



Installation Instructions for TFX

Performance Kat back Systems

86-2872 -87-95 Jeep YJ Series, Wrangler, Laredo

IMPORTANT NOTE: This kit was designed to fit the stock converter or equivalent OEM replacement parts in their factory location. If your vehicle's exhaust has been modified, Pacesetter Exhaust Products will not assume responsibility for fit or performance.

WARNING: Before working on the vehicle, make sure that it is well supported by jack stands or ramps of sufficient load capacity for the weight of the vehicle. NEVER work on any vehicle which is supported only by its service jack.

1. Raise vehicle on lift (preferred), or on jack stands or ramps of sufficient capacity for the vehicle. Support the rear of the vehicle under the frame to allow the rear axle to hang down.
2. Beginning at the connection of the catalytic converter and the stock muffler, remove U-clamp and disconnect stock rubber hangers. Using a lubricant such as WD 40 will assist in removing rubber hanger from support rods. Slide stock muffler off catalytic converter. It may be necessary to cut stock muffler inlet to allow muffler to be removed. **NOTE:** Do not damage or remove rear of catalytic converter or damage any of the factory rubber hangers.
3. Disconnect rubber hangers from tailpipe and remove pipe and muffler as an assembly.
4. Before installation of new system, measure from weld at rear of catalytic converter to center of forward shackle bolt on passenger side of vehicle. If measurement is approximately 10.5", go to step five. If measurement is approximately 8.75", it will be necessary to cut 1.75" off of the new muffler inlet and then proceed to step five.
5. Slide new muffler over catalytic converter outlet and place a 2.25" U-clamp assembly connection behind button notch on muffler. *Snug clamp but do not tighten.*
6. Place tailpipe assembly over rear axle and onto outlet of muffler. Insert rod hanger into rear rubber hanger. Install a 2 1/2" U-clamp. *Snug clamp but do not tighten.*
7. Next install the hanger/clamp assembly onto inlet end of tailpipe and slide wire rods through factory rubber hangers. *Snug clamp but do not tighten.* Install tailpipe tip on tailpipe, *Snug clamp but do not tighten.*
8. Working from front to the rear of the vehicle, check for proper position of all components and also check for proper clearances around frame and brake lines. Once you are satisfied, tighten clamps from front to rear of vehicle.
9. After a few days of operation, check all clamps and tighten as needed.

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EXHAUST PRODUCTS

TFX™ PERFORMANCE KAT-BACK SYSTEMS

INSTALLATION INSTRUCTIONS(CONT)

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- Tighten all clamps, nuts and bolts from front to rear of vehicle. Remove jack stands and lower vehicle. Assembly is now complete. Start vehicle and check for any exhaust leaks. Tighten clamps and fasteners as necessary.

NOTE:

There may be some lubricant left inside the pipes from the mandrel-bending process. You may smell this lubricant burning off during the first few days of using your new system. This is normal and will disappear. After a few days of operation, check all fasteners and clamps and retighten as necessary.

KIT INCLUDES:	Part#	Qty.	Description
	628722	1	TFX Power muffler
	628723	1	Overaxle pipe/Tip assembly
	G7150	1	Gasket
	FW375	3	3/8" Flatwasher
	CP1000	3	Cotter pin
	CL225	1	2 1/4" U-clamp
	H8375C125	3	3/8"x16x1 1/4" bolts
	HNL375C	3	3/8"x16 locknuts

