

# STUBBY JEEP WRANGLER FRONT BUMPER CAPS

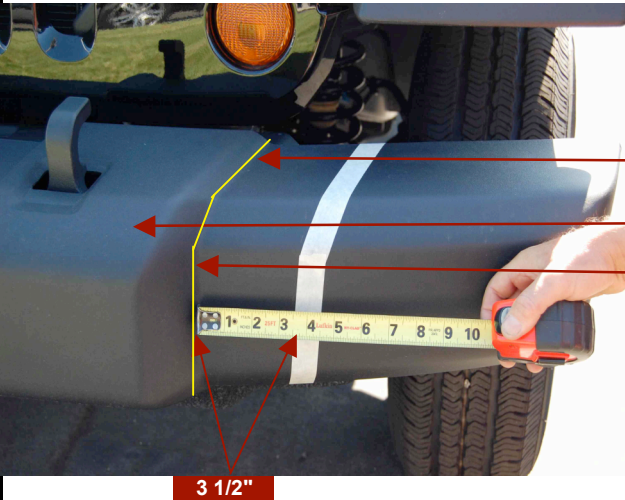
PART # 31550 - 2007-2011 JK WRANGLER

**We recommend a professional do your installation if you are NOT familiar with using any of the Tools Required.**

Please read instructions before beginning installation.  
Be sure you have all tools required before you begin.

Tools Required	Parts List
Reciprocating Saw	(1) Driver Side Cap
Tape Measure	(1) Passenger Side Cap
Drill Motor	(10) Black Pins
1/4" Drill Bit	

**NOTE:** Park vehicle on a level surface



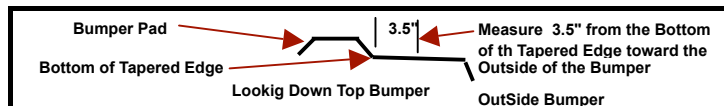
- 1) Measure 3 1/2" from the Bumper Pad toward the outside of the bumper both on the top off the bumper and the front of the bumper and mark with tape

**Top Bumper - Measure 3 1/2" from the Bottom of the Tapered Edge of the Bumper Pad**

**Bumper Pad**

**Front Bumper - Measure 3 1/2" from the Bottom of the Tapered Edge of the Bumper Pad**

**NOTE:** The 3 1/2" is not a precise measurement - You can be a Tad Off



- 2) Using a Reciprocating Saw cut along the INSIDE edge of the tape line where you measured at the 3 1/2" Mark

**NOTE:** You will be cutting through both the plastic and metal portions of the bumper



**INSIDE EDGE**



- 3) Place the caps on the bumper - Make sure they are aligned properly on the bumper (Fig. 5)

**NOTE:** There is a Drivers Side and Passenger Side (Caps are marked on the bottom)

**Shown installing on the Drivers Side**

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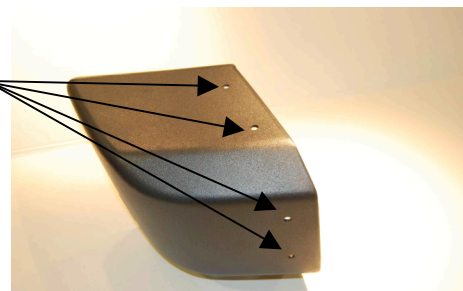
Instructions Continued from the Front.



- 4) Using a 1/4" Drill Bit - Drill the installation holes using the Five (5) pre-drilled holes in the Bumper Cap as a guide

**NOTE: There are (5) Pre-Drilled Holes on each Bumper Cap (2) on Top & (2) on Front & (1) on Bottom of Cap**

Pre- Drilled Holes



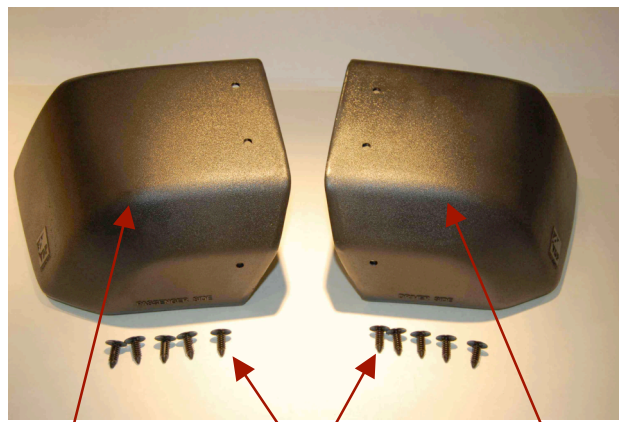
- 5) With the Holes aligned - Install the Black Plastic Pin Plugs pushing through the Bumper Cap into the holes in the bumper. You are now complete and the Bumper Cap is Installed.

**REPEAT STEPS 1 through 5 FOR INSTALLING CAP ON OPPOSITE SIDE**

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**INSTALLED**



**Passenger Side 10 Plastic Pin Plugs**

**Driver Side**