

**Tough Stuff Products, Inc.**

## **Tailgate Bump Guard**



Installing the Stainless Steel Tailgate Bump Guard is easy to do.

When you remove the Bump Guard from the box you will notice the Stainless Steel is covered with a white protective film. Do not remove this film until after you have installed the Bump Guard.

### **General Instructions**

All Tough Stuff Protective Products use a waterproof contact adhesive.

- q The surface temperature of your vehicle and your Tough Stuff Protector must be above 60 Degrees F (16 C) for a successful installation.
- q The air temperature should also be above 60 Degrees F (16 C) before you begin.
- q Do not install your Protector in direct sunlight. Allow your vehicle to cool in the shade to ensure a trouble-free installation.
- q Proper surface preparation is vitally important for proper adhesion. Your vehicle body must be cleaned thoroughly to remove all dirt, wax, oil and on/off road film. Please follow the detailed directions on how to clean the surface using 70%

Isopropyl Alcohol. (Check your bathroom medicine cabinet or you can get this at any grocery store or pharmacy for less than \$1.00 per bottle.)



- q *DO NOT remove the Blue Adhesive Backing Paper from inside the U-channel until instructed to do so.*

## **Tools Required**

70% Isopropyl Alcohol  
Paper Towels

## **Detailed Instructions:**

### **Step 1 Cleaning / Surface Preparation**

**\*\*\* Proper surface preparation is vital for proper adhesion. \*\*\***

***WARNING: Do Not Remove the Blue Adhesive Backing Paper from the Tailgate Bump Guard Yet!***

The Tailgate Bump Guard simply presses and sticks in place right on top of the painted bump at the edge of the Jeep tailgate opening.

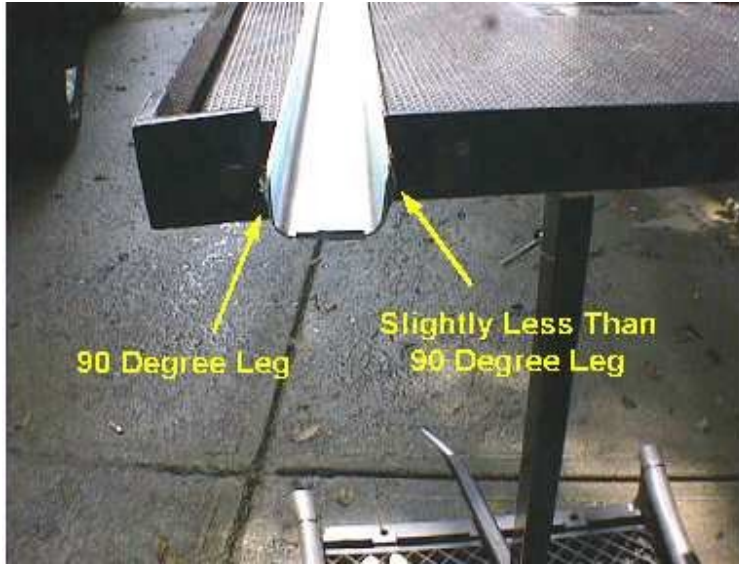
Thoroughly clean both the Painted Tailgate Bump using alcohol and paper towels.

### **Step 2 Installation**

**\*\*\* The Painted Tailgate Bump is clean, right? \*\*\***

The Stainless Steel Tailgate Bump Guard is a U-Shaped Channel .”

When you look at the edge of the Bump Guard Channel you will see one leg is not quite bent into a 90-degree angle. This leg goes toward the front or inside of your Jeep. The 90-degree leg goes toward the back or outside of your Jeep.



On the inside of the u-channel there is a blue tape, which covers the adhesive used to attach the Bump Guard to your Jeep.

Simply pull an inch or so of this blue tape covering to expose the adhesive and place the Bump Guard in place on the Jeep.

Then pull the remainder of the blue tape covering off.

Press the Bump Guard down so the adhesive sticks.



All that is left is to pull the white protective cover off the Bump Guard and the installation is complete.



## **MAINTENANCE**

There is no maintenance required for your Tough Stuff Tailgate Bump Guard Protector. Simply clean with a sponge or paper towel and mild soapy water as needed.

Thank you for purchasing our product. We are certain you will receive many years of value from your purchase. We also manufacture many other body protection products and accessory items for your vehicle. Our complete product line can be seen at [www.toughstuffproducts.com](http://www.toughstuffproducts.com)