



Jeep Wrangler JK Rear Track Bar Brace Installation Instructions

Contents:

Part #	Description	Qty
JKBRC15-B	REAR TRACK BAR BRACE	1
14X80MMB	14 X 80MM BOLT	1
14MMN	14MM NYLOC NUT	1
916SAEW	9/16" SAE WASHER	2
516X1CTB	5/16" X 1" COARSE THREAD BOLT	3
516LW	5/16" LOCK WASHER	3
516XTFW	5/16" HEAVY DUTY WASHER	3

Skyjacker's rear track bar brace for the JK was designed to help strengthen the rear track bar assembly. The factory welds on the rear lower track bar bracket can fail in some situations. The Skyjacker brace should be installed to avoid this situation. This bracket is designed to fit the more common Dana 44 rear end. If you have the Dana 35, it is recommended to have a certified welder reinforce the factory welds on the factory rear track bar bracket at the axle.

Installation Instruction:

1. Park vehicle on level ground and chock front and rear tires.
2. Disconnect the rear track bar from the axle. If needed, attach a ratchet strap between the frame and differential to take the load off the track bar bolt. Remove the 3 upper left differential cover bolts as shown in Photo #1.
3. Attach the new track bar brace, but do not tighten, to the differential using the 5/16 x 1" coarse thread bolts. The end of the bracket should be between the Skyjacker track bar bracket and the coil spring. Be sure to use the thick, gold plated 5/16" washer between the bracket and the differential cover. Use the 5/16" lock washer under the head of the bolt. See Photo #2 and #3. Do not tighten at this time.
4. Attach the brace to the front side of the Skyjacker track bar bracket (between the bracket and the coil spring) using the 14 x 80mm bolt, washers and nut. Be sure to use on washer under the head of the bolt, and one under the nut. Do not tighten at this time. See Photo #4.
5. First, Torque 5/16" bolts at the differential and then the 14mm bolt on the track bar to OEM specifications.

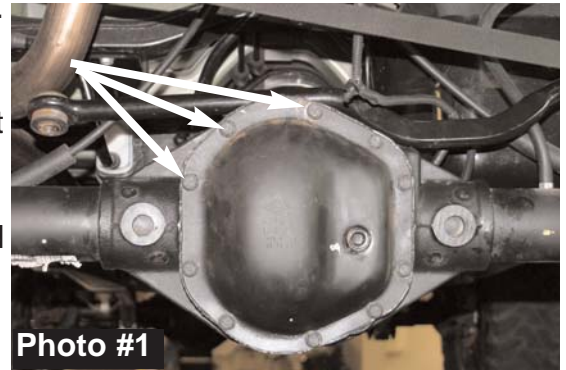


Photo #1



Photo #2



Photo #3

I-JKBRC15



Photo #4