



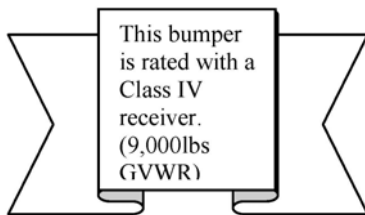
## Installation Instructions

*Rock Crawler Rear Bumper*

*1987-2006 Jeep Wrangler*

*Part # 76611 (Bumper)*

**NOTE: Carefully read entire instructions thoroughly before attempting to assemble and/or install this product.**



Parts Included	Qty
Rear Bumper	1
12 mm Nut	8
12 mm Flat Washer	14
12 x 30mm Hex Head Bolt	8

### Section One

- 1 Remove factory rear bumper or bumperettes.
- 2 On all models the inner two holes will not line up with the factory holes and will need to be drilled.
- 3 Mount bumper on your vehicle and fasten with included bolts using only the outside holes. Make sure bumper is positioned correctly and tighten bolts snug. Use the inner bracket holes as a template; mark the holes on the frame. Now remove bumper and set to the side.
- 4 **Caution: Use Extreme care and caution before drilling. Make sure to check backside of frame for hazards and obstructions.** Using a 7/16" bit, drill the marked holes. (Figure 1)



### (Figure 1) Section Two

5. Position bumper against rear vehicle frame. Attach driver and passenger side rear brackets using (1) 12 x 30mm bolt, (2) 12mm flat washers, (1) 12mm lock washer, (1) 12mm nut, at each of the eight mounting holes. **Note:** Do not tighten completely at this time.
6. Using (1) 12 x 30mm bolt, (1) 12 mm flat washer, (1) 12mm lock washer for each hole, mount the bottom brackets of the bumper to the bottom hole in the vehicle frame.(Tighten all hardware now)



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**NOTE:** To protect your investment, wax this product after installing. Regular waxing is recommended. Do not use any type of polish/wax that contains abrasives that could damage the finish.

### LIMITED WARRANTY

Smittybilt (The Company) warrants to the original purchaser of this product that should the product or any part thereof, under normal use and conditions, be proven defective in material or workmanship within the warranty period of 3 years from the date of purchase, such defect(s) will be repaired or replaced (At the Company's option) without charge for parts or labor. To obtain repair or replacement within the terms of the warranty, the product is to be delivered with proof of warranty coverage ( e.g. dated bill of sale, receipt), specification of defect, freight pre-paid with Returns Good Authorization Number from Smittybilt to place of purchase or to Smittybilt. Items returned to Smittybilt Automotive without an Returns Authorization Number will be refused and returned to sender at the senders expense.

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