



Installation Instructions



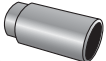


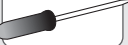

Entry Step

Vehicle Application:

•Jeep® Wrangler YJ and TJ
1986 - 2006
Part Number: 49310

•Jeep® CJ7
1976 - 1986
Part Number: 49307

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INSTALLATION TIME	SKILL LEVEL		
 1 Hours	 2 - Moderately Easy		
TOOLS			
 Socket 3/8" and 3/16"	 Ratchet	 Wrench 3/4"	 Phillips Screwdriver
 Safety Glasses			



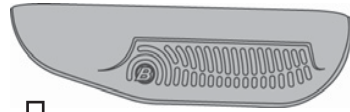
⚠ WARNING This product is designed primarily to enhance the appearance of the vehicle. Do not rely in any way on the components of this product to protect against injury or death in the event of an accident. Never operate the vehicle in excess of manufacturer's specifications.

WEAR SEAT BELTS AT ALL TIMES

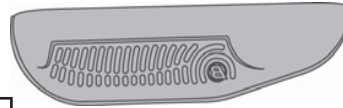
Read and follow, precisely, all installation instructions provided when installing product. Failure to do so may result in a poor fit and could place occupants of the vehicle in a potentially dangerous situation.

Entry Step Installation Instructions

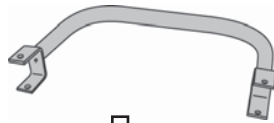
Parts List and Hardware Identification



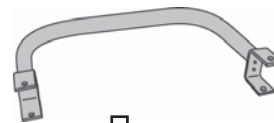
□ Step Cover - Driver's Side, Part Number 368.23, Qty - 1



□ Step Cover - Passenger Side, Part Number 368.24, Qty - 1



□ Driver's Side Weldment, Qty - 1
YJ/TJ, Part Number 368.19
CJ7, Part Number 368.21



□ Passenger Side Weldment, Qty - 1
YJ/TJ, Part Number 368.20
CJ7, Part Number 368.22

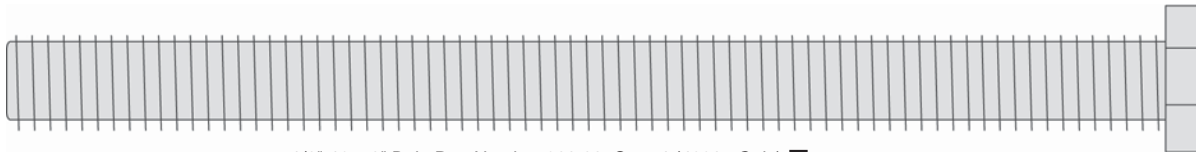


□ 6" Cable Ties, Part Number 268.30, Qty - 2

Hardware



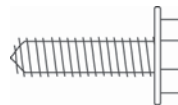
1/2"-13 x 5" Bolt, Part Number 368.27, Qty - 4 (49310 Only) □



1/2"-13 x 6" Bolt, Part Number 368.26, Qty - 4 (49307 Only) □



□ 1/2" -13 Nylon Jam Nut, Part Number 368.28, Qty - 4



□ 1/4" x 3/4" Hex Washer Head Sheet Metal Screws, Part Number 368.29, Qty - 4

Entry Step Installation Instructions

1 Orient Step To Vehicle

The front of the Weldments will be marked with one 1/4" hole (Driver's Side) or two 1/4" holes (Passenger Side). The **B** on the Step Covers should be toward the front of the vehicle.

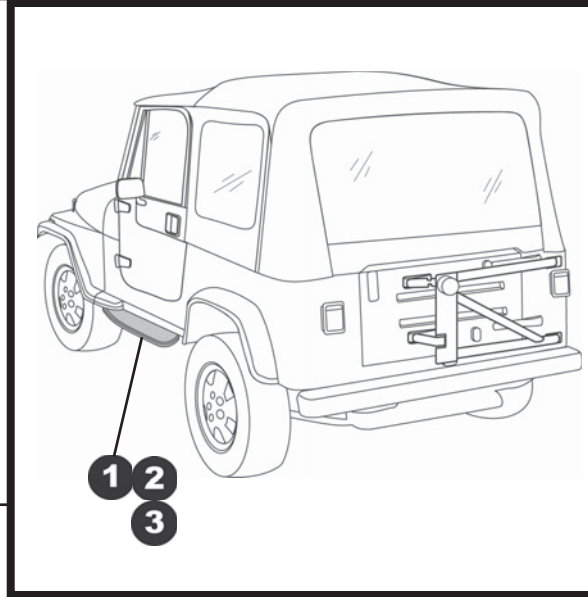
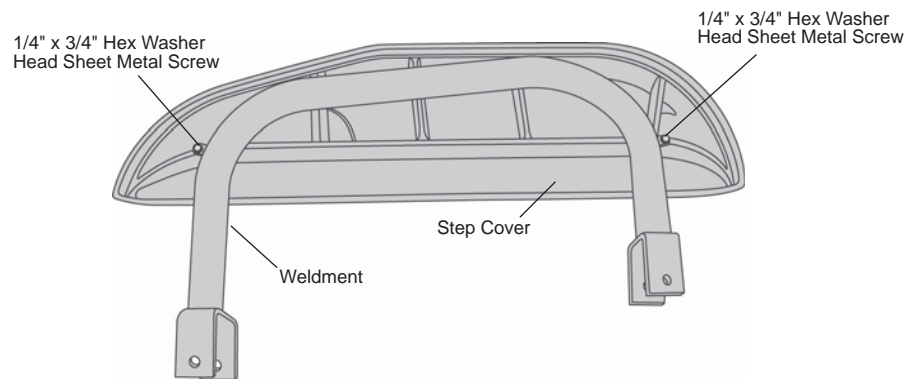
Installing Entry Step with 2" or 3" Body Lift

If you are installing the Entry Step on a vehicle with a 2" or 3" body lift, use the Driver's Side Weldment on the passenger side. Rotate it 180° to keep the 1/4" holes toward the front of the vehicle. Use the Passenger Side Weldment on the driver's side in the same fashion. Follow the remaining steps as normal.

2 Assemble Step Covers to Weldments

Remove the Step Covers from the protective bags.

Lay the driver's side cover upside down and place the weldment on top. Align the holes in the weldment brackets with the holes in the cover. Install two 1/4" x 3/4" Hex Washer Head Sheet Metal Screws. Do not over tighten the screws.



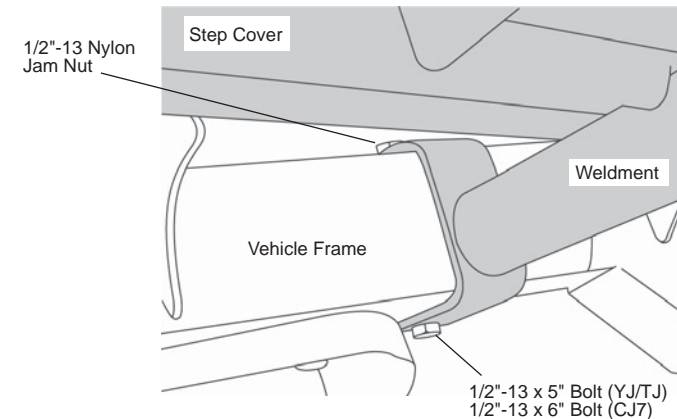
WARNING

Do not allow the Entry Step Weldment Brackets or Bolts to pinch or crush the tubing or cables against the vehicle frame.



3 Install Entry Step to Vehicle Frame

Slide the Entry Step Weldment Brackets over the vehicle frame with the front bracket about 3" from the front body mount. Slide the front weldment bracket under the emergency brake cable (YJ only) and tube bracket on the driver's side. Install a 1/2"-13 x 5" Bolt (YJ/TJ) or 1/2"-13 x 6" Bolt (CJ7) and a 1/2"-13 Nylon Jam Nut through each weldment bracket. Make sure that the brake cables are outside of the bolt and that it does not pinch or crush the tubing or cables. Tighten the bolts to at least 150 lbs of torque.



Entry Step Installation Instructions

4 Secure Tubing and Cables

Use a 6" Cable Tie to secure the tubing and cables to the Weldment Bracket mounting bolt on each side of the vehicle.

Limited Warranty

We warrant our product to be free from defects in material and workmanship, for the terms specified below, provided there has been normal use and proper maintenance. This warranty applies to the original purchaser only. All remedies under this warranty are limited to the repair or replacement of any item or items found by the factory to be defective within the time period specified.

If you have a warranty claim, first you must call our factory at the number below for instructions. You must retain proof of purchase and submit a copy with any items returned for warranty work. Upon completion of warranty work, if any, we will return the repaired or replaced item or items to you freight prepaid. Damage to our products caused by accidents, fire, vandalism, negligence, misinstallation, misuse, Acts of God, or by defective parts not manufactured by us, is not covered under this warranty.

THE WARRANTY TIME PERIOD IS AS FOLLOWS: ALL "PRODUCTS" MANUFACTURED BY OUR COMPANY: ONE YEAR FROM DATE OF PURCHASE.

ANY IMPLIED WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE CREATED HEREBY ARE LIMITED IN DURATION TO THE SAME DURATION AND SCOPE AS THE EXPRESS WRITTEN WARRANTY. OUR COMPANY SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGE.

Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.



For further information or request for warranty work, please contact:
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