

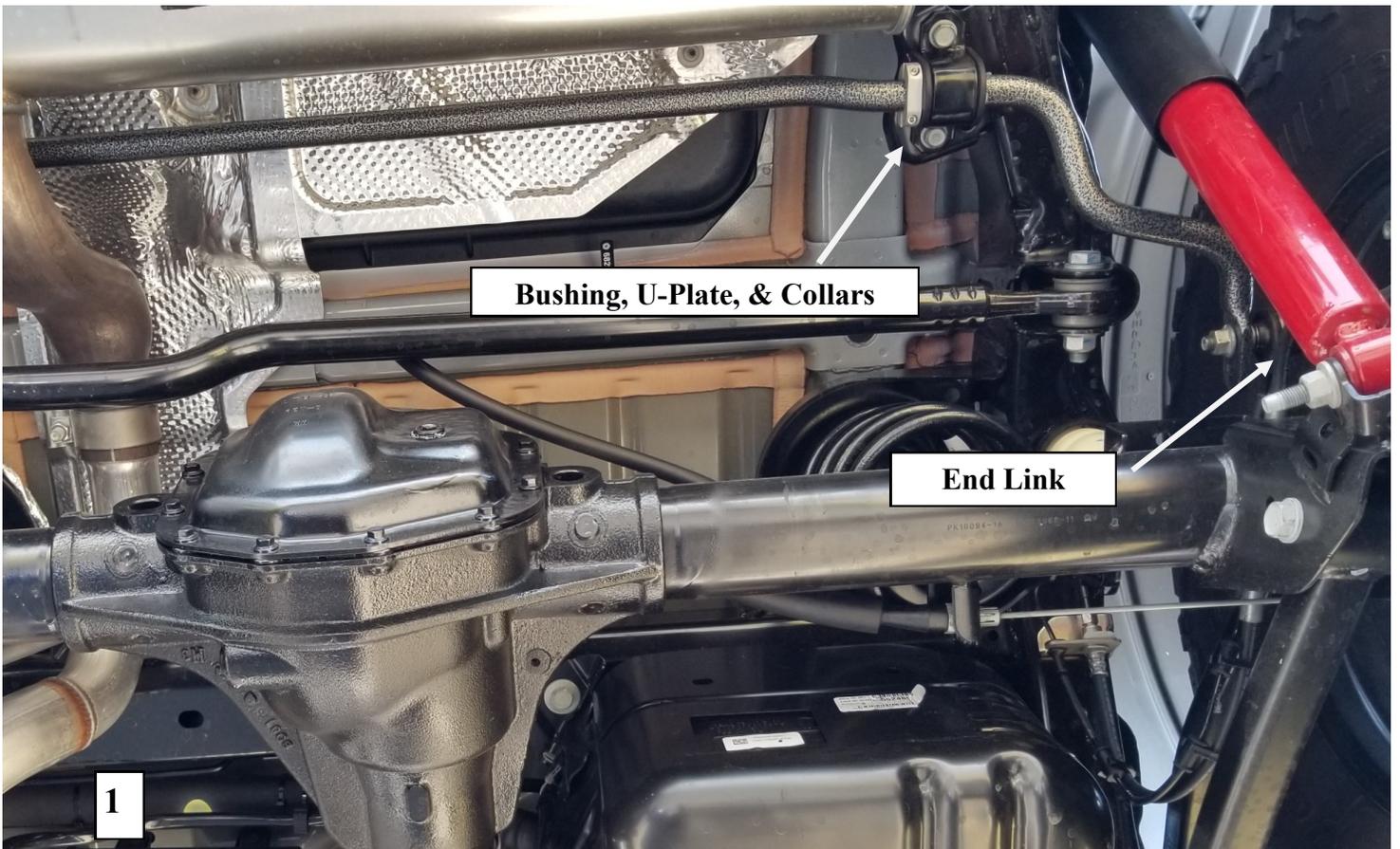
Hellwig PRODUCTS.com

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INSTALLATION INSTRUCTIONS 2018+ Jeep Wrangler JL REAR STABILIZER BAR

Thank you for purchasing a quality Hellwig Product.

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION



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SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK TIRES.

NOTE: TO EASE INSTALLATION AND TO PROPERLY ADJUST THE BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION, AS IF DRIVING DOWN THE ROAD. DO NOT RAISE VEHICLE BY THE FRAME.

NOTE: THIS SWAY BAR IS DESIGNED TO REPLACE THE FACTORY INSTALLED REAR SWAY BAR.

NOTE: THIS KIT INCLUDES LOCK NUTS WHICH REQUIRES TIGHTENING WITH A WRENCH AFTER BEING STARTED BY HAND.

TORQUE TABLE

BOLT SIZE: 3/8" = 20-30 ft. lbs. – 7/16" = 35-45 ft. lbs. – 1/2" = 50-70 ft. lbs. – 9/16" = 70-90 ft. lbs. -5/8"=120 ft. lbs.

1. Remove the front factory sway bar and save hardware for mounting the new sway bar.
2. Lubricate the inside of the D shaped bushing and place them on the sway bar in the stock location.
3. Place the bar on the frame, center it and then bolt the u-plate over the D bushing to hold the bar in place. Leave loose at this time for later adjustment.
4. Attach end links to the end of the sway bar. The sway bar arms have two mounting holes. For firmer settings, use the inner holes (closer to the D bushing). We recommend starting with the outer mounting hole until you are accustomed to the vehicles new handling characteristics. Select the mounting point that best fits your driving style.
5. Center sway bar and check for fit.
6. Install the collars around the sway bar against the inside of the D bushing.
7. Torque frame bolts to 20-25 ft-lb and end link bolts to 35 ft-lb.
8. Recheck your installation, looking for clearance on any undercarriage components, such as gas lines, exhaust pipes, brake lines, wiring, differential cover, etc.
9. Drive vehicle for a few miles, then recheck for position and tightness, readjust and retorque as needed. Then recheck periodically thereafter.

ATTENTION INSTALLER: PLEASE MAKE SURE CUSTOMER RECEIVES THIS INSTRUCTION SHEET,