

*ASSEMBLY INSTRUCTIONS*  
*for :*

**KILIMANJARO &  
BUSHMAN**

***KARGO***<sup>®</sup>  
***MASTER***

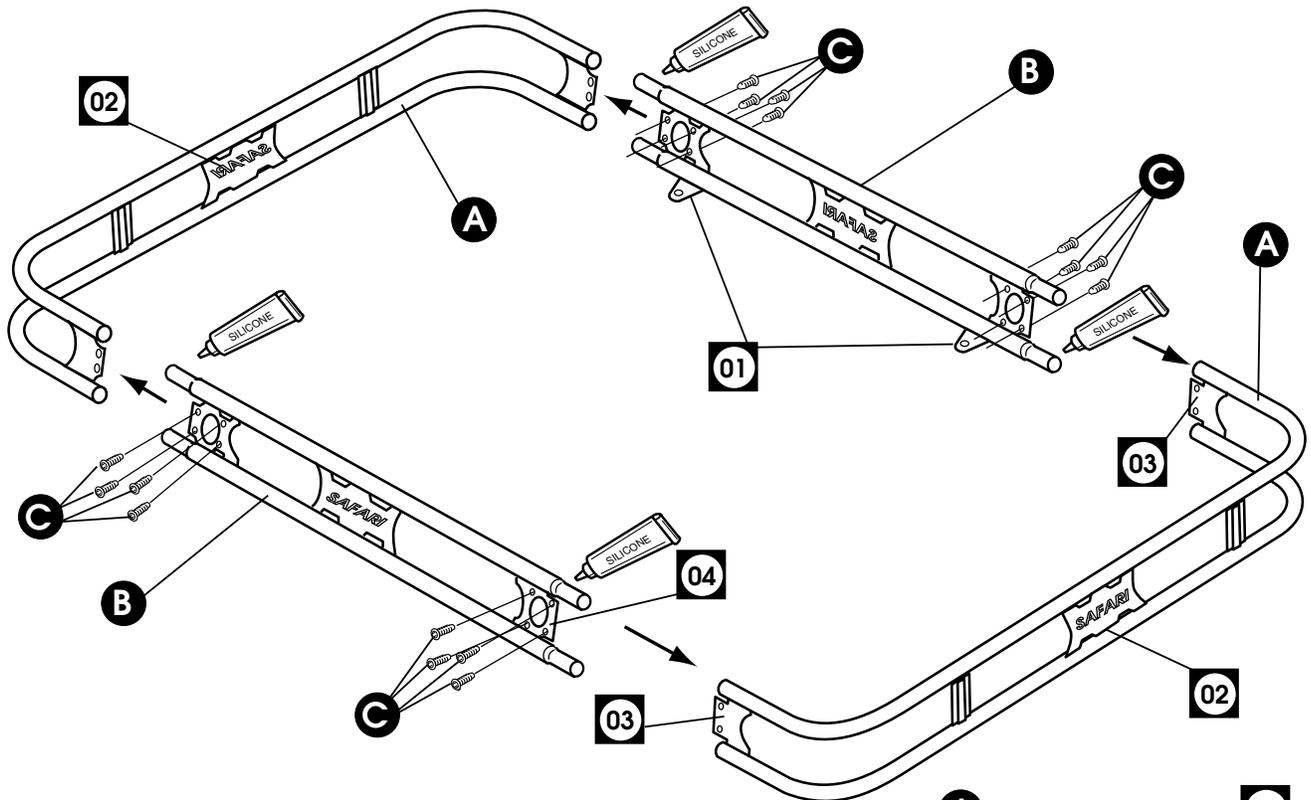
**(916) 638-8703**

**(800) 343-7486**

• 11253- G Trade Center Drive • Rancho Cordova, CA 95742 •

# STEP 1

DIAGRAM #1



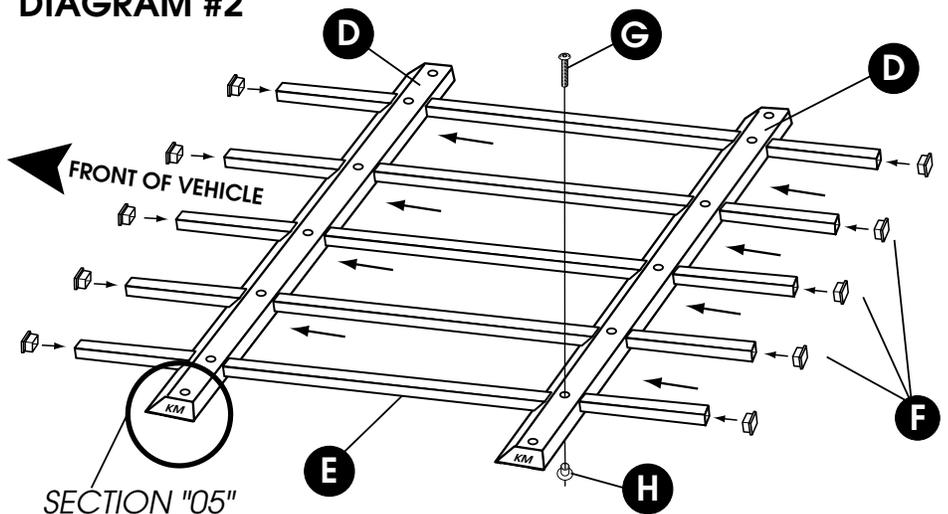
#1 = First layout the basket tubes per Diagram #1. Position bent end sections **A** with "Safari Logo" **02** facing up and mounting tabs **01** on side sections **B** facing in, per Diagram. It is recommended to cover the entire joint surfaces with silicone (for 'BUSHMAN' only) and then insert section **A** positioning mounting flange **03** to the inside of flange **04**. Align holes and start all eight screws **C** before final tightening to insure all holes are properly aligned.

# STEP 2

DIAGRAM #2

**NOTE:**

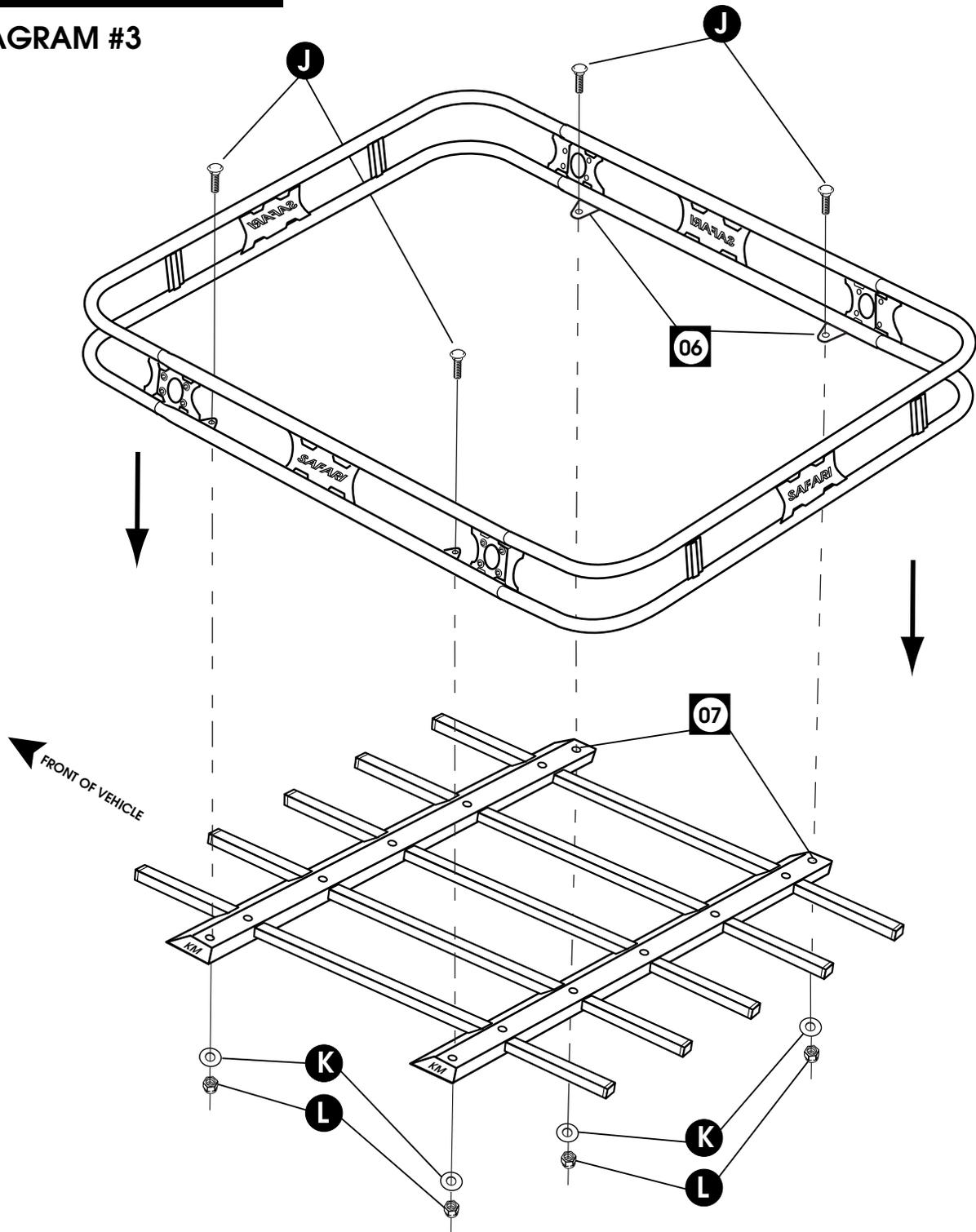
On Jeep sport bar mount racks (part no. 50031 or 50241) the distance from the flange nut hole to the end of the floor tube is not the same. Be sure the shorter distance is towards the front of the vehicle.



#1 = Next insert floor tubes **E** through cross members **D** making sure tapered edges on SECTION "05" are facing the same direction. Align holes in tube **E** with holes in section **D** and insert button head bolts **G** and press nuts **H** into bottom of tubes **E**, (as per diagram) and tighten. Now insert plugs **F** into ends of floor tubes **E**, it is recommended to apply Magic Lube into the ends of the floor tubes before inserting.

# STEP 3

DIAGRAM #3



#1 = Now set the basket down over the cross member floor assembly per Diagram #3. Align holes of basket mounting flange **06** with slot in tube **07**. Insert carriage bolts **J**, through cross member with flat washer **K** and lock nut **L**. Center basket on floor assembly and tighten. Now you are ready to install your mounting hardware.

**MOUNTING INSTRUCTIONS ARE SEPARATE.**

# KARGO MASTER<sup>®</sup>

For TECHNICAL SUPPORT Call:

**1-800-343-7486**

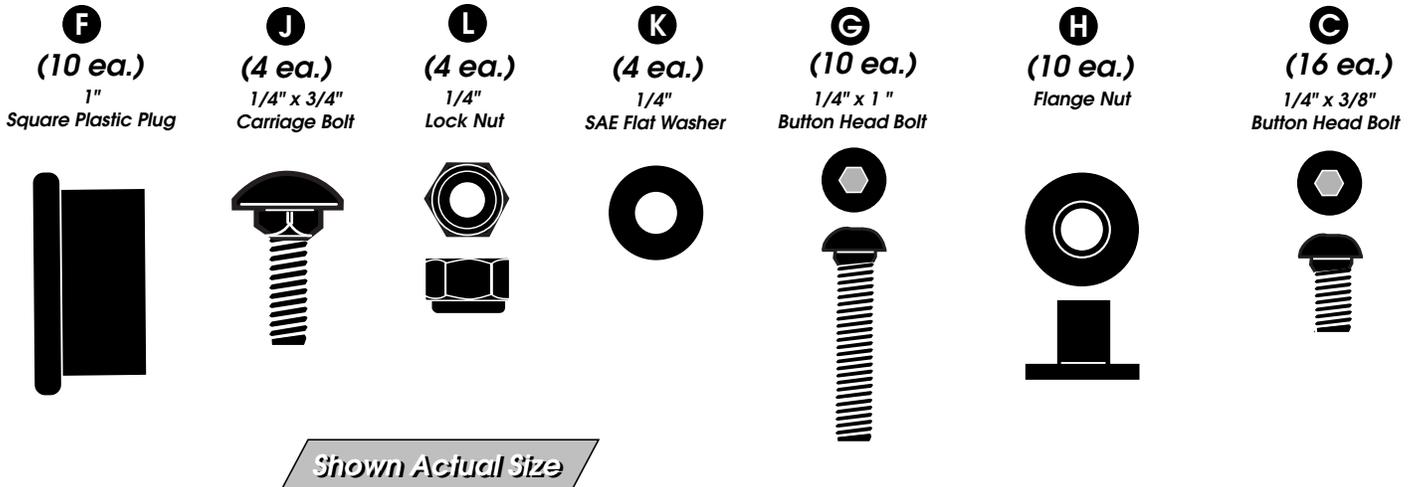
Monday- Friday 8:00 A.M. to 4:30 P.M. (PACIFIC)

## RECOMMENDED TOOLS FOR ASSEMBLY

- 7/16" SOCKET or END WRENCH
- 8' TAPE MEASURE
- HAMMER
- MAGIC LUBE: ( 'BUSHMAN' only)
- ALLEN WRENCH (included)

### HARDWARE KIT FOR KILIMANJARO / BUSHMAN

**42"**



### HARDWARE KIT FOR KILIMANJARO / BUSHMAN

**52"**

