

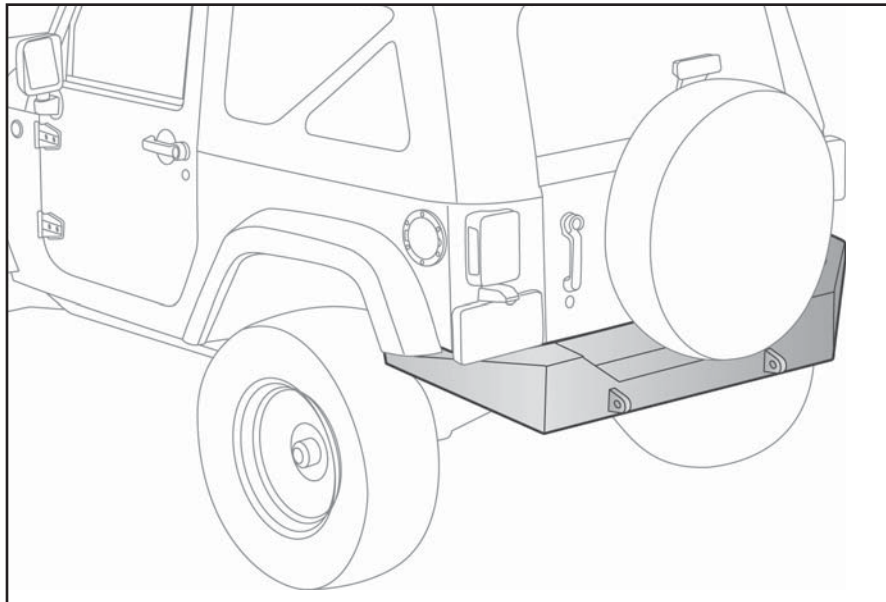


Rear Bumper

Installation Instructions

For: Jeep Wrangler and
Wrangler Unlimited
2007 – Current

Part Number: 43911 / 45911



DO NOT INSTALL THIS PRODUCT ON ANY VEHICLE OTHER THAN THOSE LISTED ABOVE.
This product is only designed for the vehicles listed above. Failure to install this product on the proper vehicle could cause injury to the vehicle occupants and damage to the product.



WARNING

This product is designed to enhance the appearance of the vehicle. Do not rely in any way on the components of this product to contain occupants within the vehicle, or to protect against injury or death in the event of an accident. Never operate vehicle in excess of manufacturer's specifications.

WEAR SEAT BELTS AT ALL TIMES

Read and follow, precisely, all installation instructions provided when installing this product. Failure to do so could place occupants of the vehicle in a potentially dangerous situation. After installing or reinstalling, check to make sure it has been properly installed.

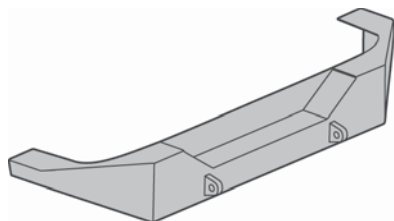
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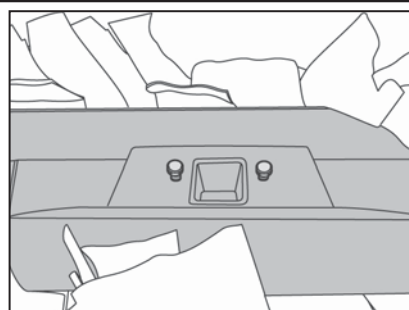


CAUTION

Safety glasses should be worn at all times while installing this product.



Front Bumper, □
Part Number 478.93 (Gloss Finish),
Part Number 498.14 (Matte Finish),
Qty - 1



Hardware Kit Part # 485.74

M12 Hex Bolt, Part #
485.43, Qty 2
M12 Lock Washer, Part #
485.45, Qty 2
M12 Flat Washer, Part #
485.44, Qty 2

Already installed on
Rear Bumper.

Remove the foam
packaging to access
these parts.

Tools Needed

Ratchet
18mm and 5/8" Sockets
Hammer
18mm and 5/8" Wrenches
Safety Glasses

Step One

REMOVE TOW HITCH OR TOW HOOK

If you do not have a tow hitch or tow hook, proceed to Step 2.

If your vehicle is equipped with a tow hitch or tow hook, you will need to remove it before you remove the factory bumper.

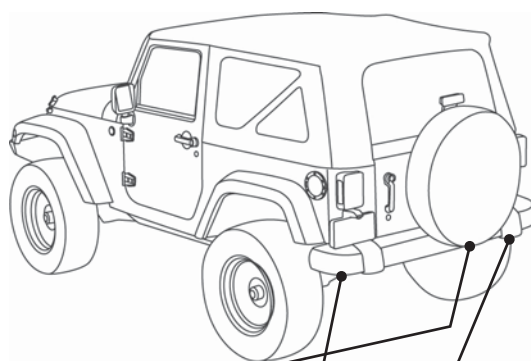
To remove a tow hitch, use a wrench with an 18mm socket to remove the four (4) bolts that secure it to the bumper and discard them.

If you have a tow hook, use a wrench with an 18mm socket to remove the three (3) bolts that mount it to the bumper and discard them.

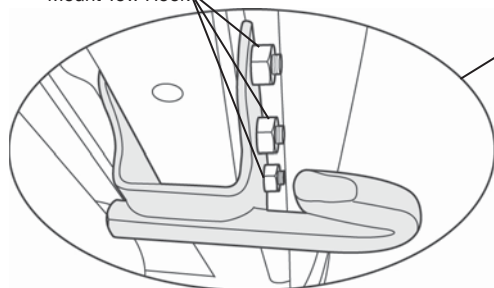


CAUTION

Two or more
people may be
required to lift the bumper safely.

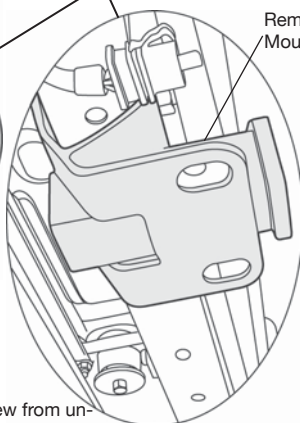


Remove 3 Bolts that
Mount Tow Hook



View from under bumper

Remove 4 Bolts that
Mount Tow Hitch

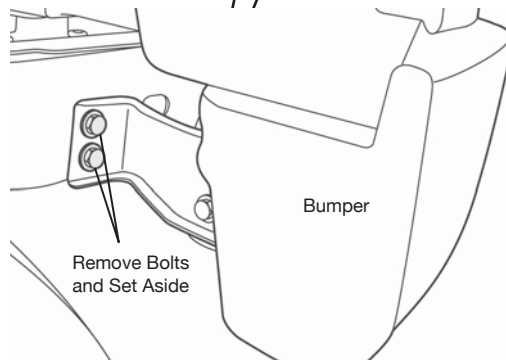


View from under bumper

Step Two

REMOVE BOLTS ON END OF FACTORY BUMPER

Use a socket wrench and 5/8" socket to remove the two (2) bolts on each side of the bumper that attach it to the frame. Set the bolts aside to be re-used.



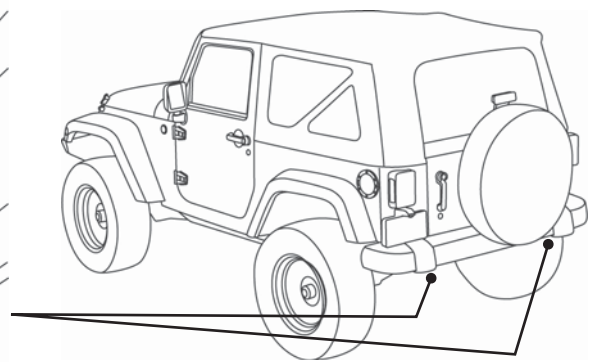
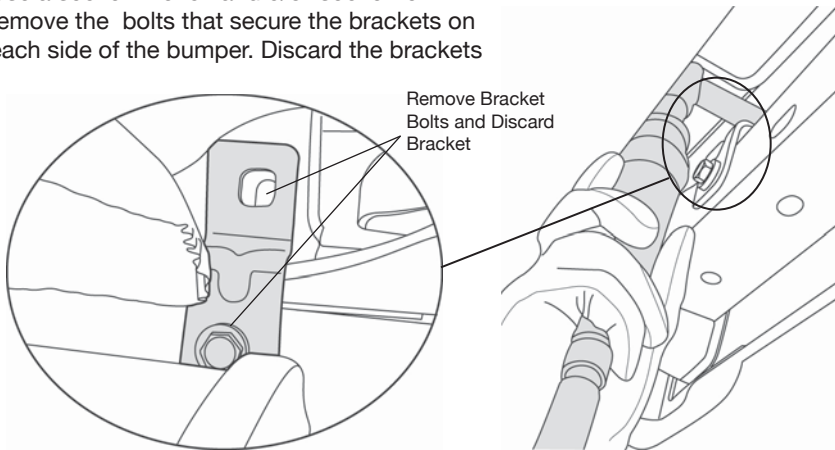
Remove Bolts
and Set Aside

Bumper

Step Three

REMOVE BRACKET BOLTS ON ORIGINAL BUMPER

Use a socket wrench and 5/8" socket to remove the bolts that secure the brackets on each side of the bumper. Discard the brackets



Step Four

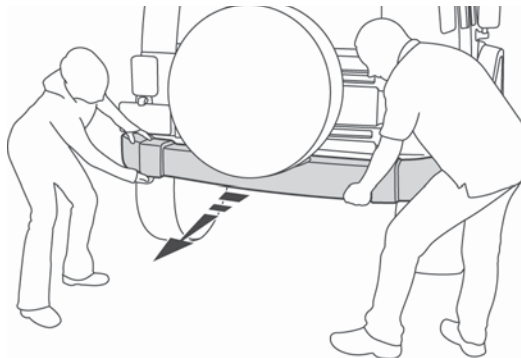
REMOVE FACTORY BUMPER

Position a person on each end of the bumper to lift it away from the vehicle. Set the bumper aside.



CAUTION

Two or more people may be required to lift the bumper safely.



Step Five

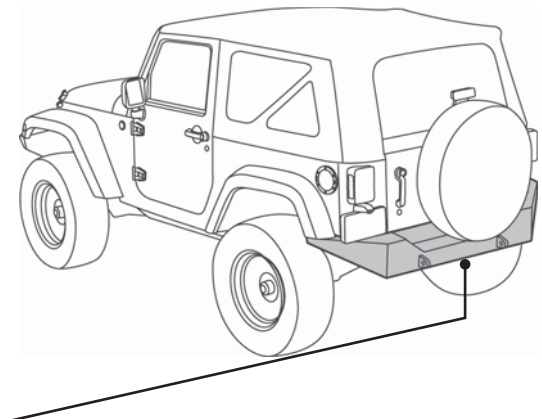
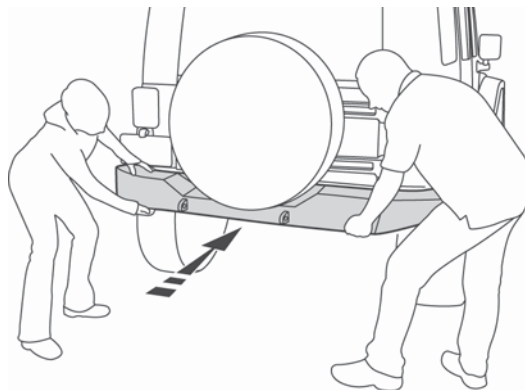
INSTALL REAR BUMPER

Position a person on each end of the Rear Bumper to lift it onto the vehicle.



CAUTION

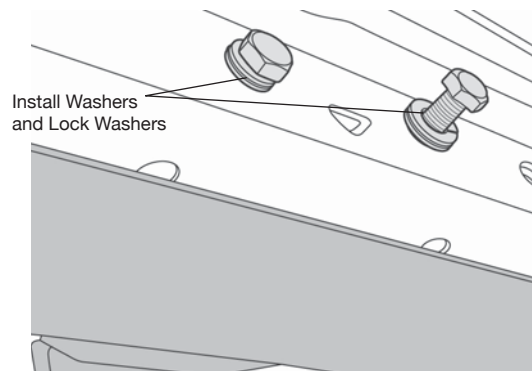
Two or more people may be required to lift the bumper safely.



Step Six

INSTALL CENTER BOLTS

Locate the two (2) factory installed Hex Bolts on each side of the hitch. Install Washers and Lock Washers on them.

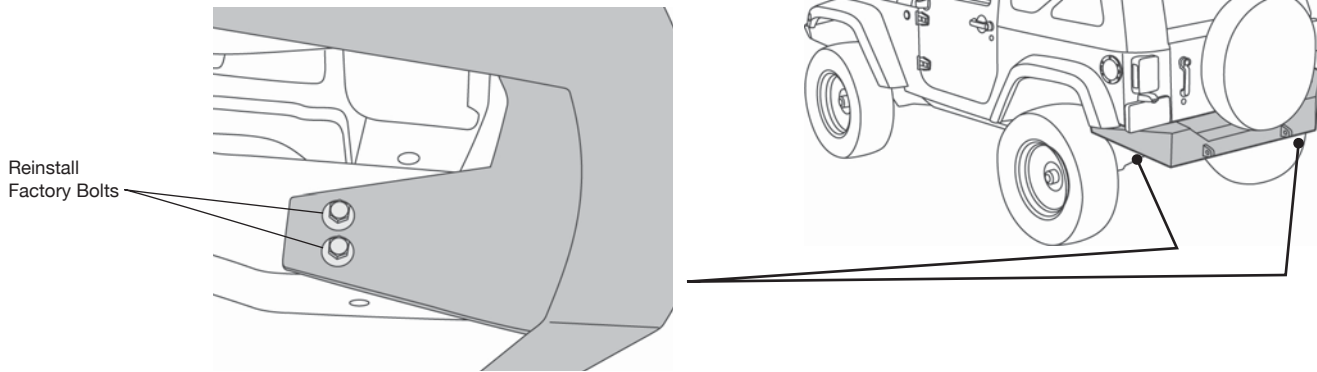


View from under bumper

Step Seven

RE-INSTALL SIDE FRAME BOLTS

Use the bolts that were removed in Step 2 to secure each end of the Rear Bumper.



LIMITED WARRANTY

We warrant our product to be free from defects in material and workmanship, for terms specified below, provided there has been normal use and proper maintenance. This warranty applies to the original purchaser only. All remedies under this warranty are limited to the repair or replacement of any item or items found by the factory to be defective within the time period specified.

If you have a warranty claim, first you must call our factory at the number below for instructions. You must retain proof of purchase and submit a copy with any items returned for warranty work. Upon completion of warranty work, if any, we will return the repaired or replaced item or items to you freight prepaid. Damage to our products caused by accidents, fire, vandalism, negligence, misinstallation, misuse, Acts of God, or by defective parts not manufactured by us, is not covered under this warranty.

THE WARRANTY TIME PERIOD IS AS FOLLOWS: ALL "GOODS" MANUFACTURED BY OUR COMPANY: ONE YEAR FROM DATE OF PURCHASE.

ANY IMPLIED WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE CREATED HEREBY ARE LIMITED IN DURATION TO THE SAME DURATION AND SCOPE AS THE EXPRESS WRITTEN WARRANTY. OUR COMPANY SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGE.

Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

For further information, please contact:

Customer Service
877-638-9509

All or a portion of this product may have been made in China.