





# Installation Instructions







## HighRock 4x4™ Slider Step

### Vehicle Application:

- Jeep JK Wrangler  
2007 – Current  
Part Number: 49313

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INSTALLATION TIME	SKILL LEVEL
 <b>1 Hour</b>	 <b>2 - Moderately Easy</b>

TOOLS			
 Power Drill 5/16" Bit	 Ratchet	 Socket 10mm	 Wrench 10mm
 Allen Wrench 5mm and 6mm	 Safety Glasses		



DO NOT INSTALL THIS PRODUCT ON ANY VEHICLE OTHER THAN THOSE LISTED ABOVE. This product is only designed for the vehicles listed above. Failure to install this product on the proper vehicle could cause injury to the vehicle occupants and damage to the product.

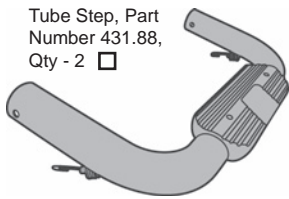
**⚠ WARNING** This product is designed primarily to enhance the appearance of the vehicle and to shield the occupants from ordinary weather conditions. Do not rely in any way on the components of this product to contain occupants within the vehicle, or to protect against injury or death in the event of an accident. This product will not protect the occupants from falling objects. Never operate the vehicle in excess of manufacturer's specifications.

### WEAR SEAT BELTS AT ALL TIMES

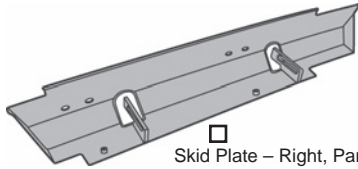
Read and follow, precisely, all installation instructions provided when installing product. Failure to do so may result in a poor fit and could place occupants of the vehicle in a potentially dangerous situation.

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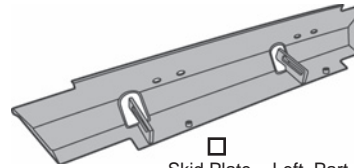
## Parts List and Hardware Identification



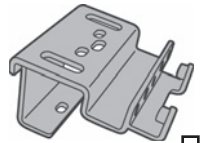
Tube Step, Part Number 431.88, Qty - 2



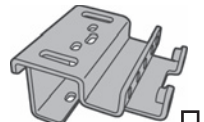
Skid Plate – Right, Part Number 431.86, Qty - 1



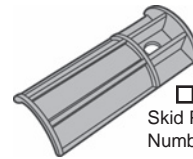
Skid Plate – Left, Part Number 431.87, Qty - 1



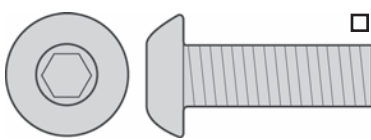
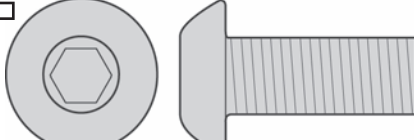
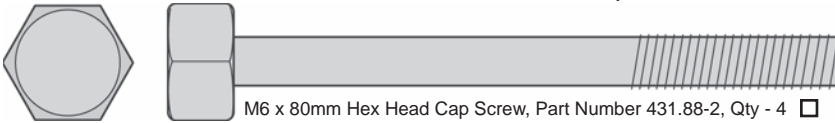




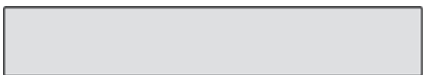
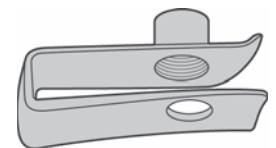
Front (Short) Bracket, Part Number 431.90, Qty - 2



Rear (Long) Bracket, Part Number 431.91, Qty - 2

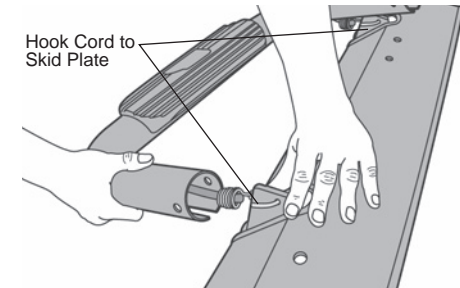


Skid Plate Glide, Part Number 435.28, Qty - 8

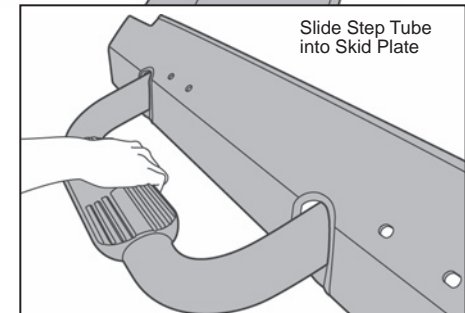
	□ M8 x 25mm Button Head Socket Screw, Part Number 436.39-4, Qty - 8		□ M10 x 25mm Button Head Socket Screw, Part Number 436.42-4, Qty - 12
	□ M6 x 80mm Hex Head Cap Screw, Part Number 431.88-2, Qty - 4		□ M6 Nylon Insert Locknut, Part Number 431.88-1, Qty - 4
	□ M6 Flat Washer, Part Number 431.88-3, Qty - 8		□ M8 Flat Washer, Part Number 431.90-3, Qty - 8
	□ M10 Flat Washer, Part Number 436.42-5, Qty - 4		□ Guide Sleeve, Part Number 431.92, Qty - 4
	□ M8 Clip-On Nut, Qty - 8		

## 1 Assemble Tube Step to Skid Plate

Hook Bungee Cord on Tube Step onto Skid Plate and pull down onto Step Tube until Step Tube Slides into Skid Plate.



Hook Cord to Skid Plate

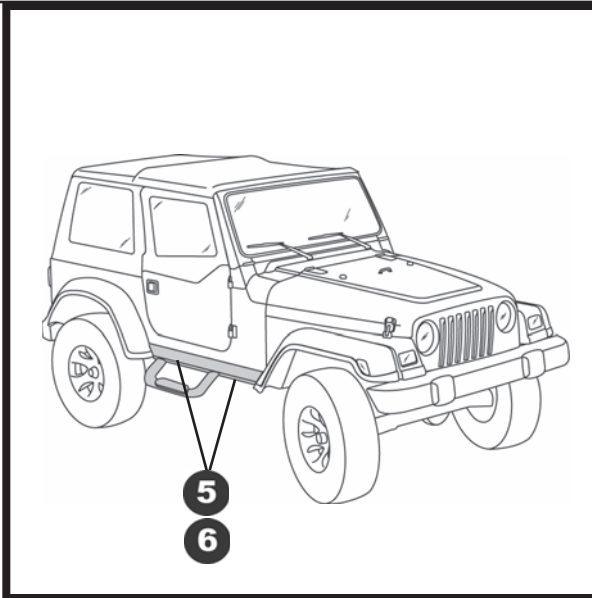
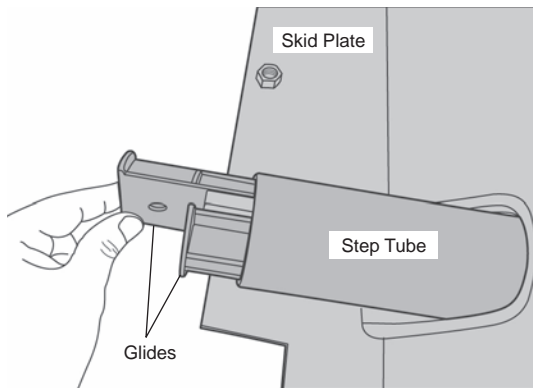


Slide Step Tube into Skid Plate

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## 2 Install Skid Plate Glides

Slide two (2) Skid Plate Glides into each end of Step Tube.

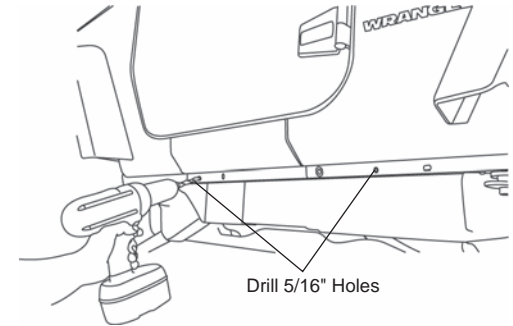


## 4 Preassemble Remaining Slider Step

Repeat Steps 1 – 3 with the remaining Slider Step.

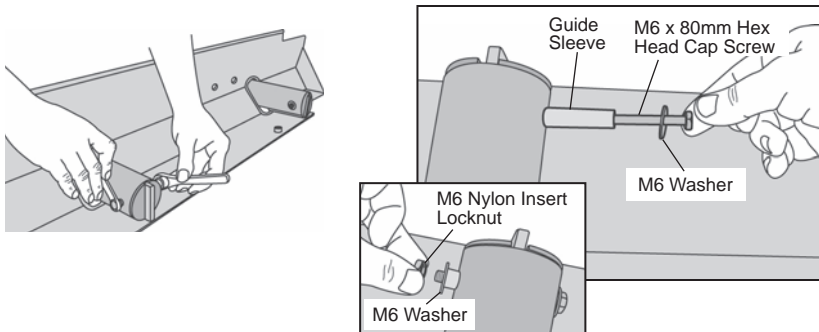
## 5 Drill Following Hole

Use a 5/16" drill bit to open up the following hole.



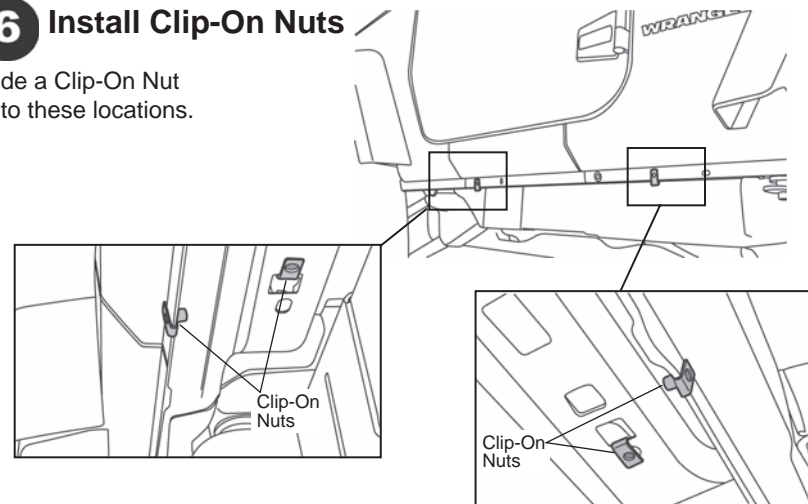
## 3 Secure Step Tubes to Skid Plate

Slide Guide Sleeve through Step Tube and Skid Plate Glides and secure with M6 x 80mm Hex Head Cap Screw, two (2) M6 Washers and an M6 Nylon Insert Locknut. Repeat on both ends of the Step Tube.



## 6 Install Clip-On Nuts

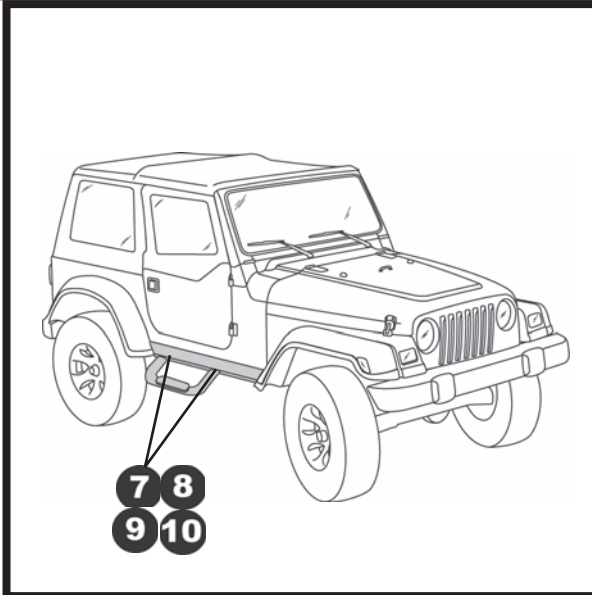
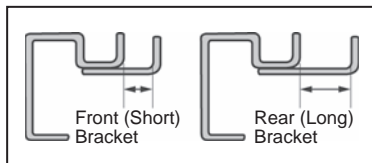
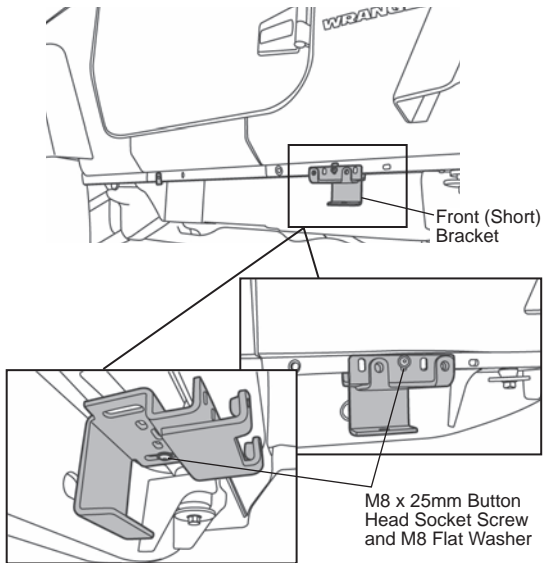
Slide a Clip-On Nut onto these locations.



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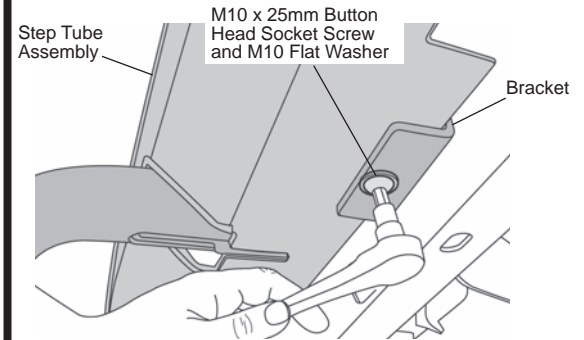
## 7 Install Front (Short) Bracket

Use an M8 x 25mm Button Head Socket Screw and M8 Flat Washer to mount the Front (Short) Bracket to the Clip-On Nuts at the front of the vehicle as shown.



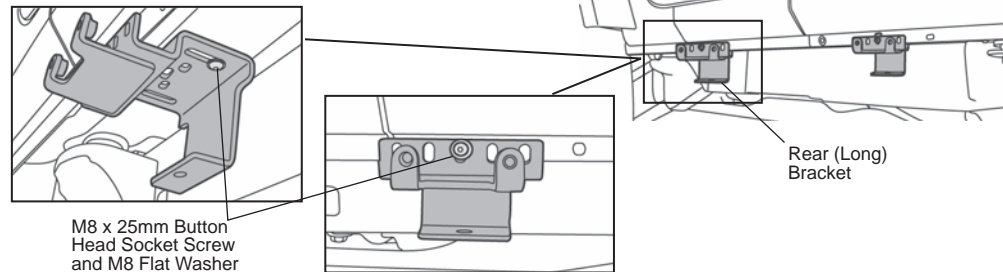
## 9 Install Step Tube Assembly

Use M10 x 25mm Button Head Socket Screws and M10 Flat Washers to mount the underneath of Tube Step Assembly to the Brackets. Do not tighten. Adjustment may be necessary in the next step.



## 8 Install Rear (Long) Bracket

Use an M8 x 25mm Button Head Socket Screw and M8 Flat Washer to mount the Rear (Long) Bracket to the Clip-On Nuts at the rear of the vehicle as shown.



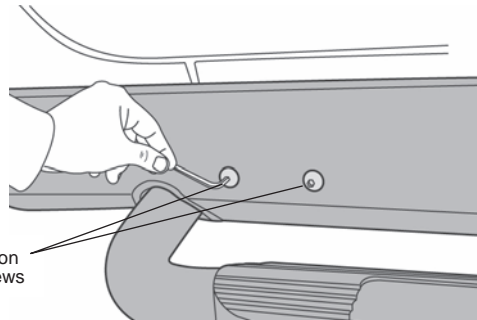
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### 10 Secure Step Tube Assembly

Use M10 x 25mm Button Head Socket Screws to mount the front face of Tube Step Assembly to the Brackets. Do not tighten the bolts until all four (4) bolts have been started.

Once all bolts have been started, tighten all bolts.



M10 x 25mm Button  
Head Socket Screws

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### LIMITED WARRANTY

We warrant our product to be free from defects in material and workmanship, for the terms specified below, provided there has been normal use and proper maintenance. This warranty applies to the original purchaser only. All remedies under this warranty are limited to the repair or replacement of any item or items found by the factory to be defective within the time period specified. If you have a warranty claim, first you must call our factory at the number below for instructions. You must retain proof of purchase and submit a copy with any items returned for warranty work. Upon completion of warranty work, if any, we will return the repaired or replaced item or items to you freight prepaid. Damage to our products caused by accidents, fire, vandalism, negligence, misinstallation, misuse, Acts of God, or by defective parts not manufactured by us, is not covered under this warranty.

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THE WARRANTY TIME PERIOD IS AS FOLLOWS FOR ALL OTHER "SOFT GOODS" MANUFACTURED BY OUR COMPANY (USING PRIMARILY VINYL, PLASTICS, AND/OR FOAM): ONE YEAR FROM DATE OF PURCHASE.

THE WARRANTY TIME PERIOD IS AS FOLLOWS FOR ALL OTHER "HARD GOODS" MANUFACTURED BY OUR COMPANY (USING PRIMARILY METALS, PLASTICS, AND/OR FIBERGLASS): ONE YEAR FROM DATE OF PURCHASE.

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