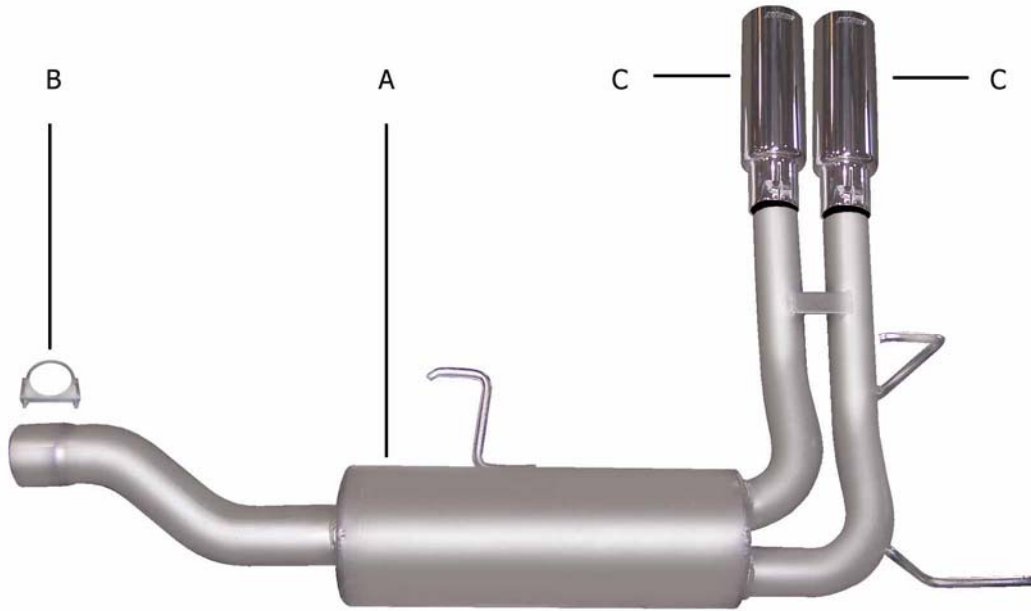




INSTRUCTION MANUAL
STAINLESS SUPER TRUCK EXHAUST SYSTEM
2003 DODGE RAM 1500 TRUCK 5.7L HEMI 2/4WD
STANDARD CAB, SHORT BED
PART # 66514



ITEM	PART #	QUANTITY	DESCRIPTION
A	813-700484S	1	STAINLESS MUFFLER ASSEMBLY
B	OHD300	1	3" CLAMP
C	500373	2	3 1/2" STAINLESS TIPS

Thank you very much for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00 am to 5:00 pm.0306

EXHAUST INSTALLATION SHEET #66514

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES.

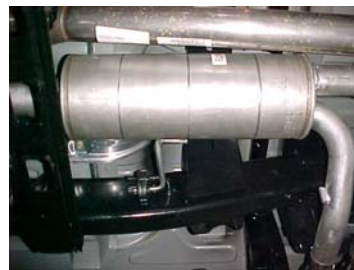
DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

HACKSAW, 9/16" SOCKET, 1/2" SOCKET, 1/2" WRENCH, JACKSTAND, WD-40



TO REMOVE STOCK EXHAUST MEASURE 12" FROM YOUR CATALYTIC CONVERTER BACK TOWARDS THE REAR AND CUT HERE. NOW CUT OFF YOUR STOCK TAILPIPE JUST BEHIND THE MUFFLER AND REMOVE. LEAVE ALL RUBBER GROMMETS ON THE HANGER. USE WD-40 TO AID IN REMOVAL OF EXHAUST AND HANGERS.



INSTALL MUFFLER ASSEMBLY #A ONTO STOCK PIPE 1-1/2" TO 2". SLIDE WELDED HANGERS INTO RUBBER GROMMETS YOU MAY NEED TO ADJUST WELDED HANGERS TO FIT INTO YOUR GROMMETS. USE A JACKSTAND TO SUPPORT YOUR MUFFLER. USE CLAMP #B TO SECURE IT TO YOUR HEADPIPE. DO NOT TIGHTEN!



INSTALL YOUR STAINLESS TIPS. TIGHTEN ALL CLAMPS AFTER YOU MAKE SURE YOUR TAILPIPES ARE LEVEL.

SPECIAL NOTES:

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC...

