



# JK MAULER SLIDER INSTALLATION INSTRUCTIONS

## TOOLS NEEDED

- 18mm socket or wrench
- Welder of choice
- Grinder

**Please read the mounting instructions below  
carefully before attempting to install.**

Thank you for purchasing your new sliders from JcrOffroad! Check out our website, [www.jcroffroad.com](http://www.jcroffroad.com) for other great off-road products. Be sure to rate and review our product online. If you have any questions or are missing parts, please don't hesitate to call us at 269-353-1184!

It is always best to trial install before painting/finishing to ensure proper fit. If using a bed liner type product, you may need to use a drill or file to open holes or openings to the proper size.

On the two door passenger side, the rear tab will not be bolted, it is there to help you level the slider; just push it up flush against the frame. If you want, you could drill and tap the frame or install a nusert but it is not necessary. You can simply clamp it in place and tack weld it on final install.

- 1** On the 4 door, remove the first two frame bolts using an 18mm socket. On the 2 door, you will remove the front two bolts on the driverside and only the one front bolt on the passenger side.



- A** If you are running after-market skid plates, you will want to loosen all skid plate bolts and remove any bolts sharing a mounting location with the sliders. This is so you can mount the sliders underneath all of your skids.

- 2** Loosen the third frame bolt but leave it in (4 door only).



- 3** With the help of a friend, move the slider into position and use the two bolts you just removed to hold it in place. On the four door, the leg without a tab goes toward the rear. On the two door the leg with the offset tab will go towards the front.



Front leg of two door slider, with offset tab

- 4** With the slider in place, mark the mount edges so you know where to clean up the frame for welding.



**5** Now remove the slider and use a grinder to prepare the frame for welding.



**6** Once the frame is prepared for welding, put the slider into position and hold it in place using the frame bolts.



Two Door



- 7** Before you begin welding, make sure that the mounting plates are flush against your frame. You can use a c-clamp to press the plate against the frame or use a floor jack to hold the outer portion of the slider up.



- 8** Once you are sure you have the slider in position, tack weld each plate.



- 9** Finish welding around each mounting plate. Keep in mind that you are welding very thick steel, so crank the heat up. If you are using a smaller welder, you may need to make several passes to make sure you have a good, strong weld.



- 10** Repeat the same process on the other side of your Jeep.

- 11** Now that you have your sliders installed, paint any exposed metal on the sliders and frame.

- 12** Go smash your Jeep on some rocks and enjoy those sliders!

# JKSL-M - MAULER SLIDERS - JK WRANGLER

## Item Code Legend

EX: JKSL-M-2D-BARE  
2D - 2 DOOR  
4D - 4 DOOR



2 DOOR



4 DOOR

**Bolt Pack:**  
NONE

**Boxes:**

- 4 DOOR 72 X 15 X 8
- 2 DOOR 63 X 19 X 6

**Packed By**

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**Checked By**

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