



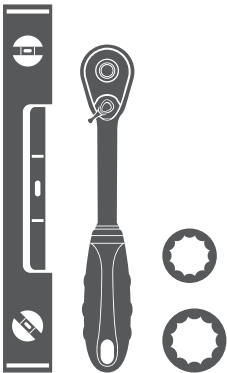
# REAR MODULAR BUMPER INSTALLATION MANUAL

## Parts List

1	Center section
1	Driver / left side extension
1	Passenger / right side extension
1	Driver / left side bracket
1	Passenger / right side bracket
24	Flat washer, 10mm
14	Lock washer, 10mm
4	Hex bolt, 10mm x 35mm
10	Button head bolt, 10mm x 40mm
10	Nut, 10mm
4	Flat washer, 12mm
4	Lock washer, 12mm
4	Hex bolt, 12mm x 35mm
2	Nut plate, 12mm

## Tools Required

Ratchet	Level
Socket, 16mm	Socket, 18mm



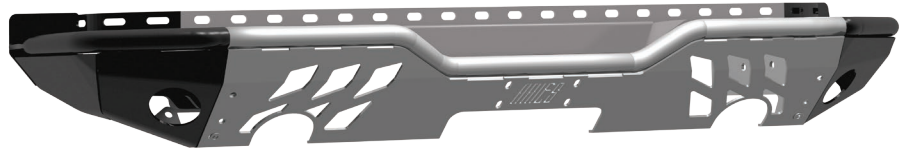
## Level of Difficulty

Moderate



Scan  
for helpful  
install tips

## Product Image



See page 2 for available rear modular bumper configurations

## Notes and Maintenance

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To protect the product, wax after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel and aluminum, polish may be used to clear small scratches and scuffs on the finish. Mild soap may be used also to clean the product.

For gloss black finishes, mild soap may be used to clean the product.

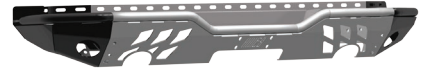
# REAR MODULAR BUMPER KITS



2071052



2071050



2071051

## Rear Modular Bumper Kits

Kit Part#	Center Section	Side Extensions	Center Material	Center Finish	Side Finish
2071052	25600-0	25600-1	Steel	2	2
2071050	AL25600-0	AL25600-1	Aluminum	2	2
2071051	AL25600-0-3	AL25600-1	Aluminum	3	2
RA25600	RA25600-0	RA25600-1	Aluminum	4	4

Finishes:

2. Textured black powder coat
3. Silver powder coat
4. Raw aluminum (available by special order)

# INSTALLATION

## Step 1

Starting on the driver side, using a 16mm socket, remove the 10mm bolts holding the corners of the factory bumper support bracket to the frame.



## Step 2

Remove the center bumper bolts holding the Z-shaped brackets to the frame.

Repeat this step for the passenger side.



### Step 3

With the brackets removed, lift the bumper off the frame rails and set it aside.

Using an 18mm socket, remove the bolts holding the stock tow hooks to the frame. These will not be reinstalled.



### Step 4

With help, lift the new bumper center section over the frame rails.

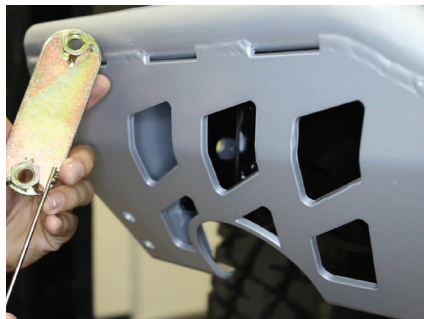


### Step 5

Insert the supplied 12mm nut plate through the opening in the ARIES bumper and secure it with 12mm hex bolts, lock washers and flat washers.

Snug with an 18mm socket, but do not fully tighten.

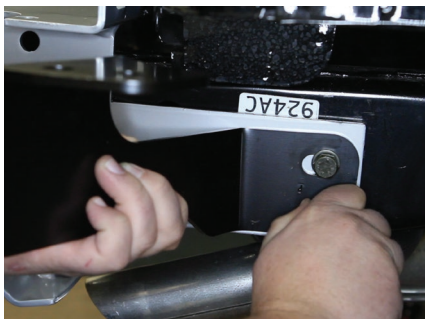
Repeat this step for the passenger side.



### Step 6

Secure the corner bumper bracket with 10mm hex bolts, locking washers and flat washers.

Repeat this step for the passenger side.



### Step 7

With the brackets installed, attach the bumper side extensions. Each attachment point will be fastened with a 10mm button head bolts, a lock washer, two flat washers and a nut.

Do this for all five mounting locations.

Repeat this step for the passenger side.

Snug the hardware, but do not fully tighten.



### Step 8

Check to make sure the bumper is level. Adjust if necessary and fully tighten all hardware.

Periodically inspect all hardware to make sure it is secure and tight. To protect your investment, we recommend applying a layer of non-abrasive wax.

Congratulations on the installation of your new ARIES rear modular bumper.

