

# JEEP JK WRANGLER MODULAR END CAP

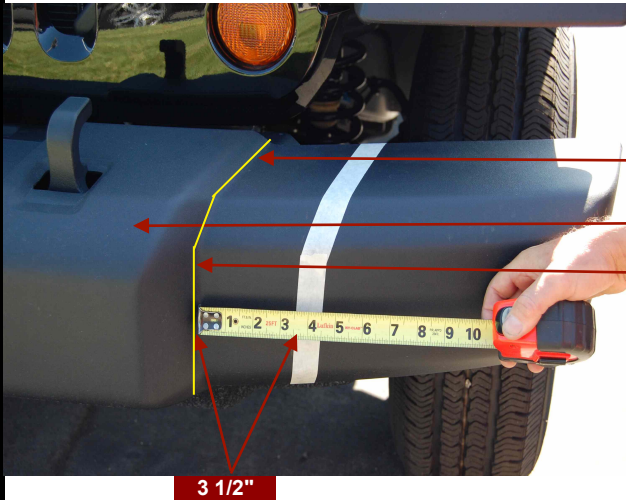
PART # 31555 - 2007-2014 JK WRANGLER

**We recommend a professional do your installation if you are NOT familiar with using any of the Tools Required.**

Please read instructions before beginning installation.  
Be sure you have all tools required before you begin.

<u>Tools Required</u>	<u>Parts List</u>
Reciprocating Saw	(1) Driver Side Cap
Tape Measure	(1) Passenger Side Cap
Drill Motor	(10) Black Pins
1/4" Drill Bit	

**NOTE:** Park vehicle on a level surface



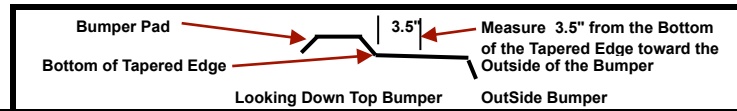
- 1) Measure 3 1/2" from the Bumper Pad toward the outside of the bumper both on the top of the bumper and the front of the bumper and mark with tape

**Top Bumper - Measure 3 1/2" from the Bottom of the Tapered Edge of the Bumper Pad**

**Bumper Pad**

**Front Bumper - Measure 3 1/2" from the Bottom of the Tapered Edge of the Bumper Pad**

**NOTE:** The 3 1/2" is not a precise measurement - You can be a Tad Off



- 2) Using a Reciprocating Saw cut along the INSIDE edge of the tape line where you measured at the 3 1/2" Mark

**NOTE:** You will be cutting through both the plastic and metal portions of the bumper



**INSIDE EDGE**

- 3) Place the caps on the bumper - Make sure they are aligned properly on the bumper (Fig. 5)

**NOTE:** There is a Drivers Side and Passenger Side (Caps are marked on the bottom)

**Shown installing on the Drivers Side**



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Instructions Continued from the Front.



- 4) Using a 1/4" Drill Bit - Drill the installation holes using the Five (5) pre-drilled holes in the Bumper Cap as a guide

**NOTE: There are (5) Pre-Drilled Holes on each Bumper Cap (2) on Top & (2) on Front & (1) on Bottom of Cap**



- 5) With the Holes aligned - Install the Black Plastic Pin Plugs pushing through the Bumper Cap into the holes in the bumper. You are now complete and the Bumper Cap is Installed.

**REPEAT STEPS 1 through 5 FOR INSTALLING CAP ON OPPOSITE SIDE**

**REPEAT STEPS 1 through 5 FOR INSTALLING CAP ON THE OPPOSITE SIDE**