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INSTALLATION INSTRUCTIONS FOR: SB9037

This steering brace fits 1976-1986 Jeep® CJ vehicles with power steering. It is designed to bolt on, no drilling, grinding or welding. It bolts to the passenger side frame rail holes and clamps to the steering box housing just above the sector shaft pitman arm.

1. Install the clamp on the steering box housing just above the pitman arm. The proper assemble sequence is:
7/16" bolt with one flat washer under head. Clamp half. Steering brace (flattened end with hole punched in it). Clamp half. Flat washer, crimp-Loc nut.



2. The brace has a "flattened" end with a hole punched in it. That end goes in-between the two clamp halves at the steering box end.

3. The brace bolts on the bottom of the frame on the passenger side. Use the rear hole for the spring hanger and the next hole back. Use the supplied bolts (7/16"x1-1/2"), lock washers and flat washers. Start all bolts before tightening them.

4. Tighten the 7/16" bolts on the steering box clamp to 40 Lb. Ft. torque. Tighten the 7/16" bolts on the frame end of the brace to 40 Lb. Ft. Torque. Make sure that the steering pitman arm and clamp halves do not contact each other.

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