

**INSTALLATION INSTRUCTIONS FOR
DYNOMAX KIT: 19403**
2004-05 Jeep Wrangler Unlimited 4.0L



2701 N. Dettman Rd.
Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

1. Remove the O.E. muffler/tail pipe assembly from the vehicle. Lubricate the rubber isolators with WD-40, or a similar product, to aid in removal of the metal rod hangers.
2. Install DynoMax inlet pipe **51003**. Finger tighten the nuts on the inlet flange.
3. Install DynoMax Super Turbo Muffler **17748** with the center connection as the inlet. The side outlet connection should be positioned inboard toward the drive shaft. Finger tighten the 2½" inlet clamp.
4. Install DynoMax tail pipe **54308**. Insert the metal rod hangers into the two rubber isolators on the chassis. Finger tighten the 2½" clamp.

5. Beginning at the inlet end, align all the parts and fully tighten all clamps.
6. Please see system diagram on back page of these instructions.

KIT CONTAINS:

- (1) 17748 MUFFLER
- (1) 51003 INLET PIPE
- (1) 54308 TAIL PIPE
- (2) 2½" CLAMPS
- (1) 700655 INSTRUCTION SHEET

19403 SYSTEM DIAGRAM

