



Installation Instructions Rear Bumper End Caps

Vehicle Application:
Jeep® Wrangler 2007-2017
Part Number 44941

Installation Tips

Before you begin installing your new Modular Bumper End Caps, please read all the instructions thoroughly.








WARNING Do not rely in any way on the components of this product to protect against injury or death in the event of an accident. Never operate the vehicle in excess of manufacturer's specifications.

Read and follow, precisely, all installation instructions provided when installing this product. Failure to do so may result in a poor fit and could place occupants of the vehicle in a potentially dangerous situation.



WEAR SEAT BELTS AT ALL TIMES

CAUTION Safety glasses should be worn at all times when installing this product.

Tools		Installation Time	Support
 Safety Glasses	 13mm - 17mm - 18mm Wrench	 1-1/2 hours	We're here to help! Go to www.Bestop.com and click on "Contact Us"
 Ratchet	 5mm Allen Wrench	Skill Level	
	 13mm - 17mm - 18mm 19mm sockets	 3 - Moderately Difficult	

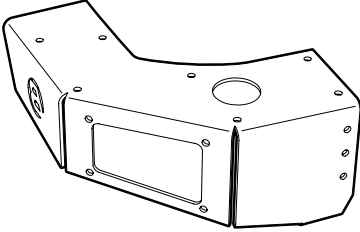
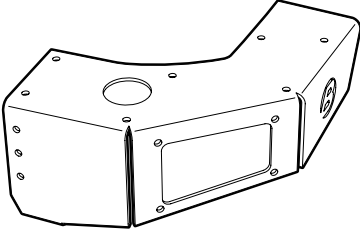
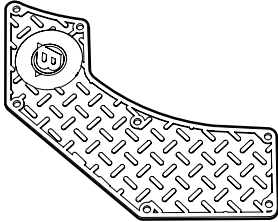
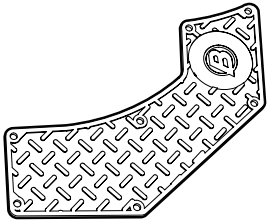


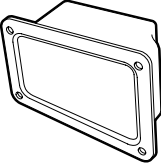
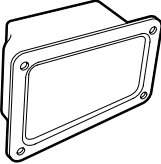
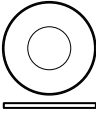
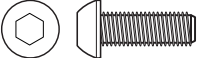
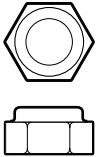
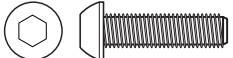
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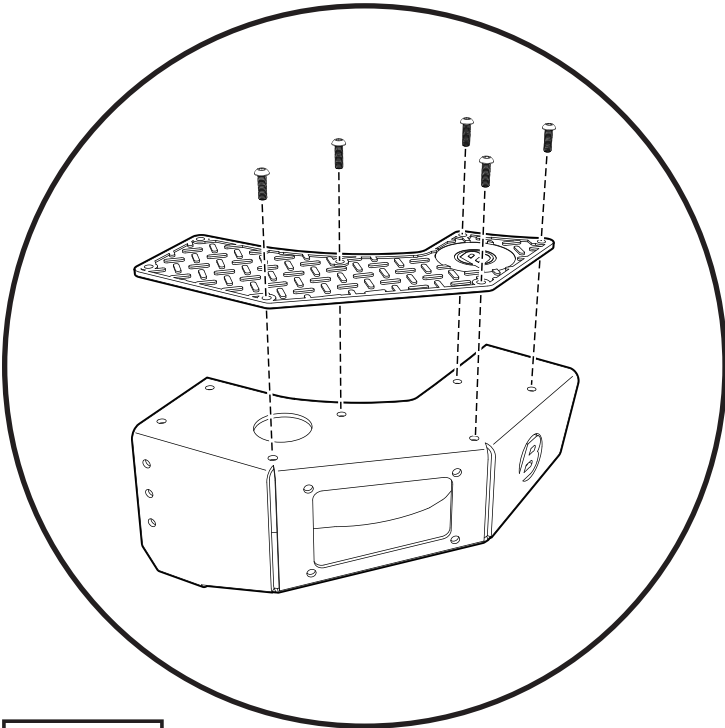
Parts List

- Required parts for installation

Sections 2 to 4 End Caps and Step Pads - Pre-Assembled		Pages 5 to 7 of Guide	
			
Rear Bumper End Cap - Left Part #522.23 Qty. 1	Rear Bumper End Cap - Right Part #522.24 Qty. 1	Step Pad - Left Part #522.27 Qty. 1	Step Pad - Right Part #522.28 Qty. 1

Sections 2 to 4 Step Pockets - Pre-Assembled		Pages 5 to 7 of Guide	
		 M8 Flat Washer Part #484.93 Qty. 12	 M8-1.25x20 Button Head Socket Screw Part #431.59 Qty. 2
Step Pocket - Left Part #522.25 Qty. 1	Step Pocket - Right Part #522.26 Qty. 1	 M8 Nylon Lock Nut Part #470.06 Qty. 32	 M8-1.25x25 Button Head Socket Screw Part #413.69 Qty. 30

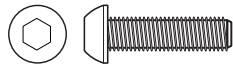
Step 1	522.24	522.28	431.59	470.06
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Step 1

End Caps come pre-assembled. Illustrations shown only for informational purposes.

Hardware



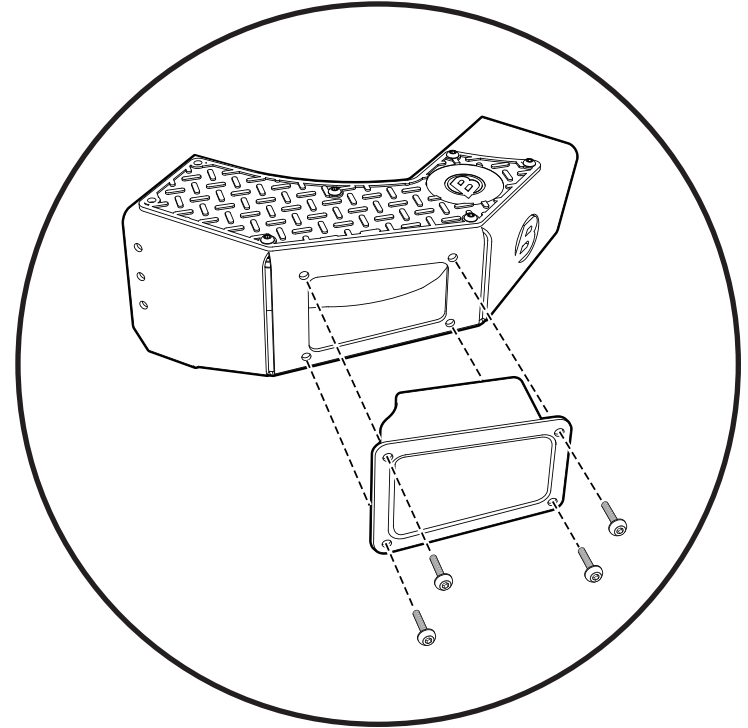
M8-1.25x25
Button Head Socket Screw
Part #413.69
Qty. 18



M8 Nylon Lock Nut
Part #470.06
Qty. 18



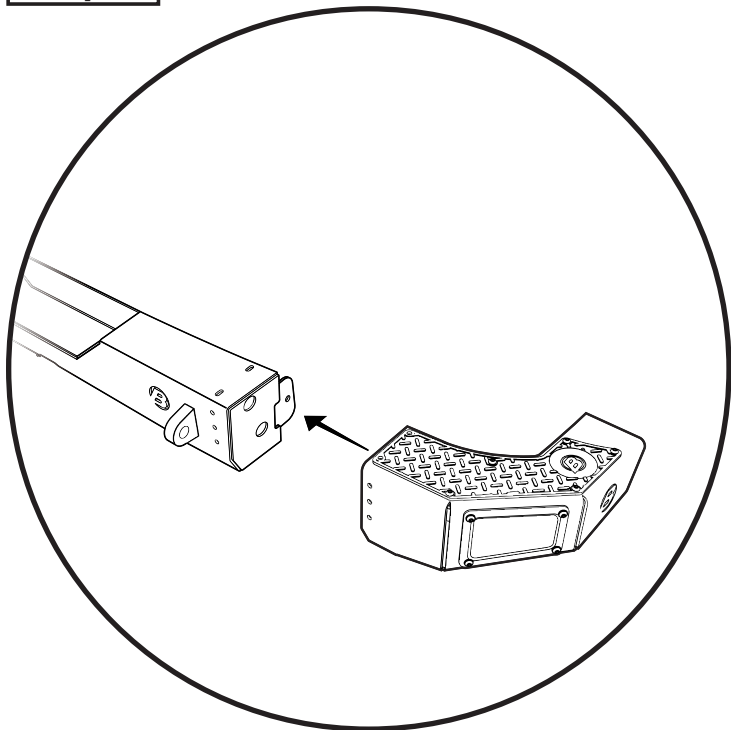
Step 2	522.26	414.17
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Step 2

End Caps come pre-assembled. Illustrations shown only for informational purposes.

Step 1



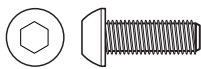
Step 1

Remove all the plugs and caps that are covering the holes in the bumper.

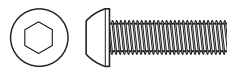
Slide the Right End Cap over the end of the Bumper. Make sure that the holes in the bumper align with the holes in the End Cap and Step Pad.

Repeat this step with the Left End Cap on the left side of the bumper.

Hardware



M8-1.25x20
Button Head
Socket Screw
Part #431.59
Qty. 2



M8-1.25x25
Button Head
Socket Screw
Part #413.69
Qty. 10



M8 Flat Washer
Part #484.93
Qty. 12

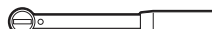


M8 Nylon Lock Nut
Part #470.06
Qty. 12

Tools



13mm socket



Ratchet

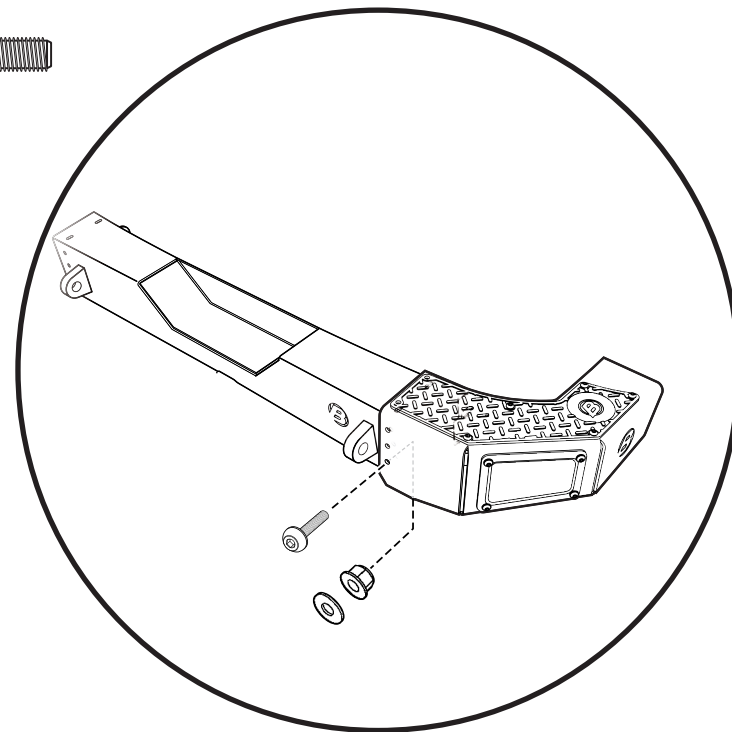
Step 2

431.59

413.69

484.93

470.06



Step 2

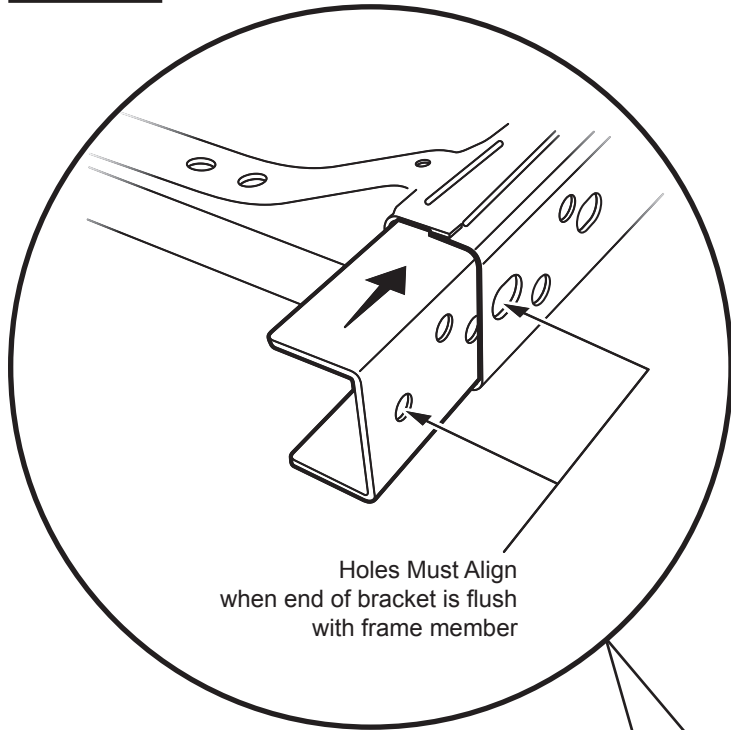
Once all the holes are aligned, use five (5) M8-1.25x25 and one (1) M8-1.25x20 Button Head Socket Screws, six (6) M8 Nylon Lock Nuts, and six (6) M8 Flat Washers to attach the Right End Cap assembly to the Bumper.

NOTE: The shorter screw goes in the bottom.
Repeat this step with the Left End Cap on the left side of the bumper.

NOTE:
Bumper must be removed from the vehicle to perform this installation

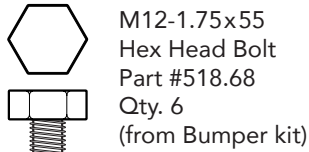


Step 1

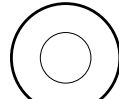


Holes Must Align
when end of bracket is flush
with frame member

Hardware

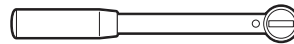


M12-1.75x55
Hex Head Bolt
Part #518.68
Qty. 6
(from Bumper kit)



12mm Flat Washer
Part #414.17
Qty. 6
(from Bumper kit)

Tools

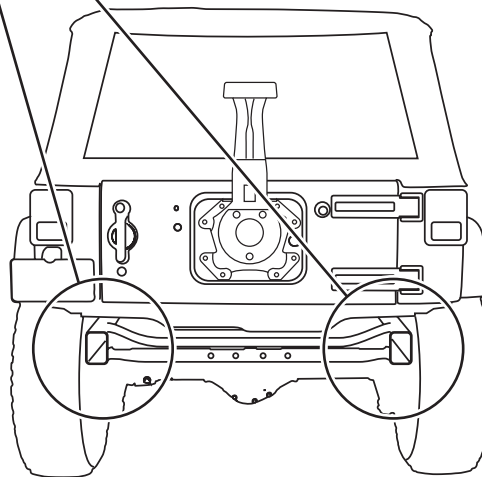


Socket wrench
and 19mm socket

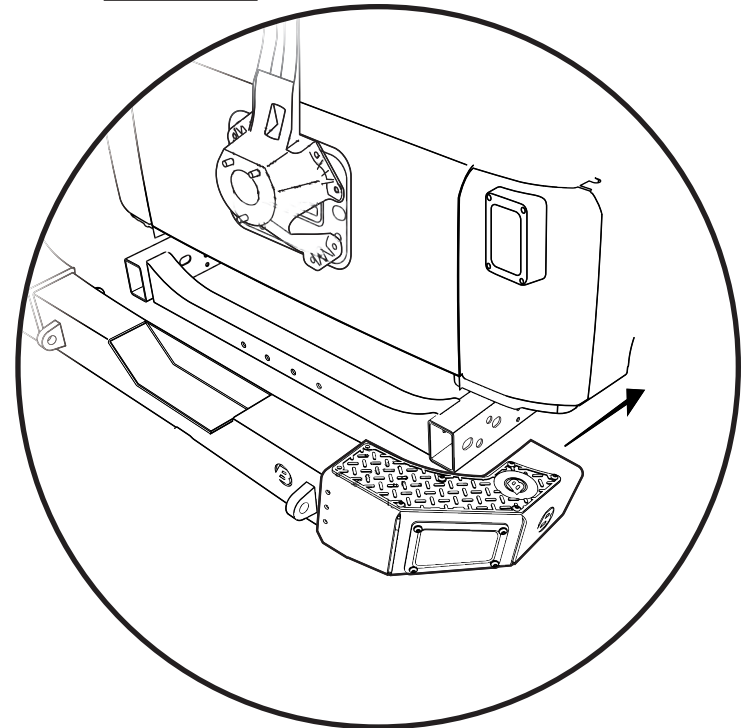


Step 1

Make sure that the holes in the Bumper Brackets are aligned with the holes in the vehicle frame.



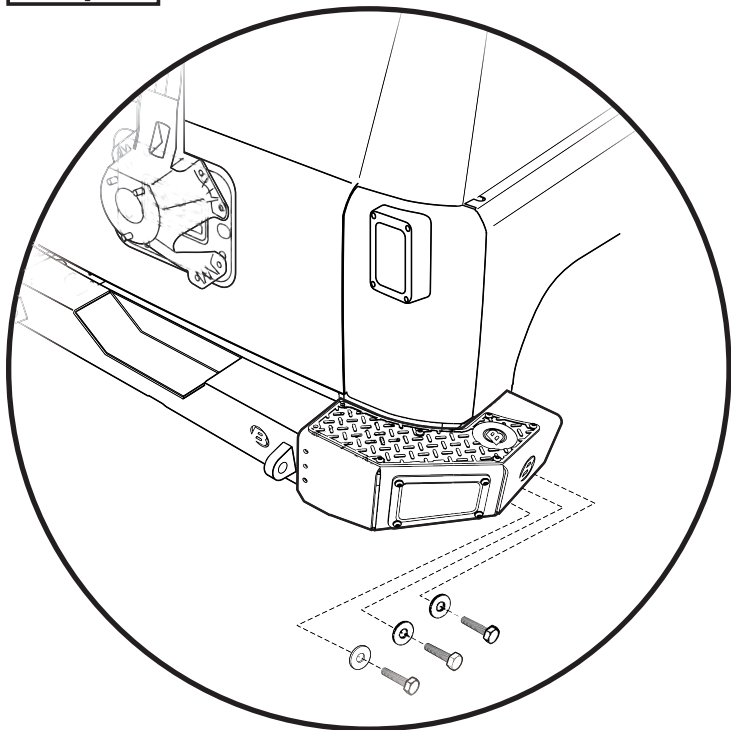
Step 2



Step 2

When the holes in the Bumper Bracket and vehicle frame members are aligned, slide the bumper over the vehicle frame members, making sure that the holes in the Bumper tabs align with the holes in the vehicle frame members and Bumper Brackets.

Step 1



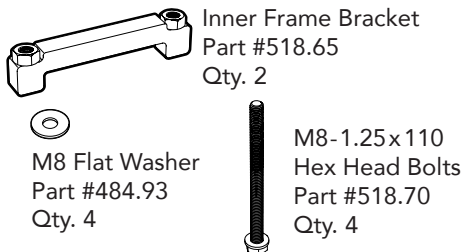
Step 1

When all holes in the Bumper, Bumper Bracket, and vehicle frame members are aligned, attach the Bumper to the vehicle frame using the three (3) #516.68 Bolts and three (3) #414.17 washers per side.

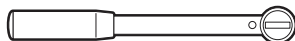
NOTE: This hardware is from the Bumper Installation kit.

Hardware

(From Bumper Install Kit)



Tools



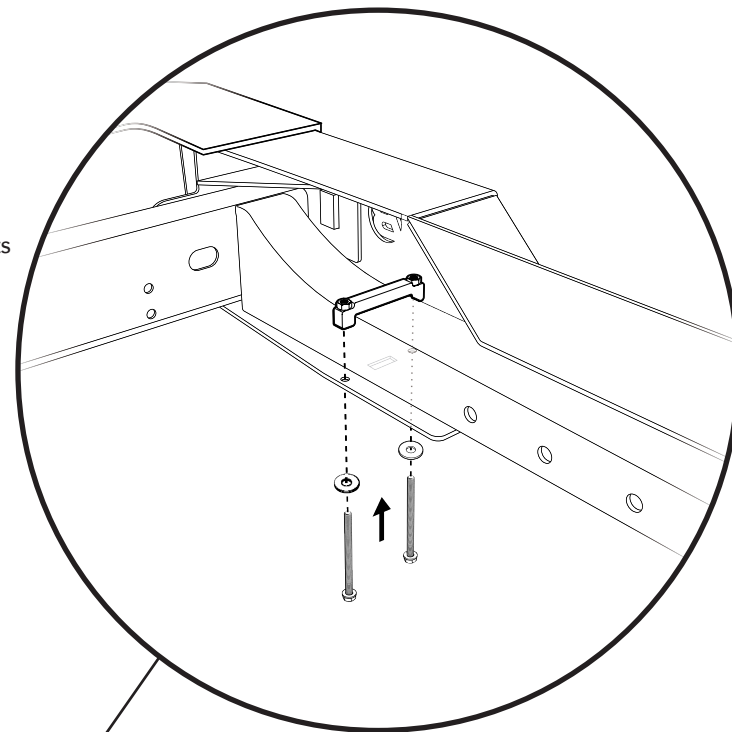
Socket wrench and
13mm & 19mm
sockets

Step 2

518.65

518.70

484.93



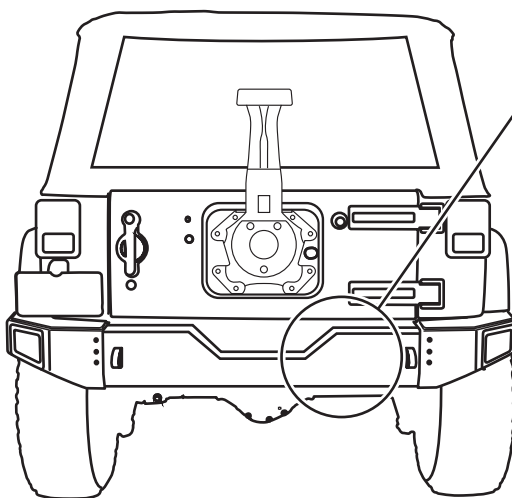
Step 2

On the inside of the bumper, attach two (2) Inner Frame Brackets #518.65, with two (2) M8-1.25x110 Bolts and two (2) M8 washers per bracket.

The Inner Brackets go over the top of the vehicle horizontal frame member, and the bolts go up through the bottom of the Bumper, around the frame member, and into the brackets.

NOTE: This hardware is from the Bumper Installation kit.

Re-install the spare tire if you removed it earlier.





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LIMITED WARRANTY

We warrant our product to be free from defects in material and workmanship, for the terms specified below, provided there has been normal use and proper maintenance. This warranty applies to the original purchaser only. All remedies under this warranty are limited to the repair or replacement of any item or items found by the factory to be defective within the time period specified. If you have a warranty claim, first you must call our factory at the number below for instructions. You must retain proof of purchase and submit a copy with any items returned for warranty work. Upon completion of warranty work, if any, we will return the repaired or replaced item or items to you freight prepaid. Damage to our products caused by accidents, fire, vandalism, negligence, misinstallation, misuse, Acts of God, or by defective parts not manufactured by us, is not covered under this warranty.

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THE WARRANTY TIME PERIOD IS AS FOLLOWS FOR ALL OTHER "SOFT GOODS" MANUFACTURED BY OUR COMPANY (USING PRIMARILY VINYL, PLASTICS, AND/OR FOAM): ONE YEAR FROM DATE OF PURCHASE.

THE WARRANTY TIME PERIOD IS AS FOLLOWS FOR ALL OTHER "HARD GOODS" MANUFACTURED BY OUR COMPANY (USING PRIMARILY METALS, PLASTICS, AND/OR FIBERGLASS): ONE YEAR FROM DATE OF PURCHASE.

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Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

For further information or request for warranty work, please contact:

Bestop Inc. Customer Service

Toll-Free: (800)845-3567

Main: (303)465-1755

E-mail: csbestop@Bestop.com

Website: www.Bestop.com



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Courriel : csbestop@Bestop.com
Sitio web: www.Bestop.com

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