



JEEP FENDER FLARES INSTALLATION INSTRUCTIONS

PART NO 17191
FITS ALL JEEP YJ FROM
1987-1995
FITS ALL CJ7 AND SCRAMBLER

KIT INCLUDES

- 2ea. Front Flares
- 2ea. Rear Flares
- 2ea. Stone Guards

Make sure kits are complete before beginning installation

HARDWARE KIT INCLUDES

- 28 ea. # 12 X 1 1/4" screw
- 4 ea. # 8 X 1 1/2" screw
- 19 lf. Rubber Fender Trim
- 56 ea. 1/4" Rubber spacers
- 28 ea Snap cap bases
- 28 ea Snap cap covers

REQUIRED TOOLS

1. Socket Drive with following sockets:
 - 5/16" Socket
 - 7/16" Socket
 - #2 Phillips Bit
2. 5/16" Wrench
3. 7/16" Wrench

PRIOR TO INSTALLATION

Pre-fit all panels as you proceed with the installation.

If you plan on painting your Fender Flares it must be done prior to installation. All surfaces must be cleaned using a scuff type sanding paste and prepped using an adhesion promoter. Follow all specifications required by the paint manufacturer. As you remove factory parts set them aside safely for later use.

STEP 1. REMOVE THE FRONT AND REAR FACTORY FLARES

1. Start with the rear fender flare.
2. Locate and remove all bolts holding the factory fender flare
3. Repeat for other side
4. Proceed to the front and remove the marker lights on the factory fender flares. Set aside for later use. Locate and remove the bolts holding the factory fender flare
5. Repeat for the other side.

STEP 2. INSTALL RUBBER TRIM

Locate the supplied rubber trim.

1. Starting at one end of the flare, push the trim on to the outer edge of flare.

PLEASE NOTE: The rubber trim has a "tail" shape which sits against the Jeep fender. To correctly install the trim position the trim as shown in Fig 1a

2. Push on approx 4 inches then hold in place and push 4 more inches. FIG 2.
3. Continue in this manner until you have gone completely around the flare. Cut rubber trim to length as needed.
4. Repeat this process for the remaining flares. After the first flare is complete you will master the technique and the other three will proceed quickly.

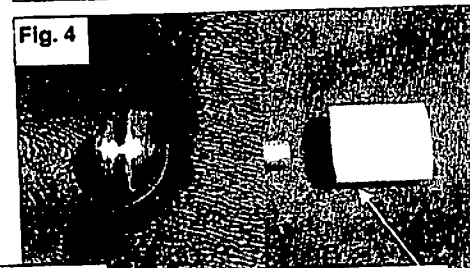
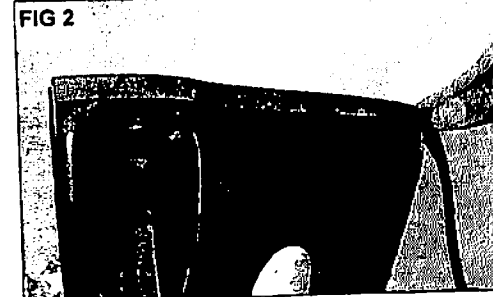
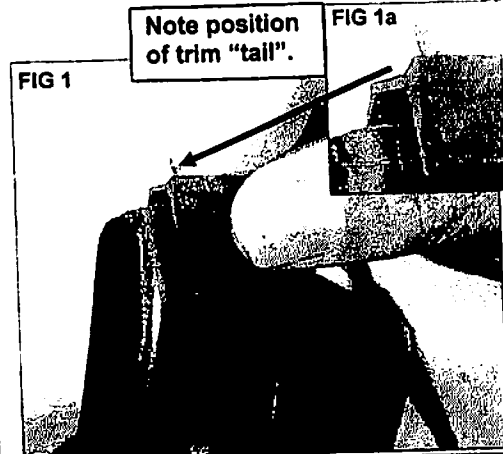
IMPORTANT: If you are installing 33" Tires or larger Please **TURN PAGE OVER** and proceed to "Trimming Jeep Fenders" before continuing with the installation

STEP 3. INSTALL FLARES AND STONE GUARDS

1. Attach the new stone guards to the vehicle using the factory screws removed in step 1 (YJ ONLY: Discard stone guards for CJ7 and Scrambler Jeeps.
2. Align the front fender flares on the vehicle. The cut out hole in the turn signal area must align with the hole in the new fender flare. Mark mounting holes using fender flares as a guide. FIG 3
3. Center punch all marked areas and proceed to drill using a 5/32" drill bit.
4. Attach the flares using the supplied screws. Place screws over the snap cap base, through flares and then place One rubber spacer over the screw and attach the flares to the vehicle. FIG 4 **CAUTION Do not over tighten screws**
Reattach the factory turn signal lights using the supplied 4ea # 8 x 1 1/2" screws.
5. Align the rear flare with the rear vertical seam of the factory fender. YJ only Align the other end of the flare with the bottom edge of the bodywork.
For CJ7 and Scrambler Jeeps Center the fender flares over the wheel opening and align the bottom edges with the bodywork.
All models Mark the mounting holes using the flares as a guide. FIG 3
6. Center punch all marked areas and proceed to drill using a 5/32" drill bit.
7. Attach the flares using the supplied screws. Place screws over the snap cap base, through flares and then place One rubber spacer over the screw and attach the flares to the vehicle. FIG 4 **CAUTION DO NOT OVER TIGHTEN SCREWS**
8. Place the snap cap cover over the mounting screw and cap base and press firmly into place. Repeat process for the remaining screws.

IMPORTANT: DO NOT OVER-TIGHTEN THE MOUNTING SCREWS.
Over-tightening the screws will result in stress fractures.

Install 1 spacer on each screw.



TRIMMING JEEP FENDERS For YJ ONLY with 33" or larger Tires

1. Measure 4 3/4" from the back vertical seam of the front fender towards front of vehicle and mark this position at the bottom edge of the fender. FIG 5.
2. From this measurement draw a straight line up tangent to the radius of the vehicle fender opening. Cut away metal using an air nibbler or other suitable tool. Coat this area with a rust inhibitor to prevent rusting. FIG 5

Proceed to the rear fender. FIG 6

3. Draw a line tangent to the radius of the rear wheel arch, through the factory screw mounting hole and repeat this procedure for the front of the wheel arch. Cut away metal using an air nibbler or other suitable tool. Coat this area with a rust inhibitor to prevent rusting.

Repeat for all remaining fender wells.

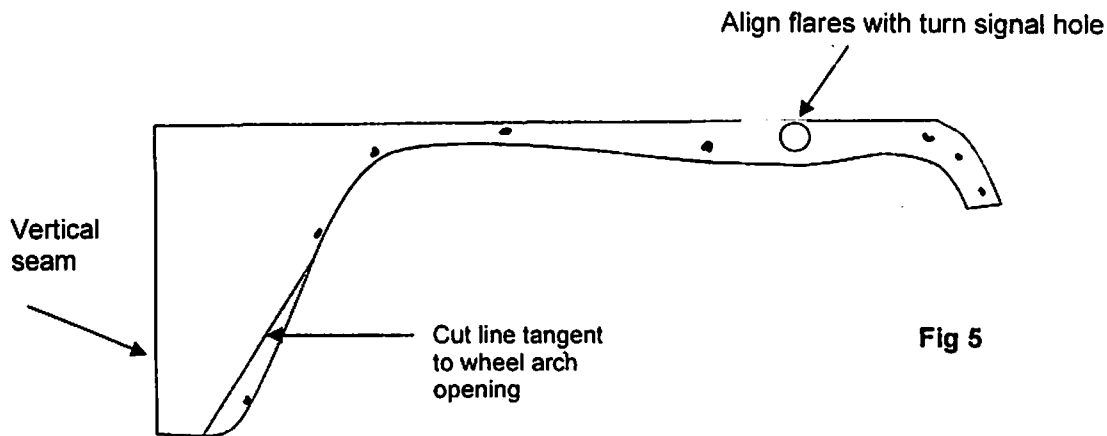


Fig 5

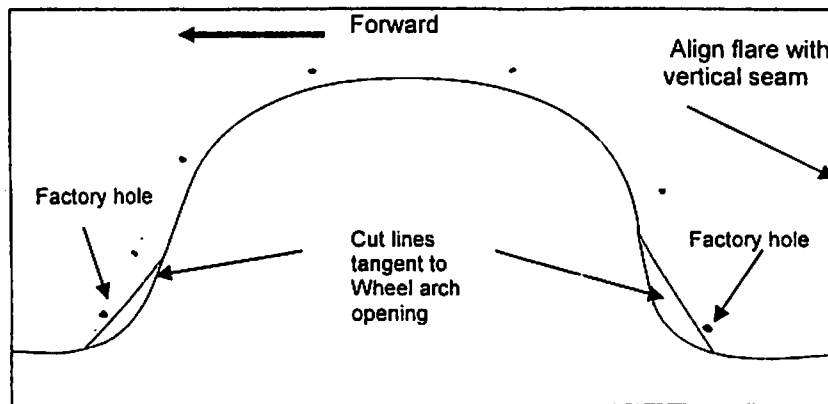


Fig 6

The name's and logo's TAG The Accessory Group, Bodyguard and Proguard are © & ® by TAG The Accessory Group Inc. All rights reserved. This product is warranted to be free from defects in material and workmanship for a period of 90 days from original purchase date if properly installed, and subject to normal use. Improper installation procedures, alterations, misuse and abuse of this product will void all stated warranty provisions. Products returned and deemed to be covered by warranty will either be replaced with said merchandise or issued credit for same.