

INSTRUCTIONS

Replaces HEATER only applications:

1995-91	JEEP WRANGLER
1990-87	JEEP WRANGLER
1987-84	JEEP CJ

Replaces CHRYSLER O.E.M. No.:

55035565
55036898
4856 627
5600 1449

BLOWER MOTOR RETROFIT PROCEDURE

EQUIPMENT: 3.50" Hole Saw
 1.125" Hole Saw
 Drilling Template

- Remove battery.
- Remove battery tray.
- Remove (if equipped) A/C Unit.

- Remove Heater Unit.

NOTE: TO INSTALL THE NEW LARGER BLOWER MOTOR, THE HOLE IN THE FIRE WALL MUST BE ENLARGED.

- Install drilling template on engine side of the fire wall, using the upper and lower heater housing holes.

- Using a 3.50" hole saw, enlarge hole at point 'A' as shown on Figure 1.
- Using a 1.125" hole saw, enlarge at point 'B' as shown on Figure 1.
- Apply a thin layer of rust-inhibiting paint to the exposed edges.

NOTE: IT IS VERY IMPORTANT TO SEAL THE LARGER OPENING AROUND THE MOTOR AND ELECTRICAL CONNECTION.

- Installation is the reverse of removal.