



Installation Instructions

Perma Shine Polished Stainless and Black Powder coated Bumpers

Part No. 8448/7648 Rear Double Receiver Hitch Bumper, 76-06 Jeep® CJ& Wrangler



Parts List:

1-Bumper	2-Rear Mount Brackets L & R	8-10mm Bolts
8-10mm Nuts	16-10mm Flat Washers	8-10mm Lock Washers
8- 12mm Bolts	8-12mm Nuts	16-12mm Flat Washers
8-12mm Lock Washers		

Installation:

1) Remove factory rear bumper and brackets.

2) Locate left and right rear bumper brackets. Place left bracket with large vertical tab facing toward the inside of the vehicle, and the flat surface facing outward. Repeat for opposite side. On 76-95 Wranglers/CJ's the holes in the frame will line up. On 97-06 Wranglers the outer holes will be located in the bumper mount frame, the inner holes will need to be drilled. **Warning, drill very carefully through the bumper mount frame as the fuel tank is located directly behind the bumper mount frame.** Attach brackets with 4-10mm bolts, flat washers, lock washers and nuts supplied for each bracket. Tighten to 45lbs torque.



3) Locate the rear bumper onto the mounting brackets and attach through the top and bottom of the brackets with 8- 12mm bolts, flat washers, lock washers and nuts supplied. Tighten to 45lbs torque.

4) **Warning: It is recommended not to exceed any tongue weight in excess of 200 lbs.**

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