



Installation Instructions
Rear Bumper
87-06 Jeep Wrangler TJ/YJ
PART# 51-0008

Please read and understand all instructions before starting the installation. The manufacturer is in no way responsible for any personal injury or vehicle damage that may occur during the installation or use of this product. **CAUTION:** This product is designed primarily to enhance the appearance of this vehicle. Do not rely on it in any way to protect against injury or death in the event of an accident.

TOOLS REQUIRED:

T27 Torx
18mm Wrench
13mm Wrench
1/2" Drillbit & Drill

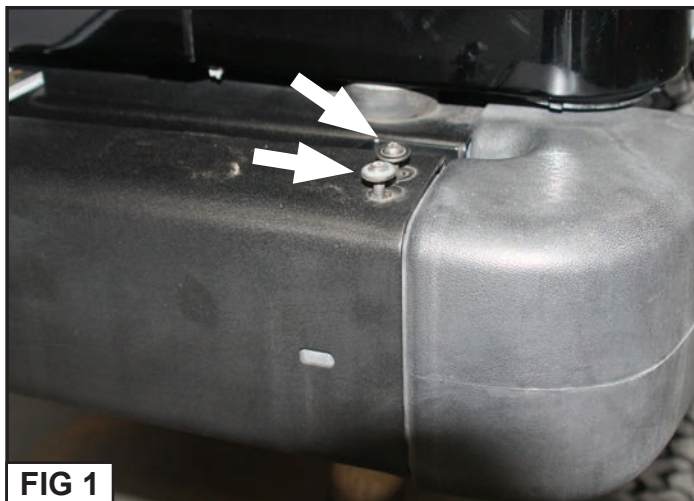
INCLUDED COMPONENTS

(1) Rear Bumper
(8) M12x1.75 Hex Bolts
(8) M12 Washers
(8) Nylock Nuts



STEP 1

On the rear OE Bumper, there will be 2 T27 Screws that are near the edge of the Bumper Frame, with a T27 Torx, begin to remove these 2 screws, once you remove these 2 Torx Screws, do the same for the opposite corner shown in Fig 1.



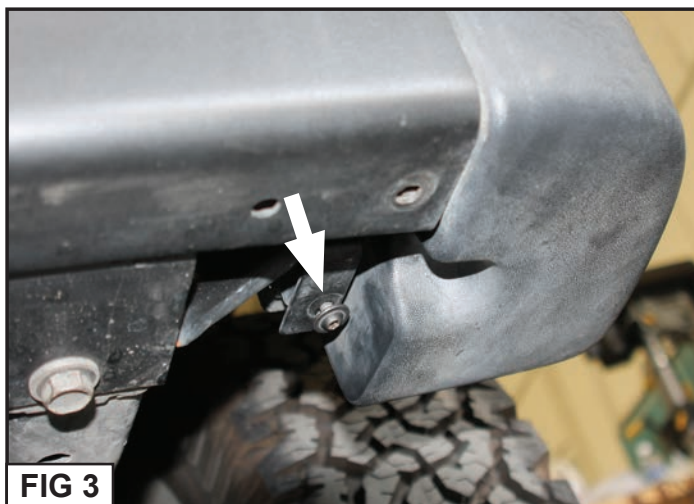
STEP 2

From underneath the OE Bumper you will need to remove 1 T27 Torx Screw and a 13mm Bolt (you will need to reuse the 13mm Bolt) along the OE Bumper Frame edge shown in Fig 2 (do the same for the opposite side).



STEP 3

Remove a T27 Torx Screw from behind the OE Bumper shown in Fig 3.



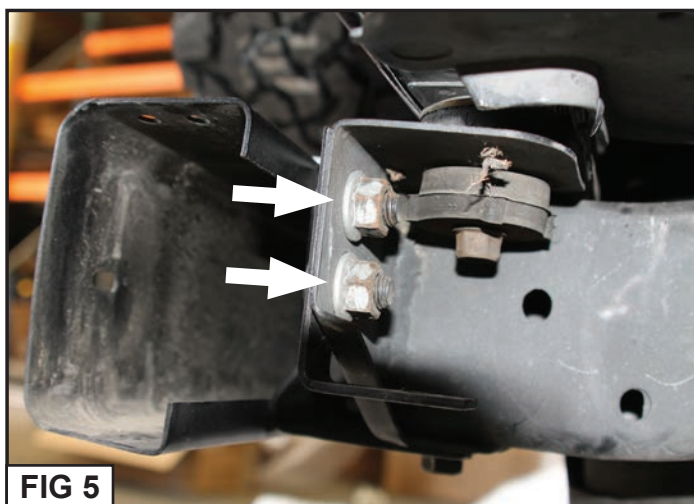
STEP 4

Begin to remove the OE Bumper End Cap shown in Fig 4.



STEP 5

Once you remove the OE Bumper End Caps, from behind the Bumper Frame, there will be 2 18mm Nuts that attach the OE Bumper to the Frame of the Jeep, you will need to remove these 2 Nuts with an 18mm Wrench shown in Fig 5, after you removed (4) total 18mm Nuts, begin to remove the OE Bumper.



STEP 6

From behind the OE Door Hinge, begin to remove the Screw that holds the Plastic Cover shown in Fig 6.



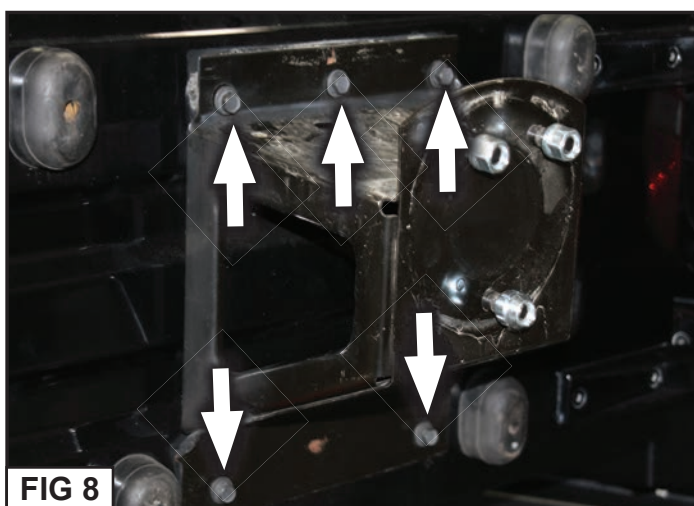
STEP 7

There will be 2 wires that are for the third brake light that are attached, begin to slowly pull away these two wires shown in Fig 7.



STEP 8

With a 13mm Socket Wrench, begin to remove 5 13mm Bolts that are on the Tire Carrier, 3 along the top side of the Tire Carrier and 2 along the bottom shown in Fig 5.



STEP 9

Place the New Bumper onto the OE Frame, On the Inner side of the Bumper Bracket, you will need to Drill (2) 1/2" holes to place the Bolts in the Hardware Packet shown in Fig 9 & 10 and place back the OE 13mm Bolt that you removed in Step 2.

Installation Complete.

