

560- Rock Nerf Bar for Cherokee XJ 1984-2001

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Out position



In position



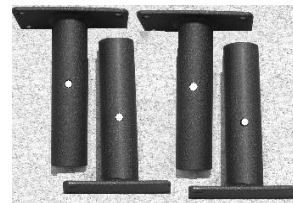
1/4" bolts in body clip



3/8" self-tapping bolts in uni body



Rectangular nerf bar



Sliding mounts

Hardware list

Qty	Description
8	3/8" self tapping bolts
8	1/4" X 1" hex head bolts
16	1/4" flat washers
8	1/4" lock washers
8	1/4" nuts
4	5/16 x 2 1/2" bolt
4	5/16" lock washer
8	5/16" flat washers
4	5/16" nuts

Parts list

Rectangular nerf bars (2)
Sliding mounts (4 pcs. – 2 per side)

Tools needed

3/8" or 1/2" drive ratchet wrenches
Socket wrench sizes: 7/16", 9/16", 1/2"
Open end/ combination wrench sizes: 7/16", 9/16", 1/2"
Drill motor
5/16" drill bit
Marker or punch

Note:

3/8" bolts use 9/16" wrench	3/8" nuts use 9/16" wrench
1/4" bolts use a 7/16" wrench	1/4" nuts use a 7/16" wrench
5/16" bolts use a 1/2" wrench	5/16" nuts use a 1/2" wrench

Step 1. Secure the mounting brackets to the nerf bars with 5/16" X 2 1/2" hex head bolts, flat washers, lock washers, and 5/16" nuts. Do not fully tighten these bolts. The short leg of the nerf bar goes towards the front of the vehicle. Position the rectangular nerf bar so that the mounting bracket sits flush against the vehicle uni-body; also align the 2 mounting brackets with body clip. Use jack stands or floor jack to hold nerf bars in place.

Step 2. Mark all the holes with a marker or a punch. On the uni-body mounts there are only 2 holes that you will use on each mount. If you have a right angle drill skip to the second **note**.

Note: You will find that you have a small amount of adjustment so you can decide the exact position you prefer.

Step 3. Remove the nerf bars so you can drill the holes you just marked. The holes in the uni-body need to be drilled with a 5/16" drill bit and the holes in the body clip need to be drilled with a 5/16" drill bit.

Note: If you have a right angle drill, mark the holes that need to be drilled in the body clip then remove nerf bar and drill the 5/16" holes in the body. Then replace nerf bar so that the holes you just drilled line up with the holes in the nerf bar and then secure the nerf bars in place with the 1/4" hex head bolts, 1/4" flat washers, 1/4" lock washer and 1/4" nuts. The mounting bracket should be almost flush with the uni-body. Use the holes in the mounting bracket as guides to drill the holes in the uni-body while the nerf bars are held in place by jack stands and the brackets bolted to the body clip. Secure nerf bars to uni-body using 3/8" self-tapping bolts. A cutting oil or tapping compound is recommended when installing the self-tapping bolts. **DO NOT** use WD-40, grease, or other lubricating oils. They should be tightened down slowly and backed out frequently to remove chips when tapping the hole.

Step 4. Re-position nerf bars in place and secure them with 3/8" self tapping bolts in the uni-body and secure the nerf bar to the body clip with 1/4" hex head bolts, flat washers, lock washers, and 1/4" nuts. Install 3/8" self-tapping bolts through the mounting bracket and into the uni-body. A cutting oil or tapping compound is recommended when installing the self-tapping bolts. **DO NOT** use WD-40, grease, or other lubricating oils. They should be tightened down slowly and backed out frequently to remove metal chips when tapping the hole.

Note: Depending on vehicle, you might not be able to use some of the 1/4" flat washers on both sides of the 1/4" hex head bolt, because they cannot fit, this is ok and will not adversely affect the strength of the mounting of the nerf bars.

Step 5. Repeat steps 1-4 for the opposite side of your jeep.

Step 6. Re-check tightness on ALL nuts and bolts. Periodically re-check tightness of hardware to make sure nothing has become loose from vibrations caused by driving or extreme off-roading.

