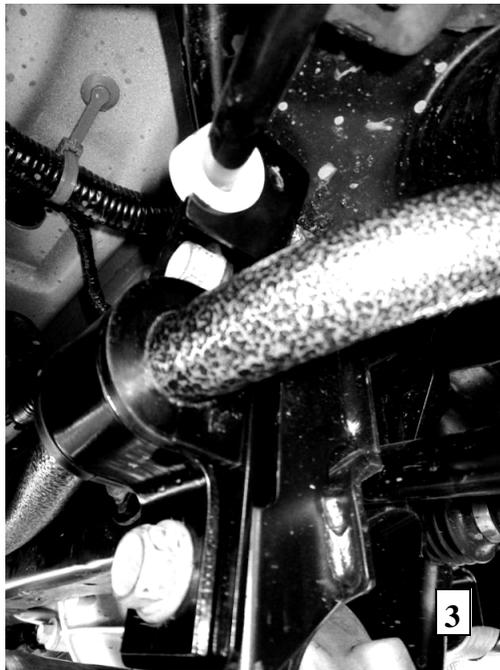
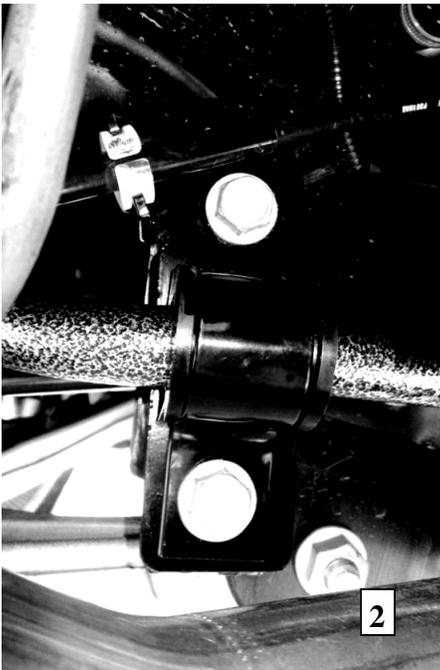


Hellwig PRODUCTS.com

559-734-7451 800-367-5480 FAX 559-734-7460

INSTALLATION INSTRUCTIONS Rear Sway Bar

Thank you for purchasing a quality Hellwig Product.
PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING
YOUR INSTALLATION



ATTENTION INSTALLER: BE SURE THAT THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS AND THE WARRANTY FORM

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TORQUE TABLE

Bolt Size 3/8"— 35 ft lbs * Bolt Size 7/16"— 45 ft lbs* Bolt Size 1/2"—65 ft lbs *Bolt Size 9/16"— 90 ft lbs

SAFETY: BEFORE BEGINNING INSTALLATION BE SURE TO SET THE PARKING BRAKE AND CHOCK THE FRONT WHEELS.

NOTE: TO PROPERLY ADJUST THE BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION AS IF DRIVING DOWN THE ROAD.

NOTE: THIS BAR IS DESIGNED TO REPLACE THE FACTORY REAR SWAY BAR

1. Remove the factory sway bar. Pop the white donut around the emergency brake cable out of the metal bracket, undo the bolts holding the bar to the crossmember and detach the sway bar from the end links at the sway bar.
2. For the diesel versions only, it may be necessary to pry the rubber exhaust hanger off the post on the driver side and disconnect the exhaust flange to allow the exhaust to hang slightly and give you more room. See Photos 5 and 6.
3. Leave the end links attached to the lower control arms and keep all hardware as it will be reused.
4. Apply lubricant on inside of D-Shaped bushings and place it on the Hellwig sway bar in the same location as the factory bar.
5. Mount sway bar with the emergency brake retainer bracket underneath the bushing and the U-plate over the D-bushing. Attach to the crossmember using the factory bolts. See Photo 2. Leave loose at this time.
6. Center the bar on the vehicle and attach the end links to the Hellwig bar reusing the factory nuts.
7. Torque all bolts and, if necessary, reattach the exhaust hanger and exhaust flange from Step 2.
8. Pop the white donut into the new emergency brake retainer bracket to hold it in place.
9. Bounce the rear of the vehicle and check clearances between the bar and any suspension components, wires, fuel lines, exhaust, etc. Test drive the vehicle and recheck installation. Recheck periodically thereafter.

Maintenance and Inspection:

Your Hellwig Suspension Product is built to last. However, as with all vehicle systems, it requires routine inspection. Inspect your Hellwig installation looking for secure hardware and tight fitting brackets and bushings. If you do not perform this inspection, have your professional mechanic inspect as described.