1. Bumper Shell - Center Top (1)
2. Bumper Shell - Right End (1)
3. Bumper Shell - Left End (1)
4. Bumper Shell - Center Bottom (1)
5. Tow Hook (1)
6. Winch Tray (1)
7. Winch Tray Support Bracket (1)
8. Plastic Insert - Right (1)
9. Plastic Insert - Left (1)

Components

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Components

1. Top Mounting Bracket - Right
2. Top Mounting Bracket - Left
3. Sport Fog Light Adapter - Left
4. Sport Fog Light Adapter - Right
5. Fog Light Bracket - Right
6. Fog Light Bracekt - Left
7. Bottom Mounting Bracket - Right
8. Bottom Mounting Bracekt - Left
Part # 11549.41

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Venator Front Bumper, JL Patent Pending

- M12 Hex Head Bolt (8)
- M10 Hex Head Bolt (18)
- M10 Button Head Bolt (14)
- M4 Button Head Bolt (4)
- M12 Washer (16)
- M10 Flat Washer (22)
- M10 Plastic Washer (14)
- M12 Lock Nut (8)
- Inner Nut Plate (2)
- Outer Nut Plate (2)
- M10 Lock Nut (8)
- M4 Lock Nut (4)
- M4 Washer (8)
- Winch Spacer (4)
1. Disconnect OE Fog Lights from vehicle and remove factory Bumper, Lower Air Dam, plastic Cover Panel, and Tow Hooks. Remove OE Fog Light Housing from factory Bumper.

2. Install Fog Lights.

**For Sport Models:** Remove OE plastic mounting bracket from light by depressing tabs on light housing, Snap tabs into Sport Fog Light Adaptor. Using supplied M4 hardware, attach Sport Fog Light Adaptor to Fog Light Bracket.

**For Sahara Models:** Using supplied M4 hardware, attach Fog Light to Light Bracket.

**NOTICE** Some drilling and cutting is needed to mount OE Stamped Steel Bumper Fog Light.


5. Tighten Tow Hook and Winch Tray Bolts.


7. Using supplied M10 Hex Head Bolt and Flat Washer, loosely attach Upper Mounting Bracket to Frame Horn.

9. Following Winch Manufacturer’s instructions, install winch.

**NOTICE** If installing Warn Zeon Winches, you will need to use Winch Spacers to rise the Winch to clearance the bumper shell.

10. Loosely attach Bumper Shell - Center Bottom to Winch Tray using supplied M10 Hex Head Bolt and Flat Washer.


13. Snap into place Plastic Inserts.

14. Check alignment of Bumper Shell components.

15. Tighten all hardware, while taking care to ensure all components stay in alignment.

16. Reconnect Fog Lights to factory wire harness.