SURCO
PRODUCTS, INC.

J400, J500, J600
Hard Top Mount Instructions

Parts List:
- 2- Gutter Mount (Part A)
- 2- Gutter Mount (Part B)
- 2- Gutter Mount (Part C)
- 2- Back Mount
- 2- Strap Mounts
- 4- Slider Brackets (Part D)
- 1- Torx Wrench
- 4- Rubber Strips (Various Sizes)
- 4- 1/4"-20 x 5/8" Screws
- 8- 1/4-20 x 3/4" Hex Screws
- 2- 1/4-20 x 1 1/4" Hex Screws
- 14- 1/4"-20 Nylon Nuts
- 2- 1/4"-20 x 2" Torx Screws

fig. A

INSTALLATION

1) Connect Gutter mount Parts B & C with two 1/4"-20 x 5/8" screws and two 1/4"-20 nylon nuts. (fig. A)

2) Connect Slider Bracket (Part D) to the top end of the Gutter Mount using the 1/4"-20 x 3/4" hex screws and 1/4"-20 nylon nuts. Keep the screws loose. (fig. A)

3) Silde Slider Bracket (Part D) attached to the gutter Mount into the front crossbar. (fig. B)

4) Connect Slider Bracket (Part D) to the top end of the Back Mount using the 1/4"-20 x 3/4" hex screws and 1/4"-20 nylon nuts. (fig. A)

5) Slide Slider Bracket (Part D) attached to the Back Mount into the back crossbar. (fig. B)

6) Place rack on hard top. Align rack front to back. Center rack side to side. Once desired position is reached tighten the 1/4"-20 nylon nuts under the Gutter Mounts on the front crossbar only. Take the 1/4"-20 x 1 1/4"screw and slide it through the hole at the bottom of Gutter Mount (Part B).
Use one screw for each adapter. (fig. A)

7) Take Gutter Mount (Part A) and slide it over the 1/4"-20 x 1 1/4" screw. Use the 1/4"-20 nylon nuts to tighten and secure the bracket. Make sure to use the provided Rubber Strip. (fig. C)

fig. B

fig. C

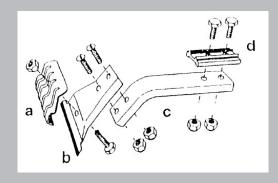Attention: Secure front Gutter Mounts
    before ajdusting Back Mounts!

8) Remove all screws that secure the Hard Top to the Jeep with the provided Torx Wrench.

9) Slightly lift the Hard Top and place the provided Rubber Strip. Align the Rubber Strip straight under the Back Mount. Take the Strap Mount and slide it over the Rubber Strip. (fig. F)

10) Slide the 1/4"-20 x 2" torx screw into outer hole of the Back Mount. Align screw with the nut at the top of the Strap Mount. Connect the screw, but keep it LOOSE.

11) Align Back Mount to the conture of the Hard Top. Make sure the Back Mount is tight against the Hard Top and there is NO GAP. Once desired position is reached tighten the 1/4"-20 nylon nuts under the Back Mounts. (fig. G)

12) Tighten the 1/4"-20 x 2" torx screws on the both ends of the Back Mounts with provided Torx Wrench.

13) Make sure all screws and nuts are tight and rack is secure to the Hard Top.

14) Replace all the screws and tighten Hard Top to Jeep with provided Torx Wrench.

fig. F

GOOD   NO GOOD

fig. G