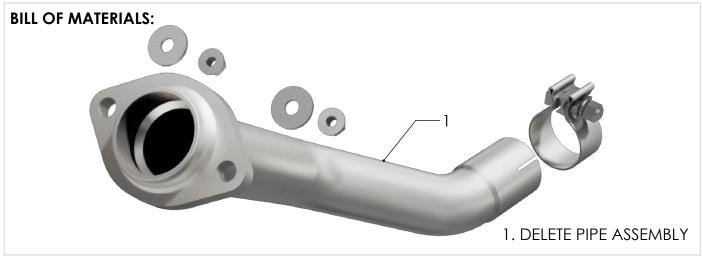


# INSTALLATION INSTRUCTIONS



2018 JEEP WRANGLER JL 3.6L

**PART NO. 19432** 









READ INSTRUCTIONS
THOROUGHLY BEFORE
INSTALLING PRODUCT

## SHOP SUPPLIES:



**SPRAY LUBRICANT** 

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

## **HARDWARE KIT:**

- 1. [1] 2.00" Band Clamp
- 2. [2] M8 Hex Nut
- 3. [2] M8 Washer

#### MINIMUM REQUIRED TOOLS:



15mm



Hanger Tool (Or Pry Bar)

# MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



**WARNING:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**ATTENTION:** Always install any supplied band or V-band clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 70 in-lbs for V-band clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

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Step 1:(Carefully read all instructions before installation)Measure and mark the OEM Looped Pipe 1.75" behind the Converter Weld Line as shown. With the OEM Looped Pipe still attached at the Flange cut at the measured line. Un-bolt the flange and remove the OEM Looped Pipe from the system.





Step 2: Slip the inlet end of the new Magnaflow extension pipe over the cut converter outlet. Looselsy secure using the supplied clamp. Next loosely attach the outlet using the supplied flange, nuts and washers to the existing bolts.



Step 3: Once a final position has been chosen for the Delete Pipe Assembly tighten the clamp and fasteners using the torque specifications on page one of these instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.

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