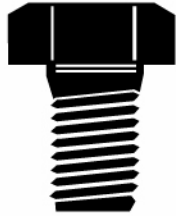


## HARDWARE KIT FOR CONGO CAGE ASSEMBLY

Shown Actual Size

**A**  
(2 ea.)  
1/2" x 3/4"  
Hex Bolt



**B**  
(2 ea.)  
1/2"  
Lock Washer



**C**  
(2 ea.)  
1/2"  
SAE Flat Washer



**D**  
(2 ea.)  
5/16" x 5"  
Hex Bolt



**E**  
(2 ea.)  
5/16" x 1 1/4"  
Hex Bolt



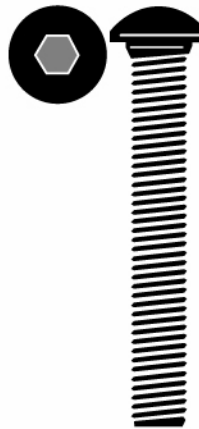
**F**  
(12 ea.)  
5/16"  
NyLoc Nut



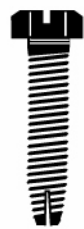
**G**  
(10ea.)  
5/16"  
Flat Washer



**H**  
(8 ea.)  
5/16" x 2"  
Button Head Bolt



**J**  
(6 ea.)  
1/4" x 20 x 1"  
Thread Cutting Screw



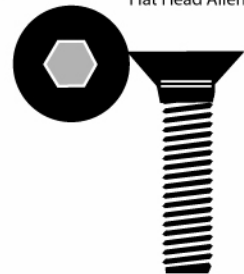
**K**  
(6 ea.)  
1/4"  
Lock Washer



**L**  
(6 ea.)  
1/4"  
SAE Flat Washer

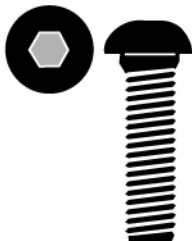


**M**  
(8 ea.)  
5/16" -18 x 1"  
Flat Head Allen



**(50311 model only)**

**N**  
(2 ea.)  
5/16" -18 x 1"  
Button Head Bolt



**P**  
(2 ea.)  
5/16"  
Lock Washer

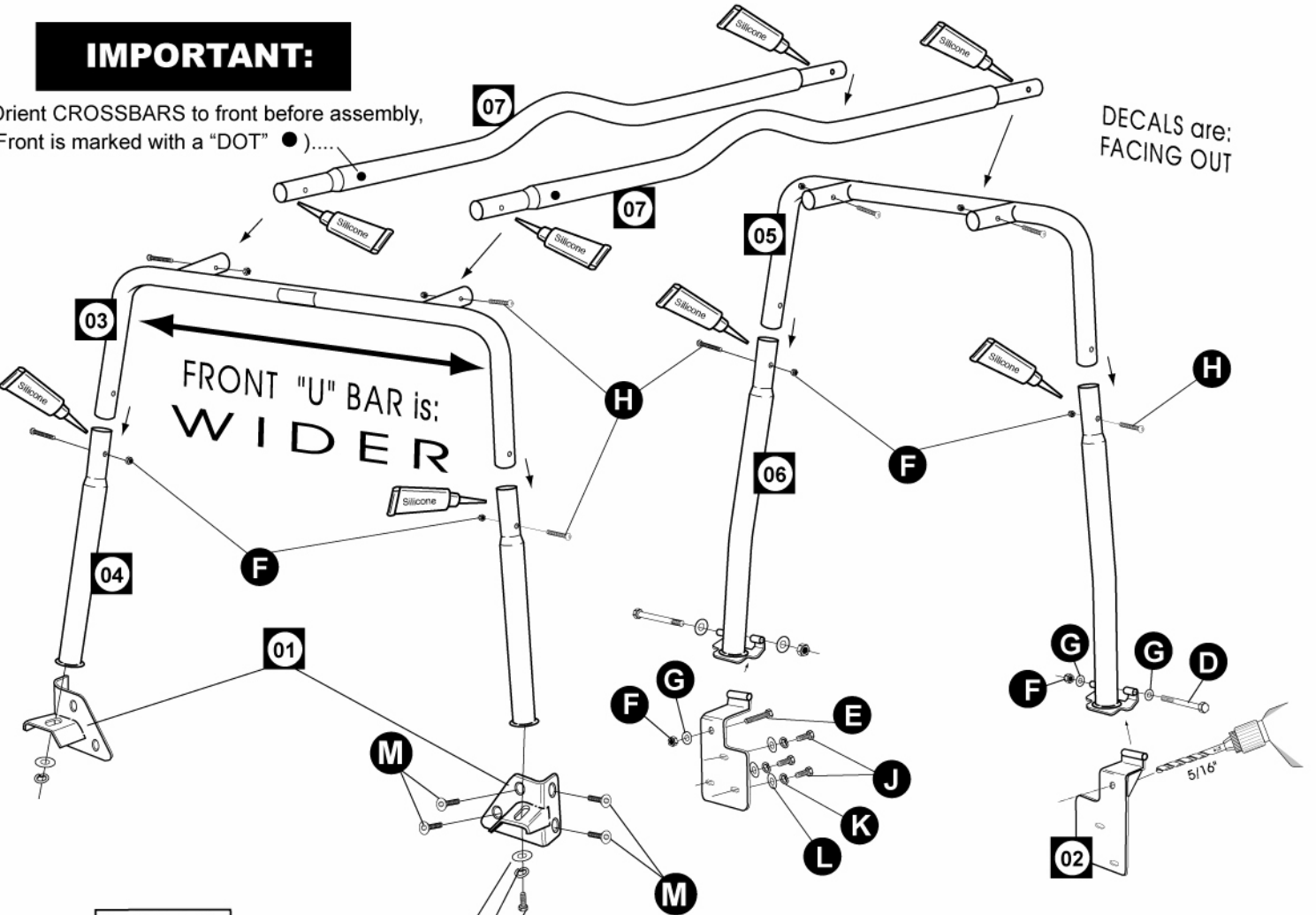


### IMPORTANT:

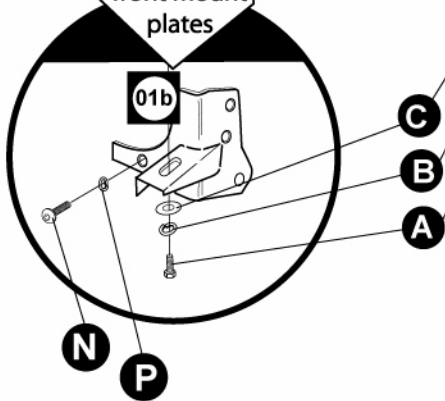
Orient CROSSBARS to front before assembly,  
(Front is marked with a "DOT" ●).....

DECALS are:  
FACING OUT

FRONT "U" BAR is:  
**WIDER**



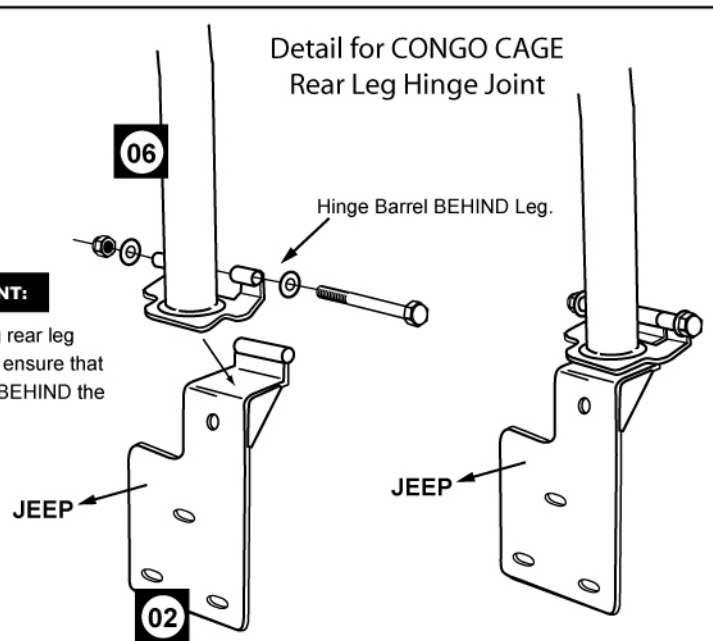
**50311**  
front mount  
plates



Detail for CONGO CAGE  
Rear Leg Hinge Joint

### IMPORTANT:

When installing rear leg  
into rear U bar, ensure that  
hinge barrel is **BEHIND** the  
leg as shown.



# ASSEMBLY & MOUNTING INSTRUCTIONS for CONGO CAGE

SEE PAGE 1

- #1= Remove existing bolts from the upper half of the windshield hinge plates. Put a small bead of silicone inside and around the countersunk bolt holes in the existing windshield hinge plates. Attach front LEG MOUNT PLATES **01** with bolts **M**, and (on 50311 models only) bolts **M** and button head bolts **N** with lock washers **P**, as shown. Attach the rear LEG MOUNT PLATES, by removing the tail lights and sliding the rear LEG MOUNT PLATES **02** in behind tail lights and secure with thread cutting screws **J**, lock washers **K** and flat washers **L**. Next, at the upper hole of the rear LEG MOUNT PLATES **02**, drill a 5/16" hole through vehicle body. Secure with bolts **E**, flat washers **G**, and nyloc nuts **F**.
- #2= Assemble the cage on the ground. Assemble FRONT 'U' BAR **03** (it's the wider one) to FRONT LEGS **04** (they are the shorter ones) with button head bolts **H** and nyloc nut **F**.
- #3= Now attach REAR 'U' BAR **05** to the REAR LEGS **06**, (see the detail drawing for the Rear Leg Hinge Joint), with button head bolts **H** and nyloc nuts **F**.
- #4= Find CROSS TUBES **07**. These tubes have a front and a back. The front is marked with a "DOT" (●). Insert the CROSS TUBES into the cups on the FRONT and REAR U BARS, making certain that front goes to front. Secure with bolts **A**, lock washers **B**, and flat washers **C**.

TIGHTEN UP ALL BOLTS.

THAT'S IT for the cage part. If you have chosen to build it on the ground, this is the point to lift the cage up onto the LEG MOUNT PLATES and secure with hex bolts **A**, lock washers **B** and flat washers **C** for the front, and hinge bolts **D**, flat washers **G**, and nyloc nuts **F** for the rear.

SEE PAGE 4 TO ATTACH BASKET RACK.

- #5= Align bolt holes of MOUNT PLATES **10** with holes of CLAMP PLATES **08** (inside rack cross beams **09**), and loosely attach MOUNT PLATES **10** with button head bolts **Q**, lock washers **R**, and flat washers **K** see DIAGRAM#1a. Position rack to desired location front to back and confirm position of rack side to side with equal distance from all end caps to mounting plates. After rack is centered, tighten bolts **Q**.
- #6= With rack in it's final spot, attach MOUNT CLAMP STRAP **11**, around CROSS TUBES **07** and secure into MOUNT PLATE **10**, with bolts **T**, lock washers **U**, and flat washers **V**. Tighten all bolts.

THAT'S IT! YOUR INSTALLATION IS COMPLETE.