x3
1	EVO-10022	Pass Front CA Skids, JK Front Axle
1	EVO-10023	Driver Front CA Skids, JK Front Axle

1. Elevate front of vehicle securely on jack stands

2. Remove control arm on driver side from axle, leave control arm attached to frame side mount. Do not remove both driver and passenger side lower control arms at the same time.

 Clean all paint in the areas to be welded on the factory bracket and axle tube and place EVO-10022 on driver factory axle bracket
Weld EVO Skid on all edges that the EVO Skid touches the factory control arm bracket and/or the axle tube

5. Let cool, then paint all exposed metal

6. Reinstall control arm, torque to factory specifications

7. Repeat steps 2-6 on passenger side with EVO-10023 bracket

8. If wheels where removed from vehicle, Reinstall wheels and torque all nuts to factory specifications

Retorque all bolts/nuts after first 500 miles.