<u>131- Safari Doors For Wrangler JK 4 Door and 2 Door</u> <u>2007 And Newer</u>

Optional accessories: 117-Safari mirror, 133-Adventure net, and 135-Arm pads



WARNING: Safari Doors are an appearance item only. They are designed to enhance styling only. They are NOT intend-

ed to provide protection in the event of a roll over, accident, collision, or other mishap. They have not been certified or approved by any government agency.



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Safari Doors are an appearance item only. They are designed to enhance styling only. They are NOT intended to provide protection in the event of a roll over, accident, collision, or other mishap. They have not been certified or approved by any government agency. To prevent dome light from being on, pull the dome light interrupt fuse as described in your instruction manual.

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Contents: 131-17X Four Door		Contents: 131-16X Two Door	
<u>4 Safari doors</u>		2 Safari doors	
4 Upper door mounting brackets with threaded		2 Upper door mounting brackets with threaded	
shafts. (left and right)		shafts. (left and right)	
4 Lower door mounting brackets with unthreaded		2 Lower door mounting brackets with unthreaded	
shafts.		shafts.	
4 lock mechanisms (left and right)		2 lock mechanisms (left and right)	
Hardware list for Four Door			
8, 3/8" hex head bolts			Hardware list for Two Door
8, 3/8" NyLock nuts			4, 3/8" hex head bolts
<u>16, 3/8" flat washers</u>			4, 3/8" NyLock nuts
8, 7/16" NyLock nuts			8, 3/8" flat washers
8, 1/4" x 1" hex head bolt			4, 7/16" NyLock nuts
4, #12 flat washer			<u>4, 1/4" x 1" hex head bolt</u>
			2, #12 flat washer
Tools required			-
5/8", 5/16", and 9/16" wrenches			Tools required
			5/8", 5/16", and 9/16" wrenches
	Step 4. Install locking	0	Step 5.Using a9/16"wrench,tightenthe 3/8"boltsShownwithoptionalSafariMirrors
Step 3 Insert the safari door pivot into lower door brackets			

Step 3 Insert the safari door pivot into lower door brackets

Step 1. To remove existing doors start by removing the TORX nuts that secure the OEM hard doors with all the doors closed. Use a T50 torx socket and wrench to remove those nuts. Then detach the retaining strap from the inside of the door well that keeps the door from swinging freely. Final detach any electric connectors leading from the door that control door locks or power windows. Now you can remove your OEM doors.

Step 2. Insert the upper and lower door mounting hinge brackets into the tube openings In the ends the safari doors. Make sure the tube to mount the mirrors is on top and pointing out. Use 3/8 hardware provided to attach mechanism only finger tight.

Step 3 Insert the safari door hinge brackets into the Door hinge pivot brackets on your jeep that the original doors came out of.. The 3/8" hinge shafts have been painted over. If you experience any difficulty when inserting the shaft into the hinge bracket, you will need to remove the paint on the hinge shaft. You can do this by rocking the hinge shaft back in forth in the hinge bracket or you may sand the paint off the hinge shafts.

Step 4. Install lock on each safari door using 1/4" x 1" hex head bolts with flat washer and secure directly to outside of the locking mechanisms' bracket.

Note: When placing safari door with brackets on to the windshield hinge and lower door mounting brackets, you may need to increase or decrease the spread between the tubes. To do this gently pull or press the tubes together or apart by putting your right hand on the lower door tube and your left hand on the top tube and gently pull or push them until they fit into the mounting pivots.

Step 5. Using a 9/16" wrench, tighten the 3/8" bolts that secure the upper and lower door hinge brackets inside the safari door.

Note: Tightening these bolts may scratch the paint surrounding the bolts. Tighten them very slowly.

Step 6. Open and close your safari doors, the rotors and the striker bolt should line up perfectly.

Step 7. Secure safari door to the jeep using a 7/16" NyLock nut on the upper door hinge brackets.