

## 153-A/T Slider Rear Bumper

Heavy-duty rear bumper with receiver hitch. Wraps around rear quarter panel for added protection. Bolts on with no drilling required. An excellent place to lift vehicle with a Hi-lift jack. Optional accessories include 701-Tire swing that will carry up to a 37" tire and for extra storage capacity when using the 701-Tire swing we have the 904-Sierra Rack that will hold up to 250lbs. Olympic 4x4 Products are serviced by our factory. We provide answers to installation questions. We ship parts ASAP. Try us before the hassle of returning Olympic 4x4 Products to your retailer or mail order specialist.

**For assistance please call (800)777-0878.**



### **Hardware list:**

|    |                                 |
|----|---------------------------------|
| 8  | 7/16" flange nut                |
| 10 | 7/16" flat washer               |
| 2  | 7/16" lock washer               |
| 10 | 7/16" X 1 1/4" hex head bolt    |
| 2  | 7/16" threaded mounting bracket |
| 2  | Plastic retainer washer         |

### **Parts list:**

A/T Slider Rear Bumper

### **Tools required:**

3/8" or 1/2" drive ratchet wrench

Socket sizes: 5/8", 11/16"

Combination wrench sizes: 5/8", 11/16"

7/16" hex head bolts use a 5/8" wrench

7/16" nuts use an 11/16" wrench

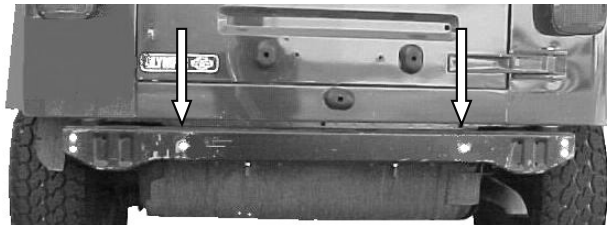


Photo 1

Step 1. Remove existing bumper to expose rear cross member.

**Note:** If installing on YJ wrangler you do not complete step 2.

Step 2. Install a 7/16" threaded mounting bracket in each of the large holes so that the threaded part of the bracket is pointing outward from the rear cross member and secure in place with plastic retaining washers. Arrows point to the large holes. See photo 1.

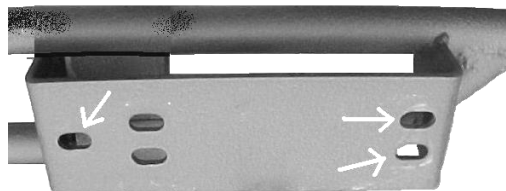


Photo 2

- Step 3.** Install bumper onto the rear cross member by lining up the mounting holes in the bumper with the mounting holes in the rear cross member. Use a 7/16" flat washer and 7/16" flange nut on the 7/16" threaded mounting brackets to secure the bumper to the cross member (For TJ Wrangler), on YJ Wrangler go to step 4. Do not fully tighten hardware at this time. In photo 2 the arrows point to the holes used to mount on TJ wrangler, the 4 holes closest together are for mounting on an YJ wrangler.

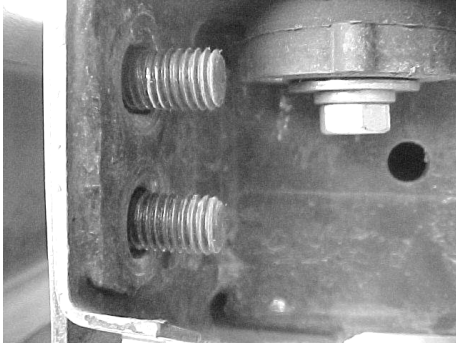


Photo 3

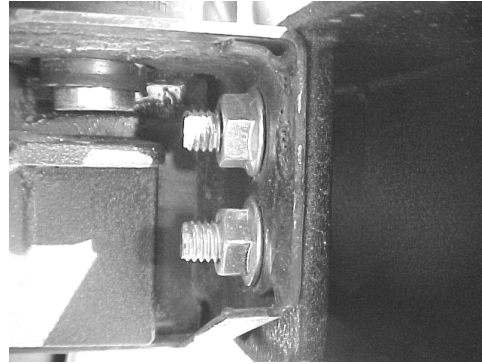


Photo 4

- Step 4.** Install 7/16" X 1 1/4" hex head bolts with a 7/16" flat washer through the bumper and then through the holes that are near the ends of the rear cross member. Secure using 7/16" flange nuts on the backside of the rear cross member near the body mount bushings. Do not fully tighten hardware at this time. On YJ wranglers the bumper bolts to rear cross-member in 8 spots using 7/16" hardware. See photos 3 & 4.



Photo 5

- Step 5.** Install a 7/16" X 1 1/4" hex head bolt with a lock washer, then a flat washer through the bumper-mounting bracket that is on the underside of the vehicle frame. There is a hole on the bottom of the vehicle frame that has a nut welded inside the frame. Securely tighten these bolts. See photo 5.

- Step 6.** Securely tighten all other nuts and bolts at this time.

- Step 7.** After the first 50-100 miles, re-check tightness on all nuts and bolts. Periodically re-check tightness on all nuts and bolts until they hold torque.

**Note:** Depending on application, you might have extra hardware left over.