



Installation Instructions:
(Part# SB76521)
XRC Front Stinger
87-06 TJ/YJ Jeep Wranglers

NOTE: Carefully read entire instructions thoroughly before attempting to assemble and/or install this product. These steps are to be used in conjunction with vehicles equipped with O.E.M. front bumpers. Similar steps can be used with other after-market bumpers.

Parts Included	QTY.
91-5790 Stinger Front Bumper	1
90-6735 Hardware Pack:	1
1/2" USS Gr. 8 Flat Washer	2

Installation:

STEP 1: Remove the front plastic frame/stabilizer bar cover. (Fig A)

NOTE: The stabilizer cover will not be re-used.

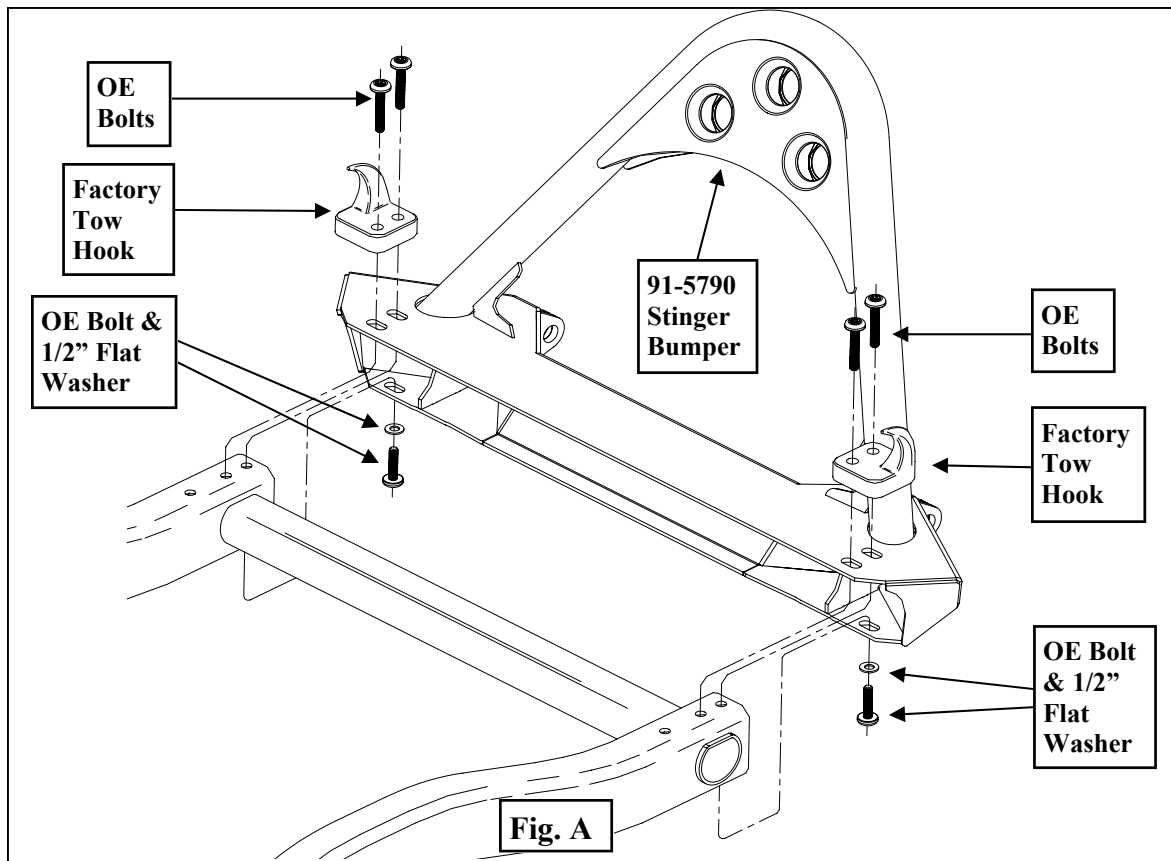
STEP 2: Remove front bumper hardware and tow hooks (if equipped). (Fig A)

STEP 3: Install the stinger bumper (91-5790) and tow hooks using the previously removed OE hardware and supplied 1/2" washers on the bottom mounting bolts. Torque the OE bolts to factory specifications. (Fig A)

NOTE: Minor grinding of the frame horns may be necessary on certain YJ model installations.

NOTE: If you are installing winch plate (SB2802) at this time, secure the front bumper using the supplied winch plate hardware.

STEP 4: Installation is now complete. Check to make sure all bolts are secure.





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