

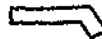
# TEMPORARY INSTRUCTIONS

## PART # 34999

### 34900 LATCH CONVERSION KIT.

#### PARTS LIST

- 1 - LATCH ASSEMBLY W/ LOCKING PIN AND ATTACHING CABLE
- 1 - LATCH ASSEMBLY ATTACHING PLATE
- 1 - U BOLT SECURING BRACKET
- 4 -  $\frac{1}{4}$ " FLATWASHERS
- 4 -  $\frac{1}{4}$ " NYLON LOCKNUTS
- 1 - RUBBER GASKET  $1\frac{3}{4}$ " x  $2\frac{1}{2}$ "

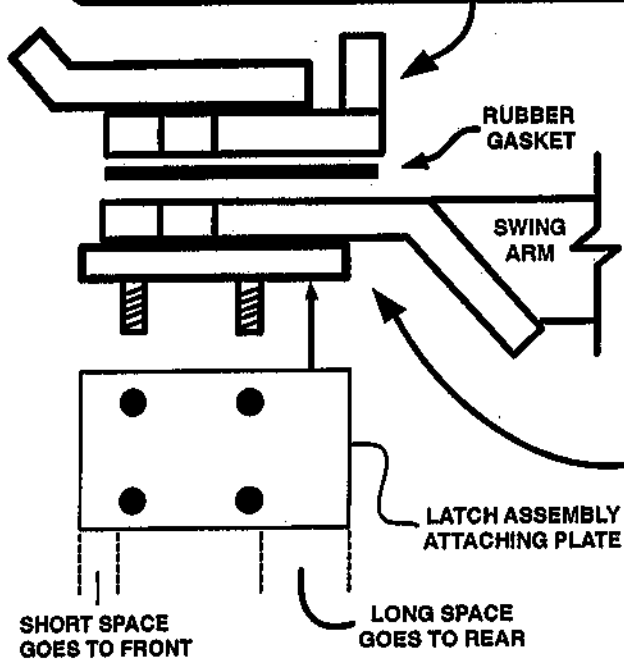
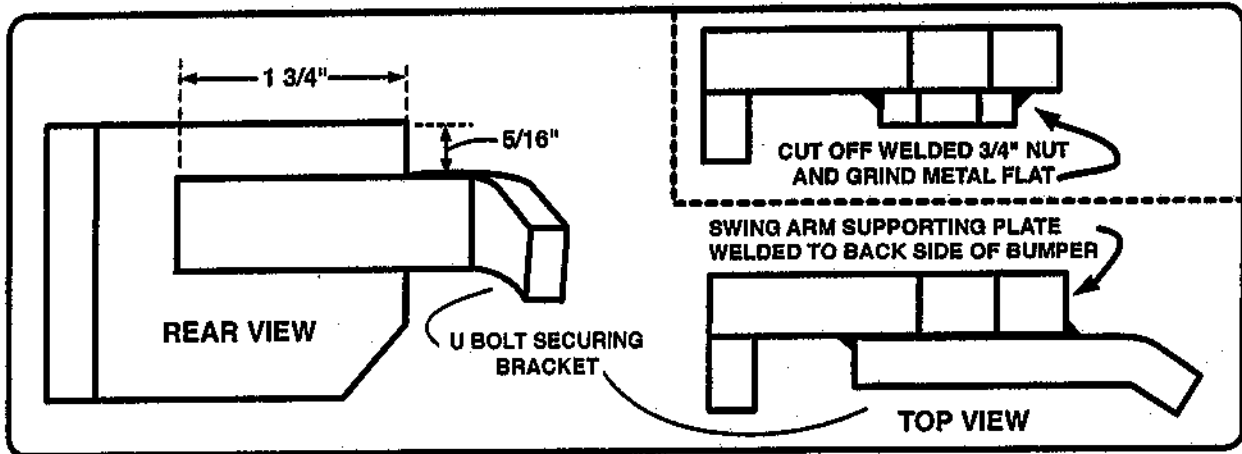


#### INSTALLATION INSTRUCTIONS

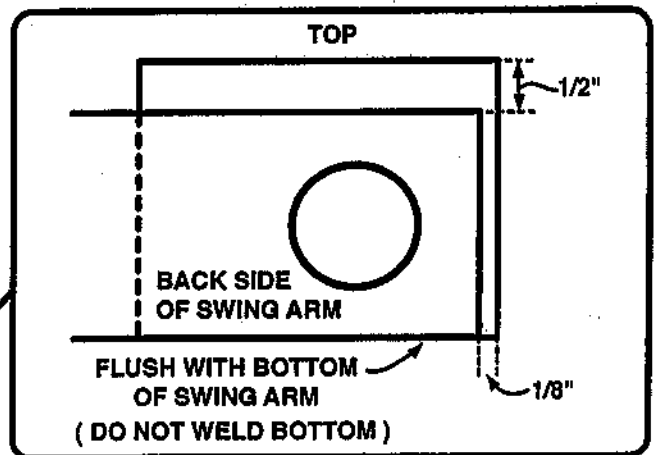
- ① REMOVE  $\frac{3}{4}$ " THREADED NUT BEHIND WELDED PLATE ON BUMPEN
- ② SAND TO REMOVE POWDER COATING AROUND AREA WHERE THE NEW PLATES WILL BE ATTACHED AND RE-WELDED.
- ③ MEASURE AND CLAMP LATCH ATTACHING PLATE TO SWING ARM AS SHOWN IN FIGURE B. ALIGN AND TACK ON SPOT WELD ONLY TO HOLD IN PLACE AT THIS TIME
- ④ MEASURE AND CLAMP U BOLT SECURING BRACKET TO BACK PLATE AS SHOWN IN FIGURE A. TACK ON SPOT WELD ONLY TO HOLD IN PLACE AT THIS TIME.
- ⑤ INSTALL LATCH ASSEMBLY AND CHECK ALIGNMENT. LATCH U BOLT SHOULD BE APPROXIMATELY IN THE CENTER OF THE U BOLT SECURING BRACKET. ADJUST U BOLT SO THE LATCH SNAPS IN THE CLOSED POSITION. READJUST AS NEEDED.
- ⑥ AFTER CHECKING AND ADJUSTING ALIGNMENT, REMOVE LATCH ASSEMBLY AND FINISH WELDING BOTH BRACKETS. AFTER COOLING, SAND AND PAINT WITH A SATEN BLACK.
- ⑦ INSTALL RUBBER GASKETS AND LATCH ASSEMBLY, READJUST LATCH U BOLT AS NEEDED.

**CHANGE OVER FROM BOLT ASSEMBLY TO CAM LEVER  
 LATCH ON EXT SWING-A-WAY BUMPER PART # 34900**

**FIGURE A**



**FIGURE B**



**FIGURE C LATCH ASSEMBLY WITH PULL PIN**

