

# JK REAR FENDER FLARE INSTALLATION INSTRUCTIONS

## TOOLS NEEDED

- 3/16" Allen Wrench
- 10mm wrench
- 1/2" socket or Wrench
- 17/32" drill bit
- 1/4" drill bit
- Drill
- Utility Knife
- Flat head screwdriver

## HARDWARE

- 5/16" x 1 Button Head (16)
- 5/16" Nutsert (12)
- 5/16" Flange Nut (6)
- 5/16" Nutsert Tool (1)

**Please read the mounting instructions below  
carefully before attempting to install.**

Thank you for purchasing your new rear fenders from JcR Offroad!  
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other great off-road products. Be sure to rate and review our prod-  
uct online. If you have any questions or are missing parts, please  
don't hesitate to call us at 269-353-1184!

It is always best to trial install before painting/finishing to ensure proper fit. If using a bed liner type product, you may need to use a drill or file to open holes or openings to the proper size. Be sure to keep any and all paint or bed liner products away from all threads.

- 1** Using the 1/4" drill bit, drill out the plastic rivets holding the rear fender to the inner fender lining.



- 2** Using a flat head screwdriver, remove the 2 clips attaching the inner fender liner.

- 3** You can now remove the rear fender. Wipe down and clean the body. Your rear fender should look roughly like this.



**4** With the rear fender off, you can now mark and trim the inner fender liner. We recommend using the body line as your guide.

**5** Using the 17/32" drill bit, drill out the holes marked below.



**6** Install the Nutsert into the holes that you just drilled. It is good practice to paint the new holes or use RTV on the Nutsert to stop any rust from forming at the drilled holes. For further instructions on installing the Nutsert please refer to the separate install document.

- 7** Place the button head bolts through the center two mounting holes. Holding those bolts in with your thumbs, place the fenders into place and slide the bolts into their mounting holes. These should hold your fender in place while you loosely thread the flange nuts onto those bolts.



- 8** You can now loosely install all the rest of the bolts into the Nutsert. Make any adjustments to placement and tighten the hardware.

- 9** Now its time to take those new fenders out and show them off at the mall!

