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**SUBJECT:** Part #2205 – JK Locking Security Trunk Installation Instructions

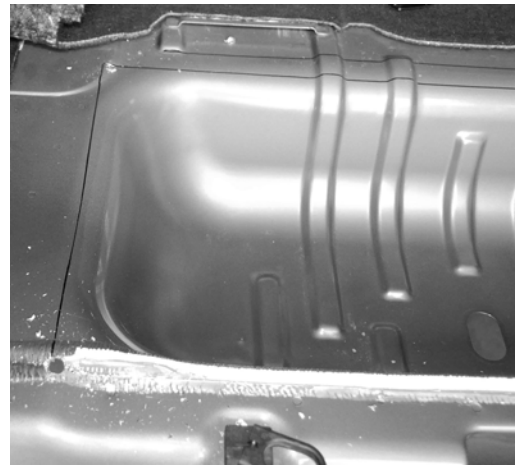
**IMPORTANT:** In order to install this kit, your muffler will need to be relocated away from the rear section where it is located from the factory. Warrior Products sells our #2240 & #2245 exhaust kits to help assist with this. For more information, please visit us online at [www.warriorproducts.com](http://www.warriorproducts.com)

**TOOLS:** You will need small jigsaw and a drill to complete this installation. You will also need a pop rivet gun. You will need a drill bit large enough to fit the blade of your jigsaw into the holes drilled with it. You will also need a razor knife or a pair of good sharp scissors.

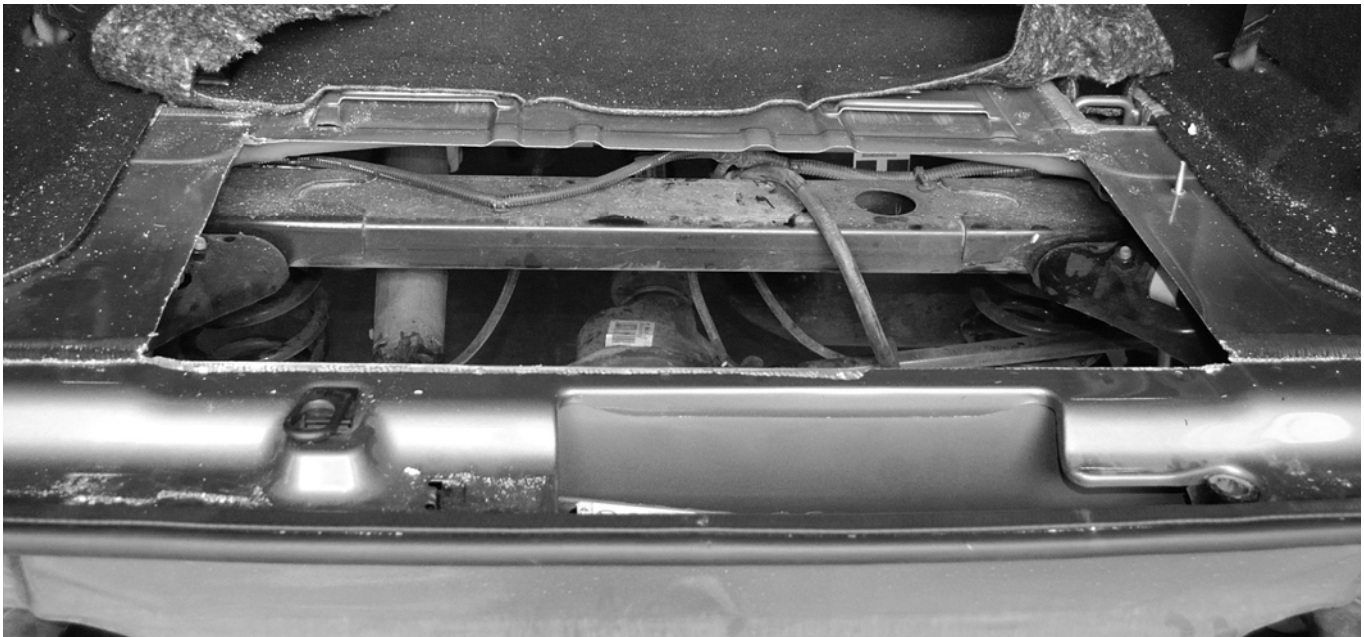
1. Remove your factory muffler. It is clamp bolted to your exhaust piping just above the rear axle, and is hung from rubber hangers. Do not damage the rubber hangers during removal. Also remove the heat shield bolted to the vehicle above the muffler.
2. If equipped, unbolt, unplug, and remove your factory subwoofer.
3. Remove the hard lid covering the rear storage compartment, and peel the carpeting back out of the way to give you room to work.
4. From the underside of your vehicle you will see where body seams meet each other just above the shock mounts (as shown in photo). Where these two seams meet will be where you drill your first two holes. One on the driver side and one on the passenger side.



5. Once you drill those two holes, you can begin using a square to draw your rectangle cutout. As you can also see in the photo above, the two rearmost holes you will drill also land right at the edge of a seam. Draw your line connecting the first two holes you drilled. Next draw the perpendicular lines to your first line using the square to make sure you maintain the 90° square corners. Once you've drawn those, you can draw out the final line to complete your rectangle and drill the other two holes. You should end up with a hole in 4 corners and a black outlined rectangle. This is your pattern to cut. You will also need to peel away some of the seam sealer to get it out of your way along that last edge. See photos below.

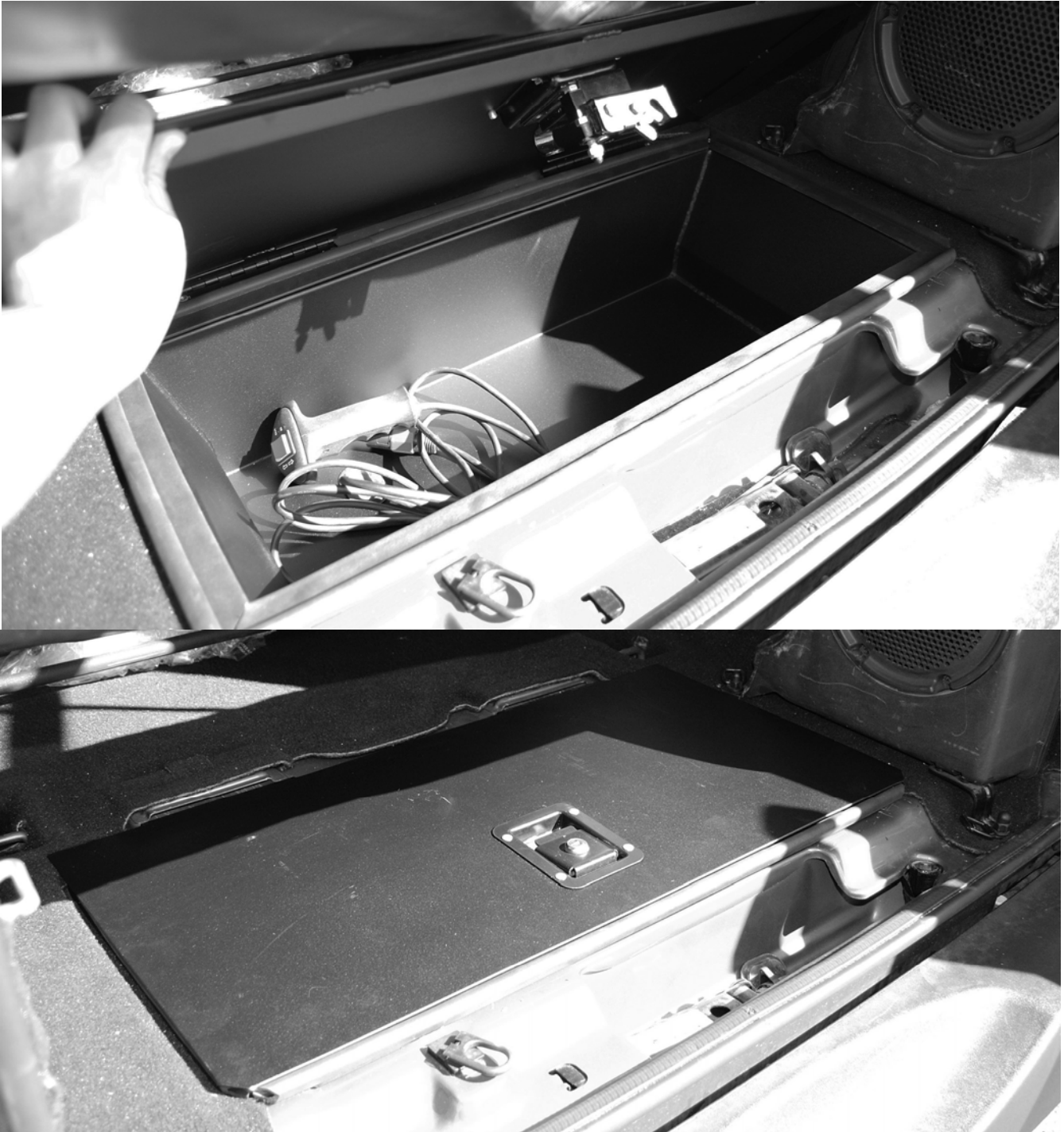


6. You can now use your jigsaw to cut out your rectangle. Once cut it should look like this.



7. At this time, you may want to primer paint around the edges you've cut to prevent rusting. Allow to dry completely before proceeding past this step
8. Locate the P shaped trim in your trunk kit. Cut four pieces 30½" long. Cut four more pieces 14" long.
9. Next, take only ONE of the 30½" pieces and trim the leg of the P off, so that it now is more of a D shape.
10. Place your D shaped trim along the edge of the hole you've cut in the floor along the rearmost edge of the vehicle. These pieces stick with two-sided tape already adhered to the trim. Another long piece and two of the shorter pieces you've cut will be used to lay trim around the entire edge of this open hole. You can either cut the leg of the P off of these pieces as well, or you can just let the leg of the P hang freely into the opening. You will need to cut 45° angles in the trim pieces so they fit together in a rectangle like a picture frame. Save the remaining trim pieces you've cut for use later in this installation.
11. Lower your trunk box into the opening in your floor. The holes along the top lip are there to drill and pop rivet the box into the floor. Drill these holes using a 13/64" drill bit.
12. Take a moment before riveting the box into place to trim your carpet to fit around the box. You should be able to trim it so that it sits just under the box on the sides, making for a much better looking installation.
13. In your kit you will find shorter steel rivets and a few long steel rivets. The long steel rivets are intended to be used along the edge of the box to the rearmost end of the vehicle, where the box is thick. The remaining short rivets will fill the remaining holes in the sides and front of the box, and you should have 4 extras to attach the lid later in the installation. Rivet the box into place now.
14. You should now have your hole cut, exposed metal primer painted, trim installed, and box riveted into place. You can now proceed to installing the lid.
15. Align the lid so that it is centered on the box side to side, and so that the hinges edge touches the rearmost edge of the box. Once aligned you will need to drill the 4 holes to pop rivet the lid onto the floor.

16. The final portion of this installation will be to install the remaining trim over the top edge of the box, so that it covers the rivets and seals to the lid when closed. You will need to cut 45° angles in it to once again make that picture frame style rectangle. Below is an image of what your finished result should look like.



17. Complete this installation by buttoning up a few items. Re-install your subwoofer if your vehicle has one. Also, the drain hole in your new security trunk accepts the drain hole in your factory storage compartment. Pull this rubber plug out of the factory compartment and install it into the new trunk.

This completes the installation of your new Warrior Products JK Locking Security Trunk. If you need any more assistance with your product or want to see what else Warrior has to offer, please visit us online at [www.warriorproducts.com](http://www.warriorproducts.com)