

# Installation Instructions For Jeeps

## Part #000903, 000904, 000905, 000910, 000915, 000920

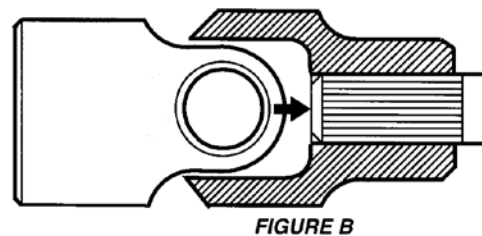
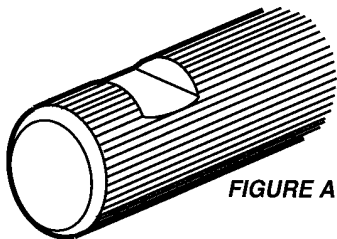
***CAUTION: NOT ALL VEHICLES CONFORM TO PUBLISHED SPECIFICATIONS! TEST FIT THIS ASSEMBLY IN YOUR TRUCK BEFORE PAINTING OR ALTERING IN ANY WAY. ONLY ASSEMBLIES IN NEW CONDITION WILL BE ACCEPTED FOR RETURN OR EXCHANGE.***

### REMOVAL:

1. Engage the steering column / ignition switch lock with the steering wheel & wheels centered. (NOTE It may be necessary to remove the upper and lower steering shaft bolts prior to locking for accessibility)
2. Remove the stock steering assembly by removing the bolts that attach it to the steering box and steering column shafts. These connections are often rusted and may require penetrating oil or a few taps with a hammer.

### INSTALLATION:

3. Fully collapse the Borgeson assembly. (NOTE '72-'75 CJ Models include a 3/8" thick spacer to be slid over the splined shaft on the steering column prior to installation).
4. Slide the column universal joint over the splined steering column shaft to the depth shown in Figure B. A seat must be provided for the set screw as shown in Figure A. (NOTE The existing factory flat will not be used) Tighten the set screw to mark the shaft and then remove the universal joint to file a new flat spot on the splined shaft. Tighten the set screw into the seat and then tighten the lock nut.
5. Slide the steering box universal joint over the splined steering box input shaft by extending the telescoping shaft to the depth shown in Figure B. A seat must be provided for the set screw as shown in Figure A. (NOTE The existing factory flat will not be used) Tighten the set screw to mark the shaft and then remove the universal joint to file a new flat spot on the splined shaft. Tighten the set screw into the seat and then tighten the lock nut.
6. After approximately 100 miles, retighten all set screws and then lock nuts. If you wish to use a product such as Loctite, we recommend Loctite 222 for ease of removal.



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