

JEEP TJ/LJ/YJ WRANGLER CRUSADER ROCK SLIDERS INSTALL INSTRUCTIONS



**Please read the mounting instructions below
carefully before attempting to install.**

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SWBSL-CR - CRUSADER ROCK SLIDERS - TJ/LJ/YJ WRANGLER

Item Code Legend

EX: SWBSL-CR-TJS-PC

- TJ - TJ - Body 55" Slider 47"
- TJS - Stretch TJ - Body 57" Slider 51"
- LJ - LJ - Body 65" Slider 57"
- LJS - Stretch LJ - Body 67" Slider 61"
- YJ - YJ - Body 55.5" Slider 47"
- PC : Powdercoated
- BARE : Bare Metal

Measurements taken from longest portion.

Some parts may appear different than photos due to body type.



Body Mount Plate
Left and Right



Slider
Left and Right



Under Seat Bracket Left and Right



Load Distribution Plates
Small (TJ/LJ X4) (YJ X6)



Load Distribution Plates
Large (TJ/LJ Only X2)

Bolt Pack: TJ/LJ Only

SWBSL-CR2-BP:

- 10 - 5/16 Flange Nut
- 8 - 3/8 Flange Nut
- 8 - 5/16 Flat Washer
- 8 - 3/8 x 2 3/4 Hex Head
- 22 - 5/16 x 1 Button Head
- 10 - 5/16 Clip Nut
- 2 - 5/16 Nutsert
- 1 - Nutsert tool

Bolt Pack: YJ Only

YJSL-CL-BP:

- 20 - 5/16 x 1 Button Head
- 8 - 5/16 Clip Nuts
- 12 - 5/16 Flange Nuts
- 6 - 3/8 x 1 Hex Head
- 6 - 3/8 Flange Nuts
- 3 - 3/8 Washers

Tools Needed:

- 9/16 Socket/Wrench x2
- Drill
- 11/32 Drill Bit
- 3/8 Drill Bit
- Hammer
- 3/16 Allen Wrench

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- 1 Remove the inner 1 or 2 bottom bolts holding the rear flares to the tub of the Jeep.**



- 2 Place the tub mounting plate between the flares and the tub. Hold it in place with some clamps. If you are worried about your paint, you can mark off the area with masking tape before mounting and rags under your clamps. You want to line up the tub so that the bottom lines up with the bottom of your tube. You have some play here if you wish to mount the tub a little higher; just do not go any higher than a 1/4 inch from the bottom of the door.**



- 3** Now that the mounting tub is in place, use it as a template to mark where to drill the holes in the tub. You can drill right through like we did here, or you can mark your holes; remove the slider skin and then drill. Use a 11/32 drill bit to do this.



- 4** Place the 5/16 button head bolts through these holes and using the 5/16 flange nuts to hand tighten them. If this is your final installation you should either paint the holes or use RTV to decrease the chance of rust.

- a** On some models of LJ or stretched, one of rear holes will need to have a 5/16 nutsert placed into the tub for the mount just behind the door. If needed, use a 17/32 drill bit and the provided nutsert tool to set the nutsert in the tub. Then place the body mount back on the Jeep.



- 5** Tap on the clip nuts to the mounting tabs. Listen for the “click” when it aligns with the hole.



- 6** It is recommended that you place some ant seize on the threads of these nuts to make removal of the sliders easier later. Especially if you live in an area that uses salt on the roads during winter.

- 7** Install the side armor. On the TJ/LJ, the welded on spacer on the inside goes towards the back of the Jeep. On the YJ, the standoff with the single hole goes towards the back. Place on top of the tub mounting plate tabs that you put the clip nuts on. Use the 5/16 bolts through the side armor



- 8** Push the armor up and against the side and bottom of the tub. Using the 3/8 drill bit, drill the four holes for TJ/LJ and 3 holes for YJ through the bottom of the tub.



- 9** Place the 3/8 hardware through these holes, then place the provided load distribution plates over the holes and loosely thread on the flange nuts. Do this for all holes. Note the rear spacer has two holes in it for the TJ/LJ and only single holed plates for YJ. Once they are all four are install, tighten them all down.



- 10** Now remove the two bolts and nuts below the door. On TJ/LJ remove the two front bolts on the seat bracket into the tub. On YJ remove the outside two bolts/nuts closets to the door.



- 11** Slide the seat bracket under the seat with the tabs to the tub pointing up. Line up the seat bracket holes and outer armor holes, and then loosely reinstall the bolts and nuts. Once all the bolts are started, you can then go back and tighten them all down.



- 12** Now go back over all the bolts and make sure they are all tight. Your all done, now repeat for the other side. Enjoy and feel free to contact us if you have any questions!