

## XJ Cherokee Rock Front Bumpers

Olympic 4x4's new 530, 533-Rock front bumpers and 506-Rock Winch bumper bolt on without drilling. License plate must be relocated. Olympic 4x4 Products are serviced by our factory. We provide answers to installation questions. We ship parts ASAP. Try us before the hassle of returning Olympic 4x4 Products to your retailer or mail order specialist.

**For assistance please call 800-777-0878.**

**506-Rock Winch Bumper:** Built for hard-core off road enthusiasts with 1/8" thick steel plate and reinforced with 1/4" thick center reinforcements. Semi-hidden winch mount design accepts all major brand winches including Warn, Superwinch, Ramsey, & Mile Marker. Mounts to the vehicle frame utilizing existing bumper mount holes. The winch fairlead mounts securely to the front of the bumper. Features mounting holes for auxiliary lighting and tow hooks. Front Rock Bumpers feature gull wing design that adds style and also improves tire clearance for the serious off-roader. You may add one of our 266-Stingers to this bumper.



**533-Rock Receiver Bumper & 530-Rock Bumper:**

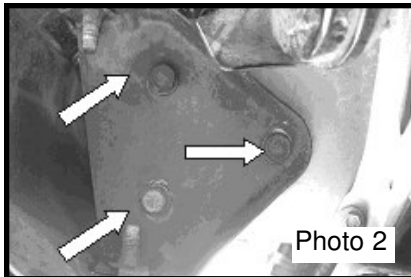
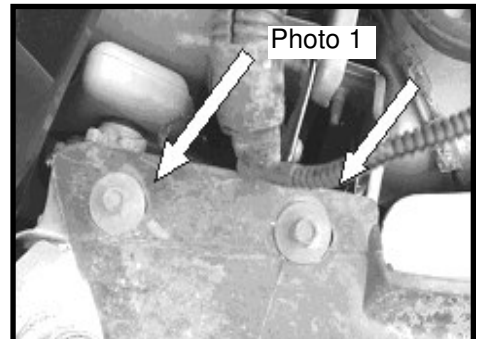


Manufactured from heavy duty, seven gauge steel; they not only look great, but also protect corners and the front grille from on or off-road hazards! Front Rock Bumpers come with or without a 2" receiver for recovery accessories, multi-mount winch. Front Rock Bumpers feature gull wing design that adds style and also improves tire clearance for the serious off-roader. You may also add our 610-Front end guard, or 260-Stingers to these bumpers.

### Instructions for Front Rock & Rock Winch Bumpers

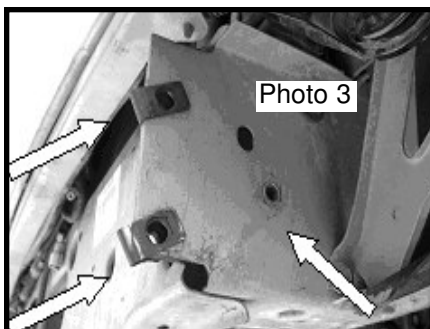
Step 1. Remove hardware that holds OEM plastic bumper end caps to your fenders. They are bolted on

to the bottom of your fender. See photo 1. The white arrows point to the plastic bumper end cap bolts. This photo was taken looking up towards the fender.



**Note:** Some different model and year Cherokee's might not have the plastic end caps or they bolt on differently. Some also need the vacuum canister relocated to the engine compartment. Photo below shows where it was relocated on a 2000 XJ using a zip-tie.

Step 2. Remove the three (3) #15 metric bolts on each side of your OEM bumper and remove OEM bumper from your vehicle. See photo 2. The white arrows point to the OEM bumper mounting hardware on the driver side. Photo 3 shows a Cherokee without a bumper and the mounting holes on the vehicle's uni-body.



Step 3. Replace with Olympic 4x4's Front Rock Bumper and secure it in place with stock bumper mounting hardware. You may want to use a light/medium strength loc-tite on the bumper bolts.

Step 4. After 500 miles or first off-road trip, whichever comes first, re-check tightness on all nuts and bolts. Periodically check the tightness of all bumper bolts.

