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INSTRUCTIONS for M.O.R.E.™ BLTJ97SBK

<u>Quantity:</u>	<u>Description:</u>	<u>Size:</u>	<u>Location</u>
1	St. Guide Lift Block	#BLTJ97-03	Steering Guide Lift Block
1	St. Guide Side Bracket	#BLTJ97-04	Steering Guide Side Bracket
1	Bolt	10mm x 1.5 x 50	Steering Guide Lift Block
1	Bolt	7/16" x 1"	Steering Guide Side Bracket
1	Nut	7/16" CrimpLoc	Steering Guide Side Bracket
1	Washer-Flat	7/16"	Lift Bracket Metric Bolt

The factory steering guide bracket needs to be raised when installing a 1" Body lift . M.O.R.E.™ block and side bracket kit will do just this. The guide bracket is located in the engine compartment, between the steering column and the steering box. Remove the bolts that attach it to the frame and steering shaft bearing and remove the bracket from the frame. Grind the corner slightly so it will have clearance once it is bolted back to the frame. **See Figure 1** (arrow). Bolt the M.O.R.E.™ side bracket to the factory guide bracket with the tapered end down (arrow), using the 7/16" x 1" bolt and CrimpLoc nut. **See Figure 2**. Do not tighten at this time. Install the M.O.R.E.™ lift block under the factory guide bracket and attach it to the frame using the 10mm x 1.5 x 50 bolt with a 7/16" lock washer & flat washer under the head. Re-use the factory bolt on the side bracket lower hole. Re-attach the nuts on the studs of the guide bracket that hold the bracket to the steering shaft bearing. Tighten all bolts at this time. **See figures 3 & 4**.

Figure 1



Figure 2

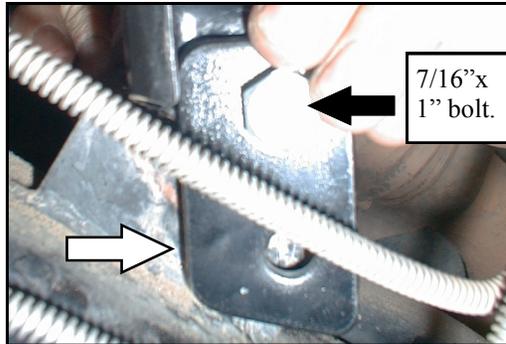


Figure 3

This photo is shot from the back looking forward at the steering guide bracket.

Here is the side bracket installed.

Here is the lift block installed.

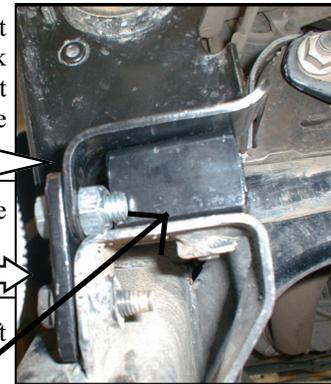
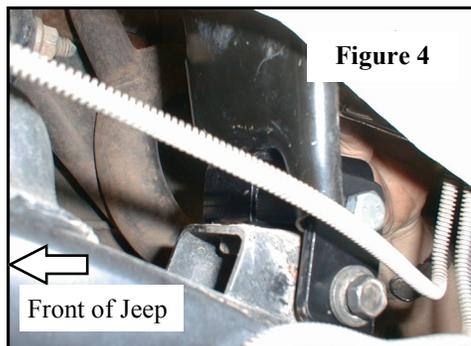


Figure 4



TERMS-POLICIES:

FIT and TOLERANCES: These Motor Mounts are the results of countless hours of research, testing, fitting and refining. Jeep® frames have a wide tolerance on bolt hole centers from frame to frame. This is why M.O.R.E.™ has installed “slots” in which to mount them. In addition to the factory tolerances, most people install other than factory equipment such as suspension lift kits, skid plates, different transfer cases etc. M.O.R.E.™ has done the best job we can to insure that our parts fit with all of the possibilities. However, you may find it necessary to grind, elongate, bend, or force these parts to fit on your rig. Please use common sense when installing these parts and let us know how we can improve them.

DAMAGE CLAIMS: All orders are carefully packed, however, mishandling by the carrier can result in damage. The carrier has the responsibility for the shipment from the time it leaves our warehouse until it is delivered to you. All claims for lost or damaged goods should be reported to the carrier, not to **M.O.R.E.™** LLC.

RETURNS: No returns will be accepted without prior permission from **M.O.R.E.™** LLC. After you receive a Return Goods Authorization (RGA) number, merchandise must be returned prepaid and insured. A claim must be made within 30 days from receipt of merchandise. The original invoice or a copy with the RGA number written on must accompany all returns. A 20% restocking fee will be charged on all parts returned for credit or refund unless merchandise is proven to be defective or was shipped wrong by **M.O.R.E.™** LLC. *No merchandise will be issued credit or refund if it has been installed, modified, used in any way or is in unsalable condition.*

WARRANTY: All merchandise is warranted to be free from defects in materials and workmanship prior to installation. Any alteration or improper use will void this warranty. Because all parts we sell are intended for use in heavy-duty applications it is not possible to warrantee or guarantee the performance of any items. **M.O.R.E.™** LLC. products and the products manufactured by others, which we sell may be subject to an infinite variety of conditions due to the manner in which they are used, serviced and/or installed. Purchasers and users of such products rely upon their own judgment as to the suitable use selection, service and installation of such products.

PRODUCT DISCLAIMER: Modification of your vehicle to enhance performance with parts sold by **M.O.R.E.™** LLC. may create a dangerous condition which could cause serious bodily injury, and the buyer hereby expressly assumes all risks associated with any such modifications. All parts sold by **M.O.R.E.™** LLC. are for racing or off road use only. Mountain Off Road Enterprises LLC. will not accept responsibility for personal injury or property damage arising from the failure of any parts manufactured or sold by **M.O.R.E.™** LLC.

Specifications are subject to change without notice.

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