

353-Maxi Receiver Bumper for YJ Wrangler and CJ's

Part numbers ending with -101, -111, -104, -114

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Hardware list:

- 10 7/16" X 1 1/4" hex head bolt
- 8 7/16" flange nut
- 10 7/16" flat washer
- 2 7/16" lock washer
- 6 Plastic end caps

Parts list:

- Maxi Receiver Bumper

Tools required:

- 3/8" or 1/2" ratchet wrench
- Socket sizes: 5/8", 11/16"
- Combination wrench sizes: 5/8", 11/16"



Photo 1

Step 1. Remove OEM bumper to expose rear cross member. See photo 1.

Step 2. Position Maxi Bumper mounting brackets up against the rear cross member so that the holes in the bumper mounting plates line up with the 8 holes in your rear cross member.

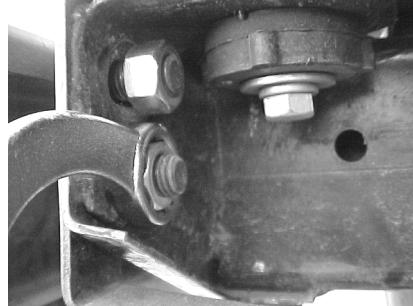


Photo 2

- Step 3. Insert 7/16" x 1 1/4" hex head bolts through 7/16" flat washer, through rear bumper mounting plates and through rear cross member. Secure with 7/16" flange nut. Do not fully tighten these bolts at this time; allow some movement of the rear bumper. Do this for all 8 holes in the rear cross member that line up with the 8 holes in the bumper. See photo 2.

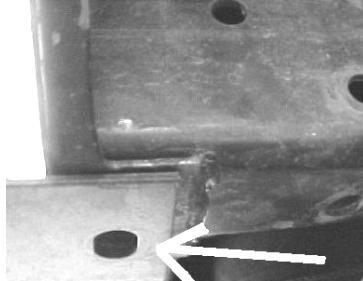


Photo 3

- Step 4. Install 7/16" hex head bolt with a lock washer then a flat washer through the bumper-mounting bracket that is under the frame rails and into the frame where there is a nut welded inside the frame. Securely tighten these bolts. The arrow in photo 3 shows where the bumper will bolt to the bottom of the frame.
- Step 5. Securely tighten the 8 nuts and bolts that secure the bumper to the rear cross member.
- Step 6. After 500 miles or first off-road trip, re-check tightness on all nuts.