

## 353-121 & 353-124 Maxi Receiver Bumpers for TJ Wrangler

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353-Maxi Receiver Bumper on TJ Wrangler

### Hardware list:

6	7/16" X 1 1/4" hex head bolt
8	7/16" flange nut
8	7/16" flat washer
2	7/16" lock washer
2	threaded mounting bracket
2	plastic retaining washer
6	plastic end caps

### Parts list:

Maxi Receiver Bumper
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### Tools required:

3/8" or 1/2" drive ratchet wrench  
 Socket sizes: 5/8", 11/16"  
 Combination wrench sizes: 5/8", 11/16"

7/16" bolts use 5/8"  
 7/16" nuts use 11/16" wrench

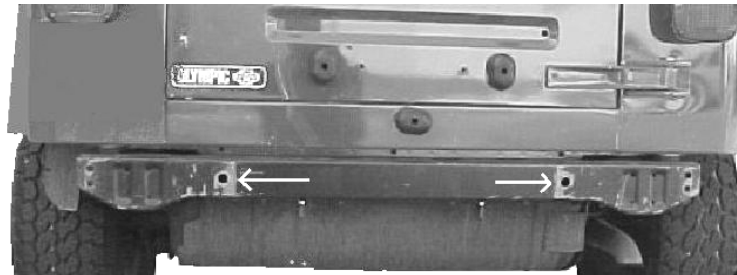


Photo 1

- Step 1. Remove OEM bumper to expose rear cross member. See photo 1.
- Step 2. Insert the flat bracket part of the special mounting bolt into the large round holes towards the center of the rear cross member. Secure them from falling out with the plastic retainer washer. The arrows in photo 1 point to where the large round holes are located.
- Step 3. Position the Maxi Receiver Bumper up against the rear cross member by sliding the special mounting bolts through the single holes in the mounting brackets that are welded to the bumper.
- Step 4. Install a 7/16" flat washer on the special mounting bolts and secure the bumper loosely to the rear cross member with 7/16" flange nuts on the special mounting bolts.
- Step 5. Install 7/16" hex head bolts with flat washers through the outside brackets that line up with the existing holes in your rear cross member and loosely secure with 7/16" flange nuts.
- Step 6. Insert 7/16" hex head bolt with lock washer and flat washer through the mounting bracket on the bumper that sits below the frame and into the frame where there is a nut welded inside the frame. Securely tighten these bolts.
- Step 7. Securely tighten all nuts and bolts. After 500 miles or your first off-road trip, re-tighten all nuts and bolts.