

INSTALLATION INSTRUCTIONS

Part No. 30491

SIDE STEP

Contents: 2 Side Steps, 14 Mounting Screws, 16 Nut Certs, Nut Cert Tool and Instruction Sheet.

1. Using the side step as a guide, locate the 7 holes in the frame rail to which the side step will attach.
2. Using the nut cert installation tool, install the 14 nut certs in the frame rail holes. 2 extra nut certs have been included in the kit for your convenience.
3. Install the side step.

NOTE: It may be necessary to loosen the four nuts holding the support arms in order to position the mounting brackets on the frame.

